



Product designation
Product type designation

Power contactor
BF32

Contact characteristics

Number of poles	Nr.	3
Rated insulation voltage U _i IEC/EN	V	690
Rated impulse withstand voltage U _{imp}	kV	6
Operational frequency	min	Hz 25
	max	Hz 400
IEC Conventional free air thermal current I _{th}	A	56
Operational current I _e	AC-1 (≤40°C)	A 56
	AC-1 (≤55°C)	A 45
	AC-1 (≤70°C)	A 40
	AC-3 (≤440V ≤55°C)	A 32
	AC-4 (400V)	A 13.5
Rated operational power AC-3 (T≤55°C)	230V	kW 8.8
	400V	kW 16
	415V	kW 17
	440V	kW 17
	500V	kW 20
	690V	kW 22
Rated operational power AC-1 (T≤40°C)	230V	kW 21
	400V	kW 36
	500V	kW 45
	690V	kW 62
IEC max current I _e in DC1 with L/R ≤ 1ms with 1 poles in series	≤24V	A 30
	48V	A 26
	75V	A 22
	110V	A 8
	220V	A –
IEC max current I _e in DC1 with L/R ≤ 1ms with 2 poles in series	≤24V	A 32
	48V	A 32
	75V	A 28
	110V	A 25
	220V	A 3
IEC max current I _e in DC1 with L/R ≤ 1ms with 3 poles in series	≤24V	A 32
	48V	A 32
	75V	A 32
	110V	A 27

	220V	A	23
IEC max current I _e in DC1 with L/R ≤ 1ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 1 poles in series	≤24V	A	20
	48V	A	17
	75V	A	15
	110V	A	2,5
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series	≤24V	A	25
	48V	A	22
	75V	A	20
	110V	A	15
	220V	A	3
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series	≤24V	A	30
	48V	A	28
	75V	A	28
	110V	A	20
	220V	A	23
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
Short-time allowable current for 10s (IEC/EN60947-1)		A	320
Protection fuse	gG (IEC)	A	63
	aM (IEC)	A	32
Making capacity (RMS value)		A	320
Breaking capacity at voltage	440V	A	256
	500V	A	240
	690V	A	192
Resistance per pole (average value)		mΩ	2
Power dissipation per pole (average value)	I _{th}	W	6
	AC3	W	2
Tightening torque for terminals	min	Nm	2.5
	max	Nm	3
	min	I _{bin}	1.8
	max	I _{bin}	2.2
Tightening torque for coil terminal	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

		max	lbin	0.74
Max number of wires simultaneously connectable			Nr.	2
Conductor section	AWG/Kcmil	max		6
Flexible w/o lug conductor section		min	mm ²	2.5
		max	mm ²	16
Flexible c/w lug conductor section		min	mm ²	1
		max	mm ²	10
Flexible with insulated spade lug conductor section		min	mm ²	1
		max	mm ²	10
Power terminal protection according to IEC/EN 60529				IP20 when properly wired

Mechanical features

Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	432
Conductor section	AWG/kcmil conductor section	max		6

Operations

Mechanical life		cycles		20000000
Electrical life		cycles		1600000

Safety related data

Performance level B10d according to EN/ISO 13489-1		rated load mechanical load	cycles	1600000
			cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1				yes
EMC compatibility				yes

AC coil operating

Rated AC voltage at 50/60Hz			V	24
AC operating voltage	of 50/60Hz coil powered at 50Hz			
	pick-up	min	%Us	80
		max	%Us	110
	drop-out	min	%Us	20
		max	%Us	55
	of 50/60Hz coil powered at 60Hz			
	pick-up	min	%Us	85
		max	%Us	110
	drop-out	min	%Us	20
		max	%Us	55

AC average coil consumption at 20°C	of 50/60Hz coil powered at 50Hz
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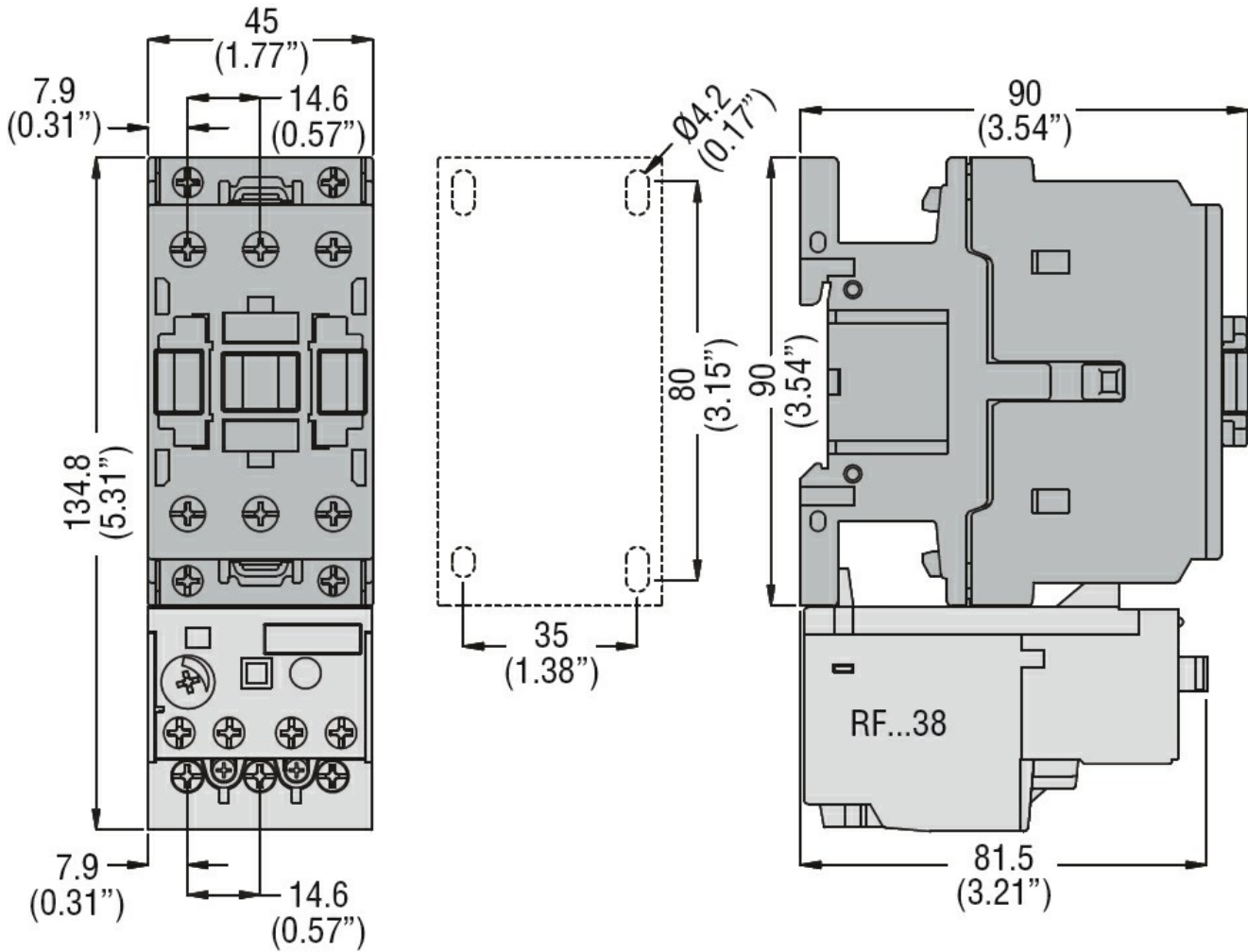
	in-rush	VA	75	
	holding	VA	9	
of 50/60Hz coil powered at 60Hz				
	in-rush	VA	70	
	holding	VA	6.5	
of 60Hz coil powered at 60Hz				
	in-rush	VA	75	
	holding	VA	9	
Dissipation at holding ≤20°C 50Hz			W	2.5
Max cycles frequency				
Mechanical operation			cycles/h	3600
Operating times				
Average time for Us control				
in AC				
Closing NO				
	min	ms	8	
	max	ms	24	
Opening NO				
	min	ms	5	
	max	ms	15	
Closing NC				
	min	ms	9	
	max	ms	20	
Opening NC				
	min	ms	9	
	max	ms	17	
UL technical data				
Full-load current (FLA) for three-phase AC motor				
	at 480V	A	27	
	at 600V	A	27	
Yielded mechanical performance				
for single-phase AC motor				
	110/120V	HP	3	
	230V	HP	7.5	
for three-phase AC motor				
	200/208V	HP	10	
	220/230V	HP	10	
	460/480V	HP	20	
	575/600V	HP	25	
General USE				
Contactor				
	AC current	A	55	
Short-circuit protection fuse, 600V				
High fault				
	Short circuit current	kA	100	
	Fuse rating	A	100	
	Fuse class		J	
Standard fault				
	Short circuit current	kA	5	
	Fuse rating	A	125	
Ambient conditions				
Temperature				
Operating temperature				
	min	°C	-50	

Storage temperature	max	°C	70
	min	°C	-60
Max altitude	max	°C	80
		m	3000

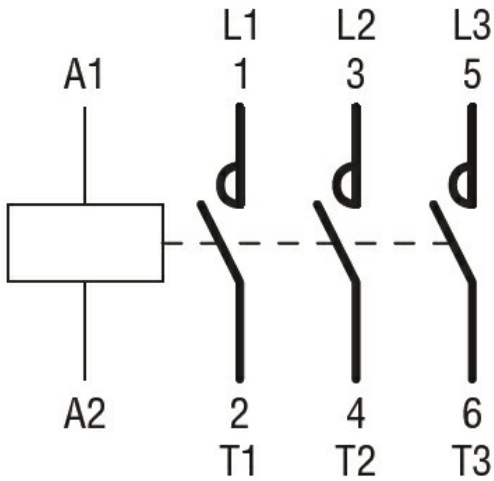
Resistance & Protection

Pollution degree	3
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Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
 Power contactor,
 AC switching



Product designation				Power contactor
Product type designation				BF32
Contact characteristics				
Number of poles	Nr.			3
Rated insulation voltage U _i IEC/EN	V			690
Rated impulse withstand voltage U _{imp}	kV			6
Operational frequency	min	Hz	25	
	max	Hz	400	
IEC Conventional free air thermal current I _{th}	A			56
Operational current I _e	AC-1 (≤40°C)	A	56	
	AC-1 (≤55°C)	A	45	
	AC-1 (≤70°C)	A	40	
	AC-3 (≤440V ≤55°C)	A	32	
	AC-4 (400V)	A	13.5	
Rated operational power AC-3 (T≤55°C)	230V	kW	8.8	
	400V	kW	16	
	415V	kW	17	
	440V	kW	17	
	500V	kW	20	
	690V	kW	22	
Rated operational power AC-1 (T≤40°C)	230V	kW	21	
	400V	kW	36	
	500V	kW	45	
	690V	kW	62	
IEC max current I _e in DC1 with L/R ≤ 1ms with 1 poles in series	≤24V	A	30	
	48V	A	26	
	75V	A	22	
	110V	A	8	
	220V	A	-	
IEC max current I _e in DC1 with L/R ≤ 1ms with 2 poles in series	≤24V	A	32	
	48V	A	32	
	75V	A	28	
	110V	A	25	
	220V	A	3	
IEC max current I _e in DC1 with L/R ≤ 1ms with 3 poles in series	≤24V	A	32	
	48V	A	32	
	75V	A	32	
	110V	A	27	

	220V	A	23
IEC max current I _e in DC1 with L/R ≤ 1ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 1 poles in series	≤24V	A	20
	48V	A	17
	75V	A	15
	110V	A	2,5
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series	≤24V	A	25
	48V	A	22
	75V	A	20
	110V	A	15
	220V	A	3
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series	≤24V	A	30
	48V	A	28
	75V	A	28
	110V	A	20
	220V	A	23
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
Short-time allowable current for 10s (IEC/EN60947-1)		A	320
Protection fuse	gG (IEC)	A	63
	aM (IEC)	A	32
Making capacity (RMS value)		A	320
Breaking capacity at voltage	440V	A	256
	500V	A	240
	690V	A	192
Resistance per pole (average value)		mΩ	2
Power dissipation per pole (average value)	I _{th}	W	6
	AC3	W	2
Tightening torque for terminals	min	Nm	2.5
	max	Nm	3
	min	I _{bin}	1.8
	max	I _{bin}	2.2
Tightening torque for coil terminal	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

	max	lbin	0.74
Max number of wires simultaneously connectable		Nr.	2
Conductor section			
AWG/Kcmil	max		6
Flexible w/o lug conductor section	min	mm ²	2.5
	max	mm ²	16
Flexible c/w lug conductor section	min	mm ²	1
	max	mm ²	10
Flexible with insulated spade lug conductor section	min	mm ²	1
	max	mm ²	10
Power terminal protection according to IEC/EN 60529			IP20 when properly wired

Mechanical features

Operating position	normal allowable	Vertical plan ±30°
Fixing		Screw / DIN rail 35mm
Weight		g 432

Conductor section		
AWG/kcmil conductor section	max	6

Operations

Mechanical life	cycles	20000000
Electrical life	cycles	1600000

Safety related data

Performance level B10d according to EN/ISO 13489-1	rated load mechanical load	cycles	1600000
		cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1			yes
EMC compatibility			yes

AC coil operating

Rated AC voltage at 60Hz	V	24
AC operating voltage		
of 60Hz coil powered at 60Hz		
pick-up	min %Us	80
	max %Us	110
drop-out	min %Us	20
	max %Us	55

AC average coil consumption at 20°C		
of 60Hz coil powered at 60Hz	in-rush holding	VA 75
		VA 9
Dissipation at holding ≤20°C 50Hz		W 2.5

Max cycles frequency

Mechanical operation	cycles/h	3600
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Operating times

Average time for Us control
in AC

Closing NO	min	ms	8
	max	ms	24
Opening NO	min	ms	5
	max	ms	15
Closing NC	min	ms	9
	max	ms	20
Opening NC	min	ms	9
	max	ms	17

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	27
at 600V	A	27

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	3
230V	HP	7.5

for three-phase AC motor

200/208V	HP	10
220/230V	HP	10
460/480V	HP	20
575/600V	HP	25

General USE

Contactor

AC current	A	55
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Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	100
Fuse class		J

Standard fault

Short circuit current	kA	5
Fuse rating	A	125

Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

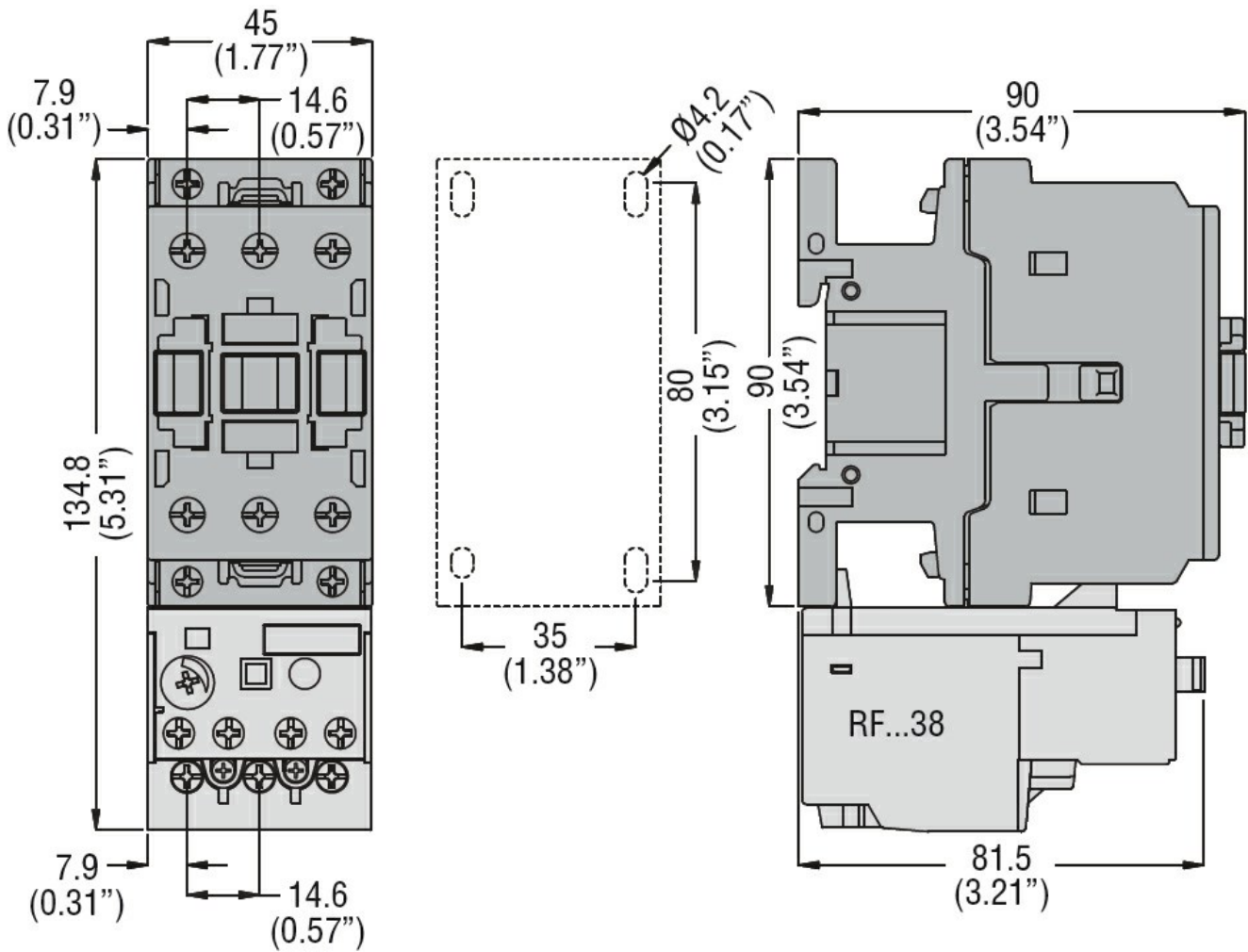
m	3000
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Resistance & Protection

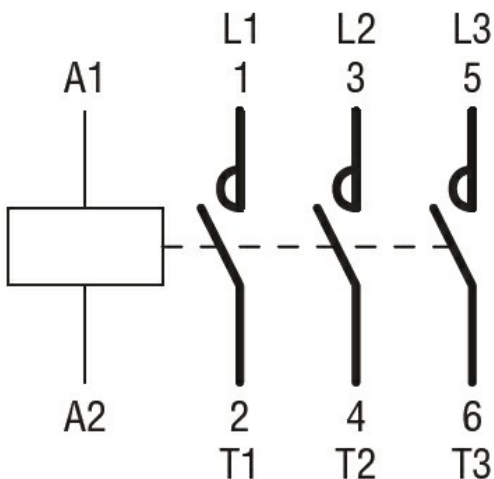
Pollution degree

3

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60335-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching



Product designation				Power contactor
Product type designation				BF32
Contact characteristics				
Number of poles	Nr.			3
Rated insulation voltage U_i IEC/EN	V			690
Rated impulse withstand voltage U_{imp}	kV			6
Operational frequency	min	Hz	25	
	max	Hz	400	
IEC Conventional free air thermal current I_{th}	A			56
Operational current I_e	AC-1 ($\leq 40^\circ\text{C}$)	A	56	
	AC-1 ($\leq 55^\circ\text{C}$)	A	45	
	AC-1 ($\leq 70^\circ\text{C}$)	A	40	
	AC-3 ($\leq 440\text{V} \leq 55^\circ\text{C}$)	A	32	
	AC-4 (400V)	A	13.5	
Rated operational power AC-3 ($T \leq 55^\circ\text{C}$)	230V	kW	8.8	
	400V	kW	16	
	415V	kW	17	
	440V	kW	17	
	500V	kW	20	
	690V	kW	22	
Rated operational power AC-1 ($T \leq 40^\circ\text{C}$)	230V	kW	21	
	400V	kW	36	
	500V	kW	45	
	690V	kW	62	
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series	$\leq 24\text{V}$	A	30	
	48V	A	26	
	75V	A	22	
	110V	A	8	
	220V	A	-	
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series	$\leq 24\text{V}$	A	32	
	48V	A	32	
	75V	A	28	
	110V	A	25	
	220V	A	3	
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series	$\leq 24\text{V}$	A	32	
	48V	A	32	
	75V	A	32	
	110V	A	27	

	220V	A	23
IEC max current I _e in DC1 with L/R ≤ 1ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 1 poles in series	≤24V	A	20
	48V	A	17
	75V	A	15
	110V	A	2,5
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series	≤24V	A	25
	48V	A	22
	75V	A	20
	110V	A	15
	220V	A	3
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series	≤24V	A	30
	48V	A	28
	75V	A	28
	110V	A	20
	220V	A	23
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
Short-time allowable current for 10s (IEC/EN60947-1)		A	320
Protection fuse	gG (IEC)	A	63
	aM (IEC)	A	32
Making capacity (RMS value)		A	320
Breaking capacity at voltage	440V	A	256
	500V	A	240
	690V	A	192
Resistance per pole (average value)		mΩ	2
Power dissipation per pole (average value)	I _{th}	W	6
	AC3	W	2
Tightening torque for terminals	min	Nm	2.5
	max	Nm	3
	min	I _{bin}	1.8
	max	I _{bin}	2.2
Tightening torque for coil terminal	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

		max	lbin	0.74
Max number of wires simultaneously connectable			Nr.	2
Conductor section	AWG/Kcmil	max		6
Flexible w/o lug conductor section		min	mm ²	2.5
		max	mm ²	16
Flexible c/w lug conductor section		min	mm ²	1
		max	mm ²	10
Flexible with insulated spade lug conductor section		min	mm ²	1
		max	mm ²	10
Power terminal protection according to IEC/EN 60529				IP20 when properly wired

Mechanical features

Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	430
Conductor section	AWG/kcmil conductor section	max		6

Operations

Mechanical life		cycles		20000000
Electrical life		cycles		1600000

Safety related data

Performance level B10d according to EN/ISO 13489-1		rated load mechanical load	cycles	1600000
			cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1				yes
EMC compatibility				yes

AC coil operating

Rated AC voltage at 50/60Hz			V	48
AC operating voltage	of 50/60Hz coil powered at 50Hz			
	pick-up	min	%Us	80
		max	%Us	110
	drop-out	min	%Us	20
		max	%Us	55
	of 50/60Hz coil powered at 60Hz			
	pick-up	min	%Us	85
		max	%Us	110
	drop-out	min	%Us	20
		max	%Us	55

AC average coil consumption at 20°C
of 50/60Hz coil powered at 50Hz

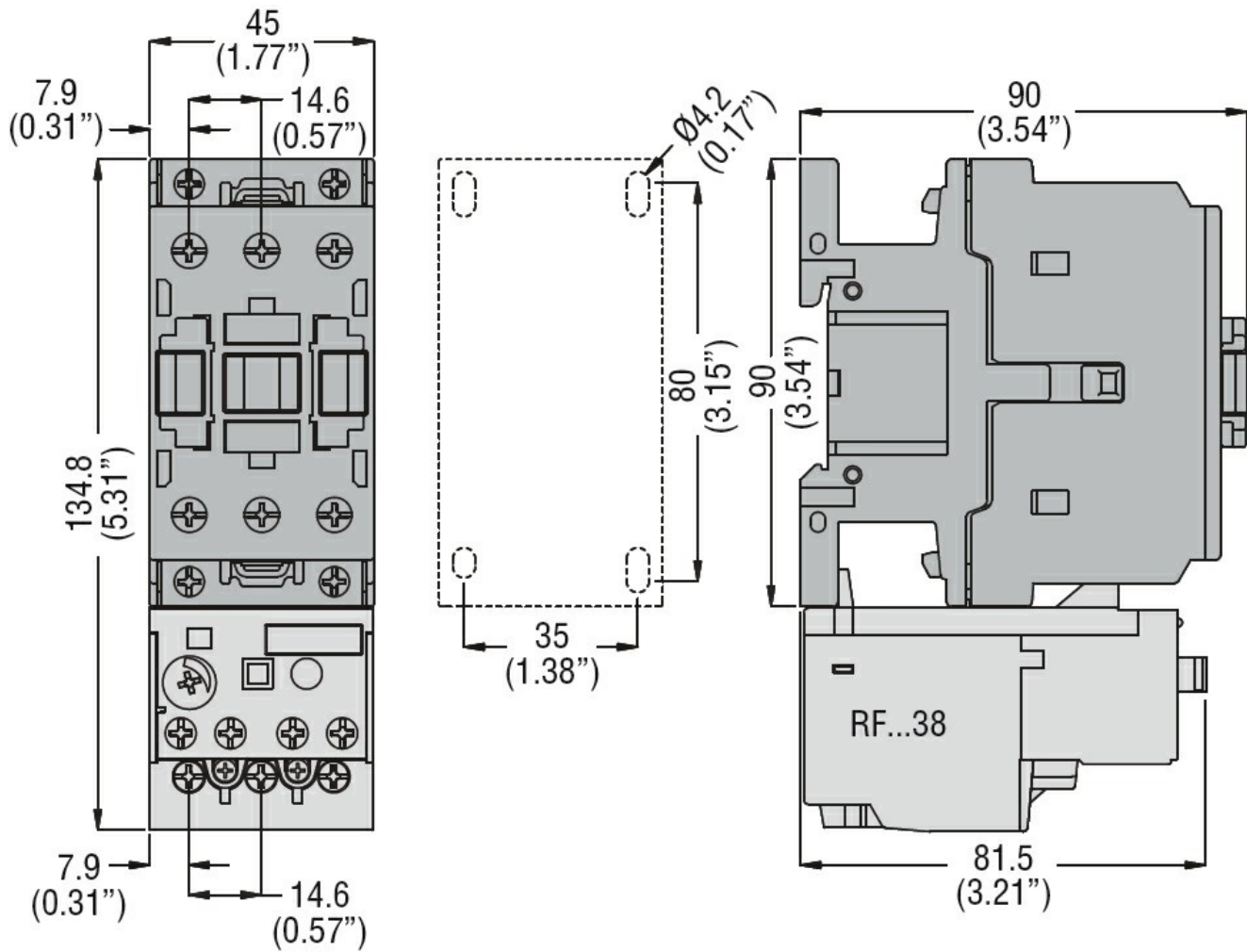
	in-rush	VA	75	
	holding	VA	9	
of 50/60Hz coil powered at 60Hz				
	in-rush	VA	70	
	holding	VA	6.5	
of 60Hz coil powered at 60Hz				
	in-rush	VA	75	
	holding	VA	9	
Dissipation at holding ≤20°C 50Hz			W	2.5
Max cycles frequency				
Mechanical operation			cycles/h	3600
Operating times				
Average time for Us control in AC				
	Closing NO	min	ms	8
		max	ms	24
	Opening NO	min	ms	5
		max	ms	15
	Closing NC	min	ms	9
		max	ms	20
	Opening NC	min	ms	9
		max	ms	17
UL technical data				
Full-load current (FLA) for three-phase AC motor				
	at 480V	A	27	
	at 600V	A	27	
Yielded mechanical performance for single-phase AC motor				
	110/120V	HP	3	
	230V	HP	7.5	
for three-phase AC motor				
	200/208V	HP	10	
	220/230V	HP	10	
	460/480V	HP	20	
	575/600V	HP	25	
General USE				
Contactor		AC current	A	55
Short-circuit protection fuse, 600V				
High fault		Short circuit current	kA	100
		Fuse rating	A	100
		Fuse class	J	
Standard fault		Short circuit current	kA	5
		Fuse rating	A	125
Ambient conditions				
Temperature				
Operating temperature		min	°C	-50

Storage temperature	max	°C	70
	min	°C	-60
Max altitude	max	°C	80
		m	3000

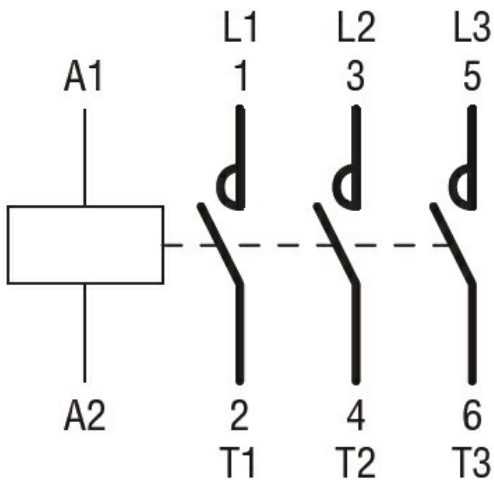
Resistance & Protection

Pollution degree	3
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Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
 Power contactor,
 AC switching



Product designation				Power contactor
Product type designation				BF32
Contact characteristics				
Number of poles	Nr.			3
Rated insulation voltage U _i IEC/EN	V			690
Rated impulse withstand voltage U _{imp}	kV			6
Operational frequency	min	Hz	25	
	max	Hz	400	
IEC Conventional free air thermal current I _{th}	A			56
Operational current I _e	AC-1 (≤40°C)	A	56	
	AC-1 (≤55°C)	A	45	
	AC-1 (≤70°C)	A	40	
	AC-3 (≤440V ≤55°C)	A	32	
	AC-4 (400V)	A	13.5	
Rated operational power AC-3 (T≤55°C)	230V	kW	8.8	
	400V	kW	16	
	415V	kW	17	
	440V	kW	17	
	500V	kW	20	
	690V	kW	22	
Rated operational power AC-1 (T≤40°C)	230V	kW	21	
	400V	kW	36	
	500V	kW	45	
	690V	kW	62	
IEC max current I _e in DC1 with L/R ≤ 1ms with 1 poles in series	≤24V	A	30	
	48V	A	26	
	75V	A	22	
	110V	A	8	
	220V	A	–	
IEC max current I _e in DC1 with L/R ≤ 1ms with 2 poles in series	≤24V	A	32	
	48V	A	32	
	75V	A	28	
	110V	A	25	
	220V	A	3	
IEC max current I _e in DC1 with L/R ≤ 1ms with 3 poles in series	≤24V	A	32	
	48V	A	32	
	75V	A	32	
	110V	A	27	

	220V	A	23
IEC max current I _e in DC1 with L/R ≤ 1ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 1 poles in series	≤24V	A	20
	48V	A	17
	75V	A	15
	110V	A	2,5
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series	≤24V	A	25
	48V	A	22
	75V	A	20
	110V	A	15
	220V	A	3
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series	≤24V	A	30
	48V	A	28
	75V	A	28
	110V	A	20
	220V	A	23
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
Short-time allowable current for 10s (IEC/EN60947-1)		A	320
Protection fuse	gG (IEC)	A	63
	aM (IEC)	A	32
Making capacity (RMS value)		A	320
Breaking capacity at voltage	440V	A	256
	500V	A	240
	690V	A	192
Resistance per pole (average value)		mΩ	2
Power dissipation per pole (average value)	I _{th}	W	6
	AC3	W	2
Tightening torque for terminals	min	Nm	2.5
	max	Nm	3
	min	I _{bin}	1.8
	max	I _{bin}	2.2
Tightening torque for coil terminal	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

		max	lbin	0.74
Max number of wires simultaneously connectable			Nr.	2
Conductor section	AWG/Kcmil	max		6
Flexible w/o lug conductor section		min	mm ²	2.5
		max	mm ²	16
Flexible c/w lug conductor section		min	mm ²	1
		max	mm ²	10
Flexible with insulated spade lug conductor section		min	mm ²	1
		max	mm ²	10
Power terminal protection according to IEC/EN 60529				IP20 when properly wired
Mechanical features				
Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	428
Conductor section	AWG/kcmil conductor section	max		6
Operations				
Mechanical life			cycles	20000000
Electrical life			cycles	1600000
Safety related data				
Performance level B10d according to EN/ISO 13489-1		rated load	cycles	1600000
		mechanical load	cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1				yes
EMC compatibility				yes
AC coil operating				
Rated AC voltage at 50/60Hz			V	110
AC operating voltage	of 50/60Hz coil powered at 50Hz			
	pick-up	min	%Us	80
		max	%Us	110
	drop-out	min	%Us	20
		max	%Us	55
	of 50/60Hz coil powered at 60Hz			
	pick-up	min	%Us	85
		max	%Us	110
	drop-out	min	%Us	20
		max	%Us	55
AC average coil consumption at 20°C	of 50/60Hz coil powered at 50Hz			

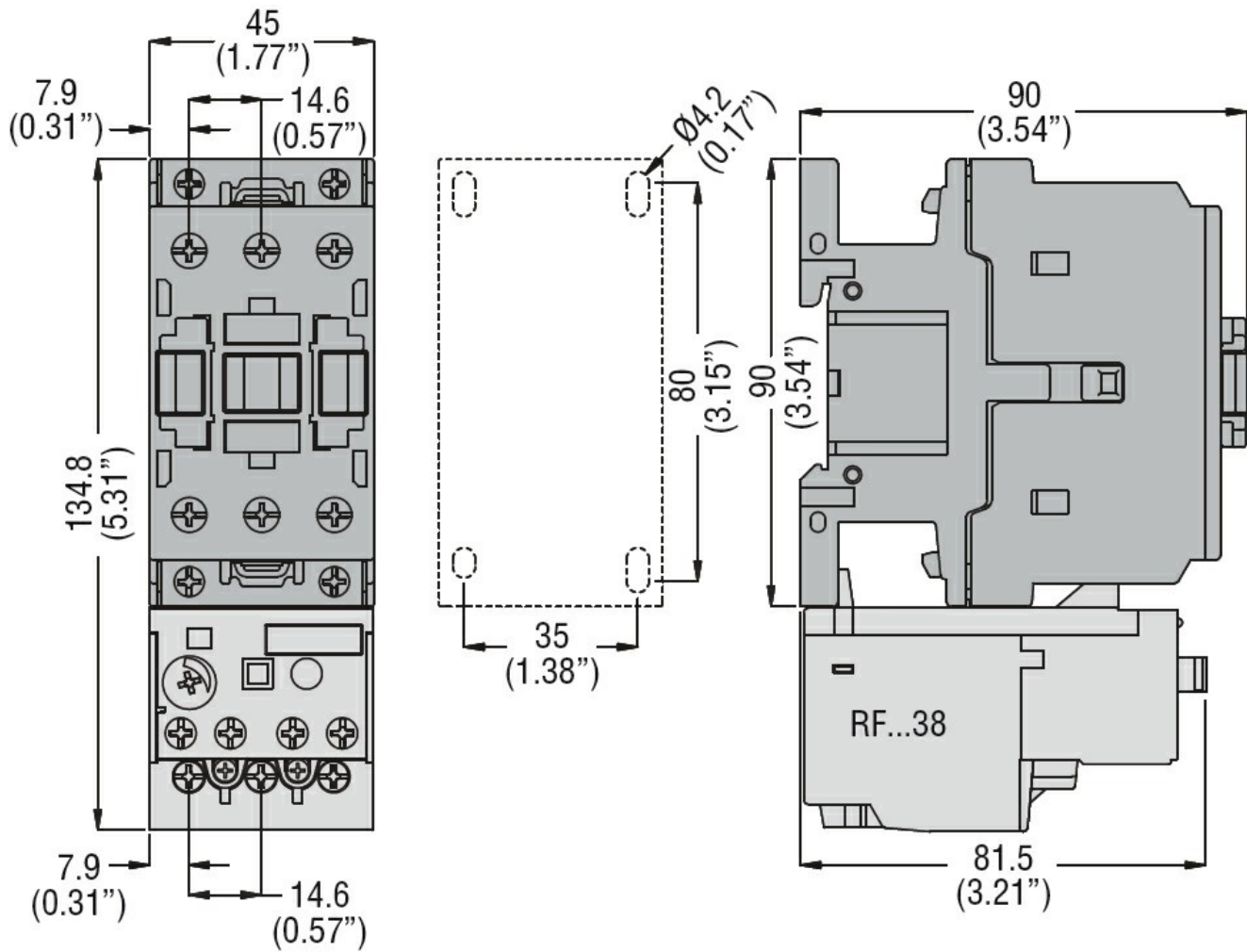
		in-rush	VA	75
		holding	VA	9
of 50/60Hz coil powered at 60Hz				
		in-rush	VA	70
		holding	VA	6.5
of 60Hz coil powered at 60Hz				
		in-rush	VA	75
		holding	VA	9
Dissipation at holding $\leq 20^{\circ}\text{C}$ 50Hz			W	2.5
Max cycles frequency				
Mechanical operation			cycles/h	3600
Operating times				
Average time for Us control				
in AC				
	Closing NO			
		min	ms	8
		max	ms	24
	Opening NO			
		min	ms	5
		max	ms	15
	Closing NC			
		min	ms	9
		max	ms	20
	Opening NC			
		min	ms	9
		max	ms	17
UL technical data				
Full-load current (FLA) for three-phase AC motor				
		at 480V	A	27
		at 600V	A	27
Yielded mechanical performance				
for single-phase AC motor				
		110/120V	HP	3
		230V	HP	7.5
for three-phase AC motor				
		200/208V	HP	10
		220/230V	HP	10
		460/480V	HP	20
		575/600V	HP	25
General USE				
Contactor				
		AC current	A	55
Short-circuit protection fuse, 600V				
High fault				
	Short circuit current	kA		100
	Fuse rating	A		100
	Fuse class			J
Standard fault				
	Short circuit current	kA		5
	Fuse rating	A		125
Ambient conditions				
Temperature				
Operating temperature				
		min	$^{\circ}\text{C}$	-50

Storage temperature	max	°C	70
	min	°C	-60
Max altitude	max	°C	80
		m	3000

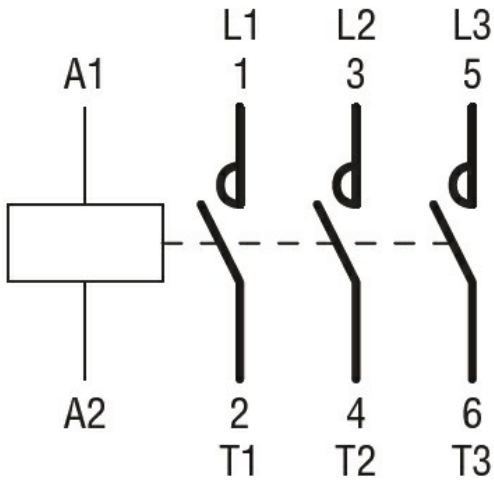
Resistance & Protection

Pollution degree	3
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Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
 Power contactor,
 AC switching

Product designation			Power contactor
Product type designation			BF32
Contact characteristics			
Number of poles		Nr.	3
Rated insulation voltage U_i IEC/EN		V	690
Rated impulse withstand voltage U_{imp}		kV	6
Operational frequency			
	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current I_{th}		A	56
Operational current I_e			
	AC-1 ($\leq 40^\circ\text{C}$)	A	56
	AC-1 ($\leq 55^\circ\text{C}$)	A	45
	AC-1 ($\leq 70^\circ\text{C}$)	A	40
	AC-3 ($\leq 440\text{V} \leq 55^\circ\text{C}$)	A	32
	AC-4 (400V)	A	13.5
Rated operational power AC-3 ($T \leq 55^\circ\text{C}$)			
	230V	kW	8.8
	400V	kW	16
	415V	kW	17
	440V	kW	17
	500V	kW	20
	690V	kW	22
Rated operational power AC-1 ($T \leq 40^\circ\text{C}$)			
	230V	kW	21
	400V	kW	36
	500V	kW	45
	690V	kW	62
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series			
	$\leq 24\text{V}$	A	30
	48V	A	26
	75V	A	22
	110V	A	8
	220V	A	–
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series			
	$\leq 24\text{V}$	A	32
	48V	A	32
	75V	A	28
	110V	A	25
	220V	A	3
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series			
	$\leq 24\text{V}$	A	32
	48V	A	32
	75V	A	32
	110V	A	27
	220V	A	23
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 4 poles in series			
	$\leq 24\text{V}$	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 1 poles in series			

	≤24V	A	20
	48V	A	17
	75V	A	15
	110V	A	2,5
	220V	A	–
<hr/>			
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series			
	≤24V	A	25
	48V	A	22
	75V	A	20
	110V	A	15
	220V	A	3
<hr/>			
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series			
	≤24V	A	30
	48V	A	28
	75V	A	28
	110V	A	20
	220V	A	23
<hr/>			
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series			
	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
<hr/>			
Short-time allowable current for 10s (IEC/EN60947-1)		A	320
<hr/>			
Protection fuse			
	gG (IEC)	A	63
	aM (IEC)	A	32
<hr/>			
Making capacity (RMS value)		A	320
<hr/>			
Breaking capacity at voltage			
	440V	A	256
	500V	A	240
	690V	A	192
<hr/>			
Resistance per pole (average value)		mΩ	2
<hr/>			
Power dissipation per pole (average value)			
	I _{th}	W	6
	AC3	W	2
<hr/>			
Tightening torque for terminals			
	min	Nm	2.5
	max	Nm	3
	min	I _{bin}	1.8
	max	I _{bin}	2.2
<hr/>			
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8
	max	I _{bin}	0.74
<hr/>			
Max number of wires simultaneously connectable		Nr.	2
<hr/>			
Conductor section			
AWG/Kcmil			
	max		6
<hr/>			
Flexible w/o lug conductor section			
	min	mm ²	2.5
	max	mm ²	16

Flexible c/w lug conductor section			
	min	mm ²	1
	max	mm ²	10
Flexible with insulated spade lug conductor section			
	min	mm ²	1
	max	mm ²	10
Power terminal protection according to IEC/EN 60529			IP20 when properly wired
Mechanical features			
Operating position			
	normal allowable		Vertical plan ±30°
Fixing			Screw / DIN rail 35mm
Weight			g 424
Conductor section			
AWG/kcmil conductor section			
	max		6
Operations			
Mechanical life			cycles 20000000
Electrical life			cycles 1600000
Safety related data			
Performance level B10d according to EN/ISO 13489-1			
	rated load mechanical load	cycles	1600000
		cycles	20000000
Mirror contacts according to IEC/EN 609474-4-1			yes
EMC compatibility			yes
AC coil operating			
Rated AC voltage at 60Hz			V 230
AC operating voltage			
of 60Hz coil powered at 60Hz			
pick-up			
	min	%Us	80
	max	%Us	110
drop-out			
	min	%Us	20
	max	%Us	55
AC average coil consumption at 20°C			
of 60Hz coil powered at 60Hz			
	in-rush holding	VA	75
		VA	9
Dissipation at holding ≤20°C 50Hz			W 2.5
Max cycles frequency			
Mechanical operation			cycles/h 3600
Operating times			
Average time for Us control in AC			
Closing NO			
	min	ms	8
	max	ms	24
Opening NO			
	min	ms	5
	max	ms	15
Closing NC			

	min	ms	9
	max	ms	20
Opening NC	min	ms	9
	max	ms	17

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	27
at 600V	A	27

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	3
230V	HP	7.5

for three-phase AC motor

200/208V	HP	10
220/230V	HP	10
460/480V	HP	20
575/600V	HP	25

General USE

Contactor

AC current	A	55
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Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	100
Fuse class		J

Standard fault

Short circuit current	kA	5
Fuse rating	A	125

Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

m	3000
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Resistance & Protection

Pollution degree

3

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching



Product designation
Product type designation

Power contactor
BF32

Contact characteristics

Number of poles	Nr.	3
Rated insulation voltage U _i IEC/EN	V	690
Rated impulse withstand voltage U _{imp}	kV	6
Operational frequency	min	Hz 25
	max	Hz 400
IEC Conventional free air thermal current I _{th}	A	56
Operational current I _e	AC-1 (≤40°C)	A 56
	AC-1 (≤55°C)	A 45
	AC-1 (≤70°C)	A 40
	AC-3 (≤440V ≤55°C)	A 32
	AC-4 (400V)	A 13.5
Rated operational power AC-3 (T≤55°C)	230V	kW 8.8
	400V	kW 16
	415V	kW 17
	440V	kW 17
	500V	kW 20
	690V	kW 22
Rated operational power AC-1 (T≤40°C)	230V	kW 21
	400V	kW 36
	500V	kW 45
	690V	kW 62
IEC max current I _e in DC1 with L/R ≤ 1ms with 1 poles in series	≤24V	A 30
	48V	A 26
	75V	A 22
	110V	A 8
	220V	A –
IEC max current I _e in DC1 with L/R ≤ 1ms with 2 poles in series	≤24V	A 32
	48V	A 32
	75V	A 28
	110V	A 25
	220V	A 3
IEC max current I _e in DC1 with L/R ≤ 1ms with 3 poles in series	≤24V	A 32
	48V	A 32
	75V	A 32
	110V	A 27

	220V	A	23
IEC max current I _e in DC1 with L/R ≤ 1ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 1 poles in series	≤24V	A	20
	48V	A	17
	75V	A	15
	110V	A	2,5
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series	≤24V	A	25
	48V	A	22
	75V	A	20
	110V	A	15
	220V	A	3
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series	≤24V	A	30
	48V	A	28
	75V	A	28
	110V	A	20
	220V	A	23
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
Short-time allowable current for 10s (IEC/EN60947-1)		A	320
Protection fuse	gG (IEC)	A	63
	aM (IEC)	A	32
Making capacity (RMS value)		A	320
Breaking capacity at voltage	440V	A	256
	500V	A	240
	690V	A	192
Resistance per pole (average value)		mΩ	2
Power dissipation per pole (average value)	I _{th}	W	6
	AC3	W	2
Tightening torque for terminals	min	Nm	2.5
	max	Nm	3
	min	I _{bin}	1.8
	max	I _{bin}	2.2
Tightening torque for coil terminal	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

		max	lbin	0.74
Max number of wires simultaneously connectable			Nr.	2
Conductor section	AWG/Kcmil	max		6
Flexible w/o lug conductor section		min	mm ²	2.5
		max	mm ²	16
Flexible c/w lug conductor section		min	mm ²	1
		max	mm ²	10
Flexible with insulated spade lug conductor section		min	mm ²	1
		max	mm ²	10
Power terminal protection according to IEC/EN 60529				IP20 when properly wired

Mechanical features

Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	424
Conductor section	AWG/kcmil conductor section	max		6

Operations

Mechanical life		cycles		20000000
Electrical life		cycles		1600000

Safety related data

Performance level B10d according to EN/ISO 13489-1		rated load mechanical load	cycles	1600000
			cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1				yes
EMC compatibility				yes

AC coil operating

Rated AC voltage at 50/60Hz			V	230
AC operating voltage	of 50/60Hz coil powered at 50Hz			
	pick-up	min	%Us	80
		max	%Us	110
	drop-out	min	%Us	20
		max	%Us	55
	of 50/60Hz coil powered at 60Hz			
	pick-up	min	%Us	85
		max	%Us	110
	drop-out	min	%Us	20
		max	%Us	55

AC average coil consumption at 20°C
of 50/60Hz coil powered at 50Hz

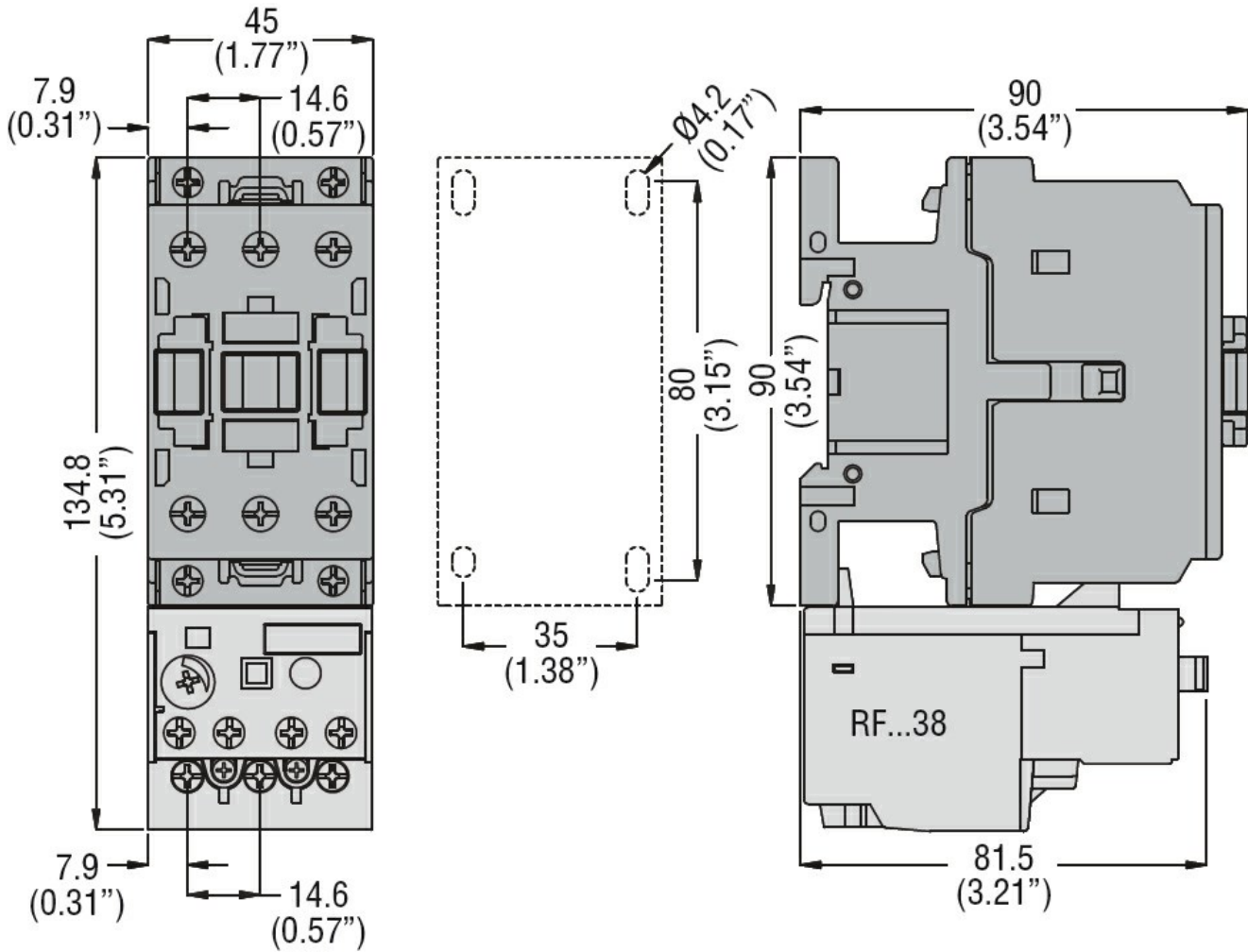
	in-rush	VA	75
	holding	VA	9
of 50/60Hz coil powered at 60Hz			
	in-rush	VA	70
	holding	VA	6.5
of 60Hz coil powered at 60Hz			
	in-rush	VA	75
	holding	VA	9
Dissipation at holding ≤20°C 50Hz			W 2.5
Max cycles frequency			
Mechanical operation			cycles/h 3600
Operating times			
Average time for Us control in AC			
	Closing NO	min	ms 8
		max	ms 24
	Opening NO	min	ms 5
		max	ms 15
	Closing NC	min	ms 9
		max	ms 20
	Opening NC	min	ms 9
		max	ms 17
UL technical data			
Full-load current (FLA) for three-phase AC motor			
	at 480V	A	27
	at 600V	A	27
Yielded mechanical performance for single-phase AC motor			
	110/120V	HP	3
	230V	HP	7.5
for three-phase AC motor			
	200/208V	HP	10
	220/230V	HP	10
	460/480V	HP	20
	575/600V	HP	25
General USE			
Contactor			
	AC current	A	55
Short-circuit protection fuse, 600V			
High fault			
	Short circuit current	kA	100
	Fuse rating	A	100
	Fuse class		J
Standard fault			
	Short circuit current	kA	5
	Fuse rating	A	125
Ambient conditions			
Temperature			
Operating temperature			
	min	°C	-50

Storage temperature	max	°C	70
	min	°C	-60
Max altitude	max	°C	80
		m	3000

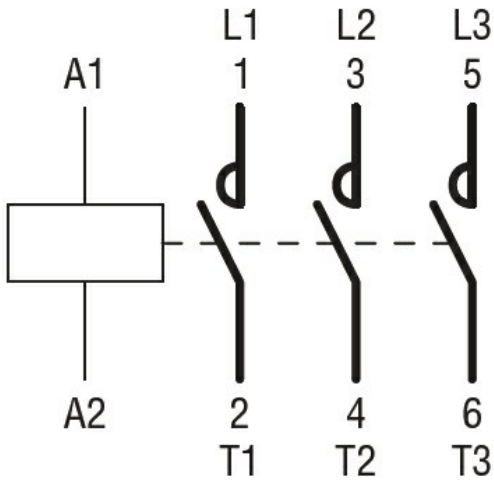
Resistance & Protection

Pollution degree	3
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Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
 Power contactor,
 AC switching



Product designation				Power contactor
Product type designation				BF32
Contact characteristics				
Number of poles	Nr.	3		
Rated insulation voltage U _i IEC/EN	V	690		
Rated impulse withstand voltage U _{imp}	kV	6		
Operational frequency	min	Hz	25	
	max	Hz	400	
IEC Conventional free air thermal current I _{th}	A	56		
Operational current I _e	AC-1 (≤40°C)	A	56	
	AC-1 (≤55°C)	A	45	
	AC-1 (≤70°C)	A	40	
	AC-3 (≤440V ≤55°C)	A	32	
	AC-4 (400V)	A	13.5	
Rated operational power AC-3 (T≤55°C)	230V	kW	8.8	
	400V	kW	16	
	415V	kW	17	
	440V	kW	17	
	500V	kW	20	
	690V	kW	22	
Rated operational power AC-1 (T≤40°C)	230V	kW	21	
	400V	kW	36	
	500V	kW	45	
	690V	kW	62	
IEC max current I _e in DC1 with L/R ≤ 1ms with 1 poles in series	≤24V	A	30	
	48V	A	26	
	75V	A	22	
	110V	A	8	
	220V	A	-	
IEC max current I _e in DC1 with L/R ≤ 1ms with 2 poles in series	≤24V	A	32	
	48V	A	32	
	75V	A	28	
	110V	A	25	
	220V	A	3	
IEC max current I _e in DC1 with L/R ≤ 1ms with 3 poles in series	≤24V	A	32	
	48V	A	32	
	75V	A	32	
	110V	A	27	

	220V	A	23
IEC max current I _e in DC1 with L/R ≤ 1ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 1 poles in series	≤24V	A	20
	48V	A	17
	75V	A	15
	110V	A	2,5
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series	≤24V	A	25
	48V	A	22
	75V	A	20
	110V	A	15
	220V	A	3
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series	≤24V	A	30
	48V	A	28
	75V	A	28
	110V	A	20
	220V	A	23
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
Short-time allowable current for 10s (IEC/EN60947-1)		A	320
Protection fuse	gG (IEC)	A	63
	aM (IEC)	A	32
Making capacity (RMS value)		A	320
Breaking capacity at voltage	440V	A	256
	500V	A	240
	690V	A	192
Resistance per pole (average value)		mΩ	2
Power dissipation per pole (average value)	I _{th}	W	6
	AC3	W	2
Tightening torque for terminals	min	Nm	2.5
	max	Nm	3
	min	I _{bin}	1.8
	max	I _{bin}	2.2
Tightening torque for coil terminal	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

	max	I _{bin}	0.74
Max number of wires simultaneously connectable		Nr.	2
Conductor section			
AWG/Kcmil	max		6
Flexible w/o lug conductor section	min	mm ²	2.5
	max	mm ²	16
Flexible c/w lug conductor section	min	mm ²	1
	max	mm ²	10
Flexible with insulated spade lug conductor section	min	mm ²	1
	max	mm ²	10
Power terminal protection according to IEC/EN 60529			IP20 when properly wired

Mechanical features

Operating position	normal allowable		Vertical plan ±30°
Fixing			Screw / DIN rail 35mm
Weight		g	424
Conductor section			
AWG/kcmil conductor section	max		6

Operations

Mechanical life	cycles	20000000
Electrical life	cycles	1600000

Safety related data

Performance level B10d according to EN/ISO 13489-1	rated load mechanical load	cycles	1600000
		cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1			yes
EMC compatibility			yes

AC coil operating

Rated AC voltage at 60Hz	V	230	
AC operating voltage			
of 60Hz coil powered at 60Hz			
pick-up	min	%U _s	80
	max	%U _s	110
drop-out	min	%U _s	20
	max	%U _s	55

AC average coil consumption at 20°C			
of 60Hz coil powered at 60Hz			
	in-rush holding	VA	75
		VA	9
Dissipation at holding ≤20°C 50Hz		W	2.5

Max cycles frequency

Mechanical operation	cycles/h	3600
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Operating times

Average time for Us control
in AC

Closing NO	min	ms	8
	max	ms	24
Opening NO	min	ms	5
	max	ms	15
Closing NC	min	ms	9
	max	ms	20
Opening NC	min	ms	9
	max	ms	17

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	27
at 600V	A	27

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	3
230V	HP	7.5

for three-phase AC motor

200/208V	HP	10
220/230V	HP	10
460/480V	HP	20
575/600V	HP	25

General USE

Contactor

AC current	A	55
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Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	100
Fuse class		J

Standard fault

Short circuit current	kA	5
Fuse rating	A	125

Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

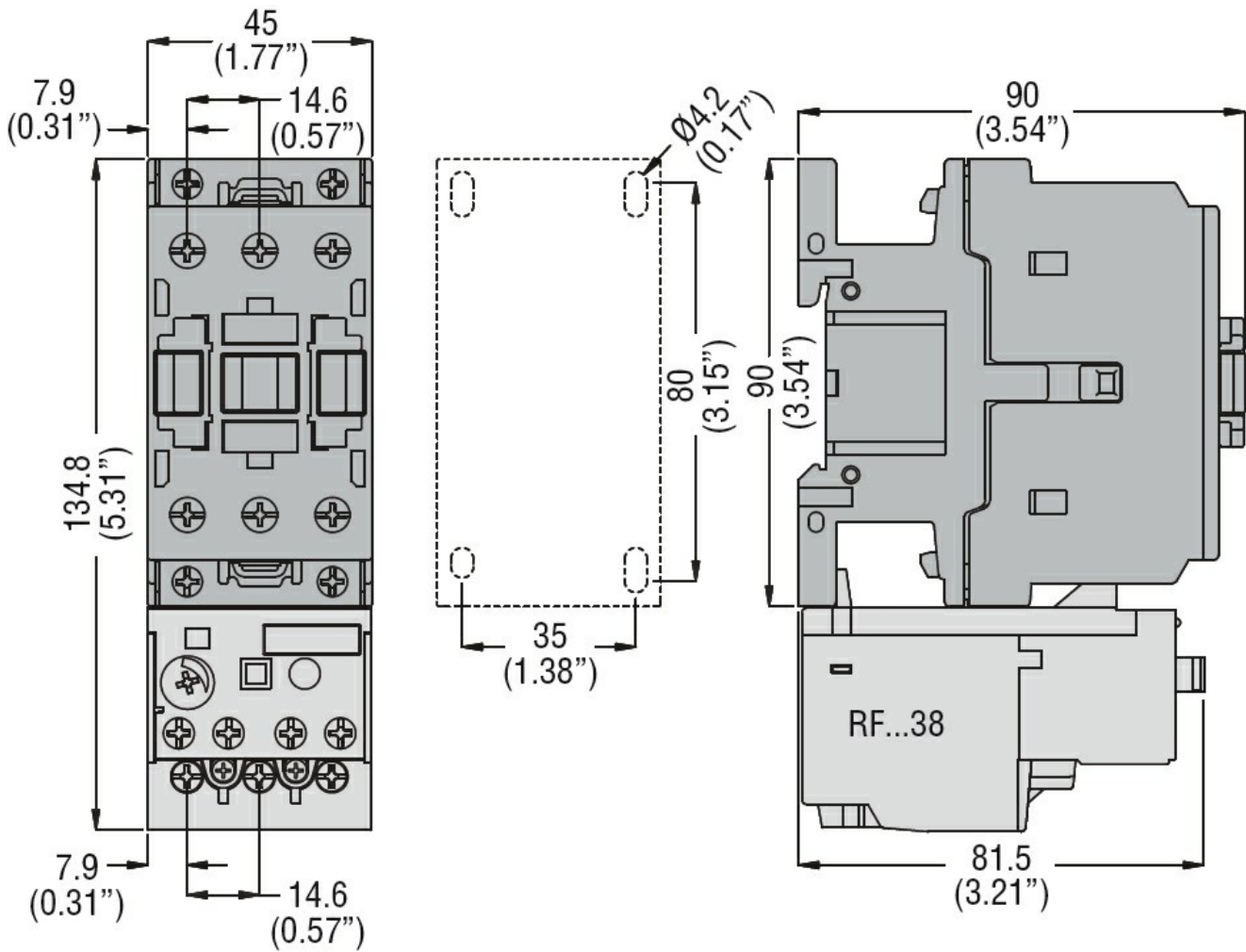
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Resistance & Protection

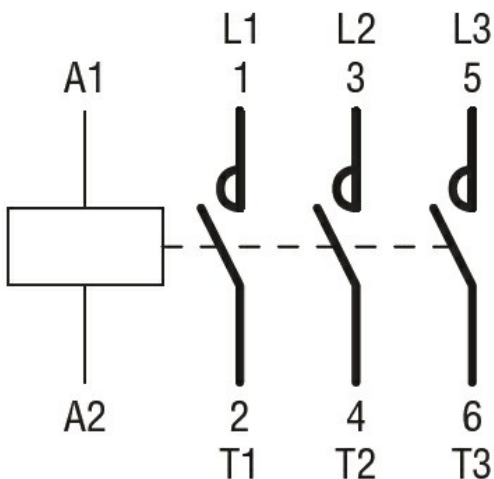
Pollution degree

3

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60335-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching



Product designation				Power contactor
Product type designation				BF32
Contact characteristics				
Number of poles	Nr.			3
Rated insulation voltage U _i IEC/EN	V			690
Rated impulse withstand voltage U _{imp}	kV			6
Operational frequency	min	Hz	25	
	max	Hz	400	
IEC Conventional free air thermal current I _{th}	A			56
Operational current I _e	AC-1 (≤40°C)	A	56	
	AC-1 (≤55°C)	A	45	
	AC-1 (≤70°C)	A	40	
	AC-3 (≤440V ≤55°C)	A	32	
	AC-4 (400V)	A	13.5	
Rated operational power AC-3 (T≤55°C)	230V	kW	8.8	
	400V	kW	16	
	415V	kW	17	
	440V	kW	17	
	500V	kW	20	
	690V	kW	22	
Rated operational power AC-1 (T≤40°C)	230V	kW	21	
	400V	kW	36	
	500V	kW	45	
	690V	kW	62	
IEC max current I _e in DC1 with L/R ≤ 1ms with 1 poles in series	≤24V	A	30	
	48V	A	26	
	75V	A	22	
	110V	A	8	
	220V	A	–	
IEC max current I _e in DC1 with L/R ≤ 1ms with 2 poles in series	≤24V	A	32	
	48V	A	32	
	75V	A	28	
	110V	A	25	
	220V	A	3	
IEC max current I _e in DC1 with L/R ≤ 1ms with 3 poles in series	≤24V	A	32	
	48V	A	32	
	75V	A	32	
	110V	A	27	

	220V	A	23
IEC max current I _e in DC1 with L/R ≤ 1ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 1 poles in series	≤24V	A	20
	48V	A	17
	75V	A	15
	110V	A	2,5
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series	≤24V	A	25
	48V	A	22
	75V	A	20
	110V	A	15
	220V	A	3
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series	≤24V	A	30
	48V	A	28
	75V	A	28
	110V	A	20
	220V	A	23
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
Short-time allowable current for 10s (IEC/EN60947-1)		A	320
Protection fuse	gG (IEC)	A	63
	aM (IEC)	A	32
Making capacity (RMS value)		A	320
Breaking capacity at voltage	440V	A	256
	500V	A	240
	690V	A	192
Resistance per pole (average value)		mΩ	2
Power dissipation per pole (average value)	I _{th}	W	6
	AC3	W	2
Tightening torque for terminals	min	Nm	2.5
	max	Nm	3
	min	I _{bin}	1.8
	max	I _{bin}	2.2
Tightening torque for coil terminal	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

		max	lbin	0.74
Max number of wires simultaneously connectable			Nr.	2
Conductor section	AWG/Kcmil	max		6
Flexible w/o lug conductor section		min	mm ²	2.5
		max	mm ²	16
Flexible c/w lug conductor section		min	mm ²	1
		max	mm ²	10
Flexible with insulated spade lug conductor section		min	mm ²	1
		max	mm ²	10
Power terminal protection according to IEC/EN 60529				IP20 when properly wired
Mechanical features				
Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	428
Conductor section	AWG/kcmil conductor section	max		6
Operations				
Mechanical life			cycles	20000000
Electrical life			cycles	1600000
Safety related data				
Performance level B10d according to EN/ISO 13489-1		rated load mechanical load	cycles	1600000
			cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1				yes
EMC compatibility				yes
AC coil operating				
Rated AC voltage at 50/60Hz			V	400
AC operating voltage	of 50/60Hz coil powered at 50Hz			
	pick-up	min	%Us	80
		max	%Us	110
	drop-out	min	%Us	20
		max	%Us	55
	of 50/60Hz coil powered at 60Hz			
	pick-up	min	%Us	85
		max	%Us	110
	drop-out	min	%Us	20
		max	%Us	55
AC average coil consumption at 20°C	of 50/60Hz coil powered at 50Hz			

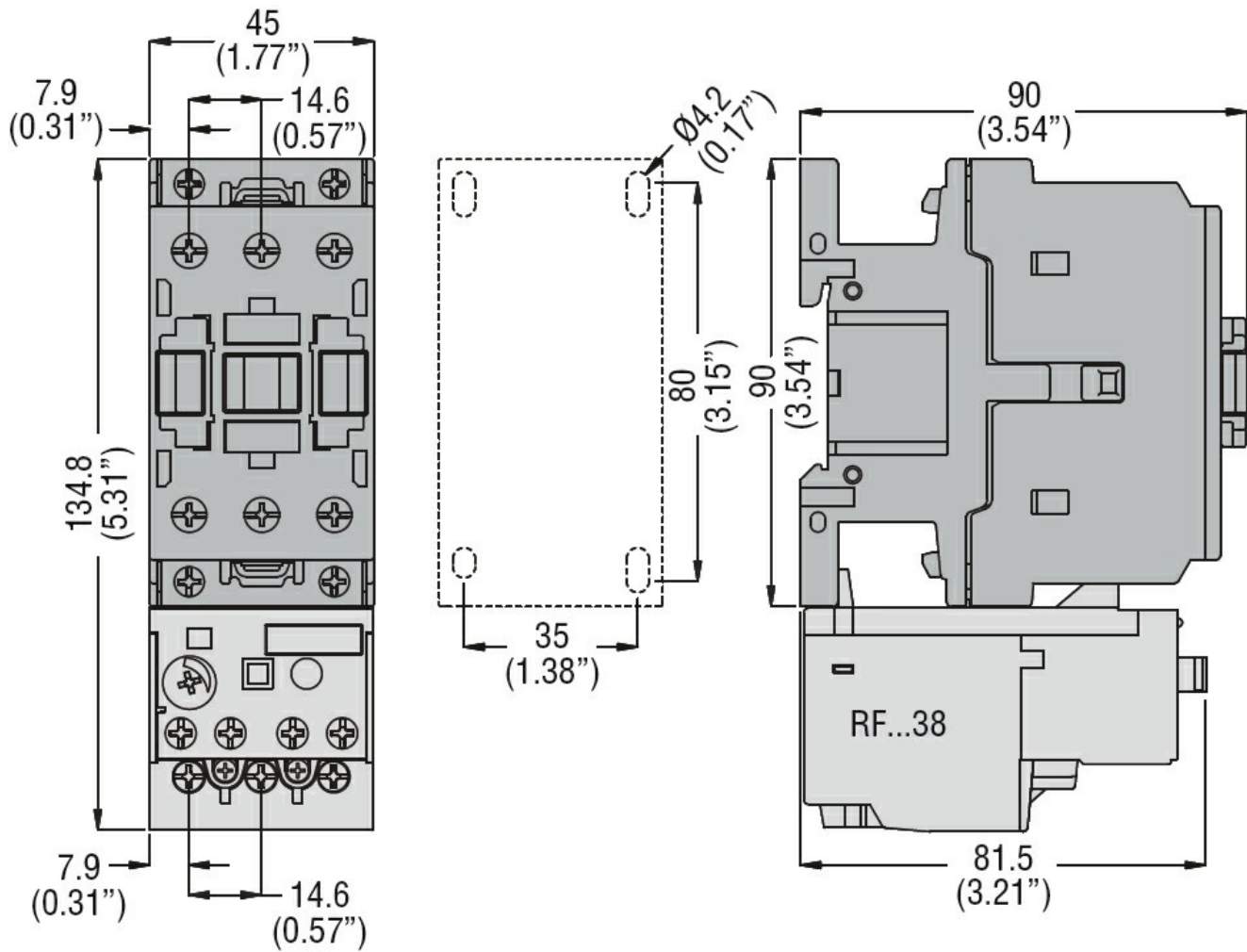
		in-rush	VA	75
		holding	VA	9
of 50/60Hz coil powered at 60Hz				
		in-rush	VA	70
		holding	VA	6.5
of 60Hz coil powered at 60Hz				
		in-rush	VA	75
		holding	VA	9
Dissipation at holding ≤20°C 50Hz			W	2.5
Max cycles frequency				
Mechanical operation			cycles/h	3600
Operating times				
Average time for Us control				
in AC				
	Closing NO			
		min	ms	8
		max	ms	24
	Opening NO			
		min	ms	5
		max	ms	15
	Closing NC			
		min	ms	9
		max	ms	20
	Opening NC			
		min	ms	9
		max	ms	17
UL technical data				
Full-load current (FLA) for three-phase AC motor				
		at 480V	A	27
		at 600V	A	27
Yielded mechanical performance				
for single-phase AC motor				
		110/120V	HP	3
		230V	HP	7.5
for three-phase AC motor				
		200/208V	HP	10
		220/230V	HP	10
		460/480V	HP	20
		575/600V	HP	25
General USE				
Contactor				
		AC current	A	55
Short-circuit protection fuse, 600V				
High fault				
	Short circuit current	kA		100
	Fuse rating	A		100
	Fuse class			J
Standard fault				
	Short circuit current	kA		5
	Fuse rating	A		125
Ambient conditions				
Temperature				
Operating temperature				
		min	°C	-50

Storage temperature	max	°C	70
	min	°C	-60
Max altitude	max	°C	80
		m	3000

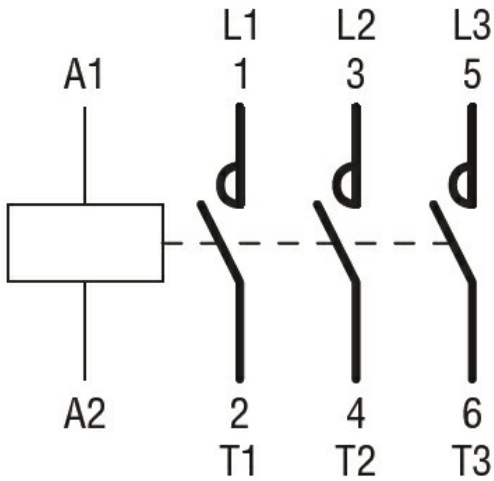
Resistance & Protection

Pollution degree	3
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Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
 Power contactor,
 AC switching



Product designation				Power contactor
Product type designation				BF32
Contact characteristics				
Number of poles	Nr.			3
Rated insulation voltage U _i IEC/EN	V			690
Rated impulse withstand voltage U _{imp}	kV			6
Operational frequency	min	Hz	25	
	max	Hz	400	
IEC Conventional free air thermal current I _{th}	A			56
Operational current I _e	AC-1 (≤40°C)	A	56	
	AC-1 (≤55°C)	A	45	
	AC-1 (≤70°C)	A	40	
	AC-3 (≤440V ≤55°C)	A	32	
	AC-4 (400V)	A	13.5	
Rated operational power AC-3 (T≤55°C)	230V	kW	8.8	
	400V	kW	16	
	415V	kW	17	
	440V	kW	17	
	500V	kW	20	
	690V	kW	22	
Rated operational power AC-1 (T≤40°C)	230V	kW	21	
	400V	kW	36	
	500V	kW	45	
	690V	kW	62	
IEC max current I _e in DC1 with L/R ≤ 1ms with 1 poles in series	≤24V	A	30	
	48V	A	26	
	75V	A	22	
	110V	A	8	
	220V	A	–	
IEC max current I _e in DC1 with L/R ≤ 1ms with 2 poles in series	≤24V	A	32	
	48V	A	32	
	75V	A	28	
	110V	A	25	
	220V	A	3	
IEC max current I _e in DC1 with L/R ≤ 1ms with 3 poles in series	≤24V	A	32	
	48V	A	32	
	75V	A	32	
	110V	A	27	

	220V	A	23
IEC max current I _e in DC1 with L/R ≤ 1ms with 4 poles in series			
	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 1 poles in series			
	≤24V	A	20
	48V	A	17
	75V	A	15
	110V	A	2,5
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series			
	≤24V	A	25
	48V	A	22
	75V	A	20
	110V	A	15
	220V	A	3
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series			
	≤24V	A	30
	48V	A	28
	75V	A	28
	110V	A	20
	220V	A	23
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series			
	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
Short-time allowable current for 10s (IEC/EN60947-1)		A	320
Protection fuse			
	gG (IEC)	A	63
	aM (IEC)	A	32
Making capacity (RMS value)		A	320
Breaking capacity at voltage			
	440V	A	256
	500V	A	240
	690V	A	192
Resistance per pole (average value)		mΩ	2
Power dissipation per pole (average value)			
	I _{th}	W	6
	AC3	W	2
Tightening torque for terminals			
	min	Nm	2.5
	max	Nm	3
	min	I _{bin}	1.8
	max	I _{bin}	2.2
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

		max	lbin	0.74
Max number of wires simultaneously connectable			Nr.	2
Conductor section	AWG/Kcmil	max		6
Flexible w/o lug conductor section		min	mm ²	2.5
		max	mm ²	16
Flexible c/w lug conductor section		min	mm ²	1
		max	mm ²	10
Flexible with insulated spade lug conductor section		min	mm ²	1
		max	mm ²	10
Power terminal protection according to IEC/EN 60529				IP20 when properly wired

Mechanical features

Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	422

Conductor section	AWG/kcmil conductor section	max		6
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Operations

Mechanical life		cycles		20000000
Electrical life		cycles		1600000

Safety related data

Performance level B10d according to EN/ISO 13489-1		rated load mechanical load	cycles	1600000
			cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1				yes
EMC compatibility				yes

AC coil operating

Rated AC voltage at 60Hz		V		24
AC operating voltage	of 60Hz coil powered at 60Hz			
	pick-up	min	%Us	80
		max	%Us	110
	drop-out	min	%Us	20
		max	%Us	55

AC average coil consumption at 20°C	of 60Hz coil powered at 60Hz			
		in-rush holding	VA	75
			VA	9
Dissipation at holding ≤20°C 50Hz			W	2.5

Max cycles frequency

Mechanical operation		cycles/h		3600
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Operating times

Average time for Us control
in AC

Closing NO	min	ms	8
	max	ms	24
Opening NO	min	ms	5
	max	ms	15
Closing NC	min	ms	9
	max	ms	20
Opening NC	min	ms	9
	max	ms	17

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	27
at 600V	A	27

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	3
230V	HP	7.5

for three-phase AC motor

200/208V	HP	10
220/230V	HP	10
460/480V	HP	20
575/600V	HP	25

General USE

Contactor

AC current	A	55
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Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	100
Fuse class		J

Standard fault

Short circuit current	kA	5
Fuse rating	A	125

Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

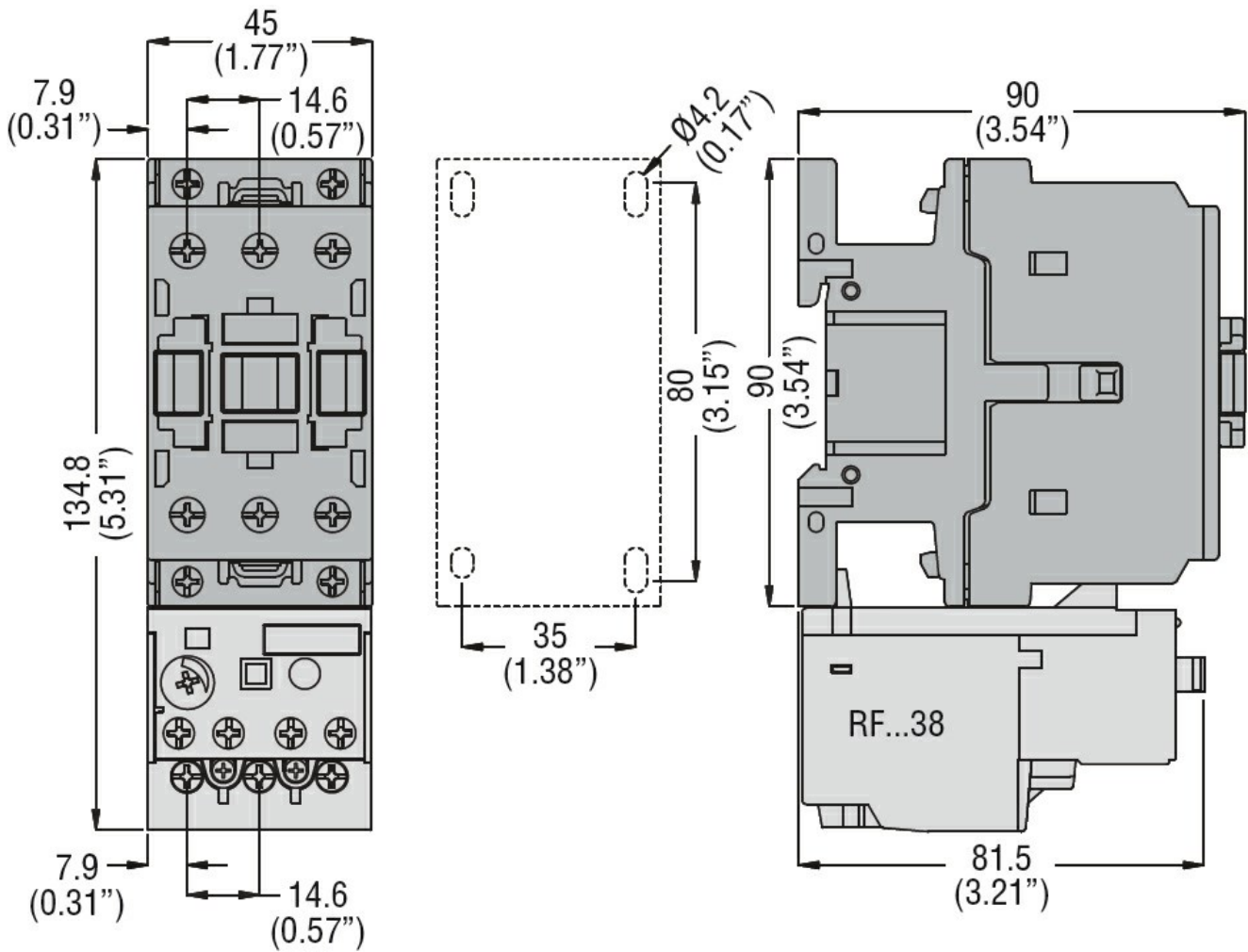
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Resistance & Protection

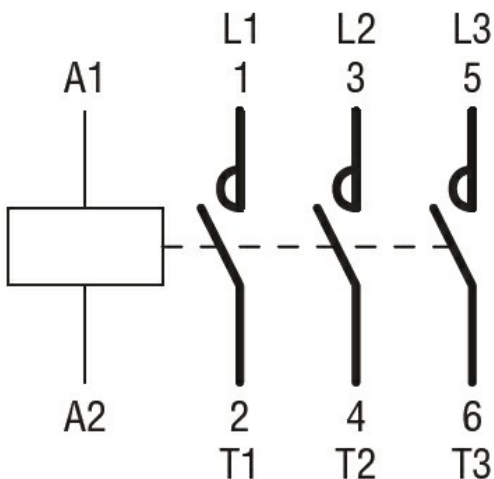
Pollution degree

3

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching



Product designation				Power contactor
Product type designation				BF32
Contact characteristics				
Number of poles	Nr.			3
Rated insulation voltage U _i IEC/EN	V			690
Rated impulse withstand voltage U _{imp}	kV			6
Operational frequency	min	Hz	25	
	max	Hz	400	
IEC Conventional free air thermal current I _{th}	A			56
Operational current I _e	AC-1 (≤40°C)	A	56	
	AC-1 (≤55°C)	A	45	
	AC-1 (≤70°C)	A	40	
	AC-3 (≤440V ≤55°C)	A	32	
	AC-4 (400V)	A	13.5	
Rated operational power AC-3 (T≤55°C)	230V	kW	8.8	
	400V	kW	16	
	415V	kW	17	
	440V	kW	17	
	500V	kW	20	
	690V	kW	22	
Rated operational power AC-1 (T≤40°C)	230V	kW	21	
	400V	kW	36	
	500V	kW	45	
	690V	kW	62	
IEC max current I _e in DC1 with L/R ≤ 1ms with 1 poles in series	≤24V	A	30	
	48V	A	26	
	75V	A	22	
	110V	A	8	
	220V	A	–	
IEC max current I _e in DC1 with L/R ≤ 1ms with 2 poles in series	≤24V	A	32	
	48V	A	32	
	75V	A	28	
	110V	A	25	
	220V	A	3	
IEC max current I _e in DC1 with L/R ≤ 1ms with 3 poles in series	≤24V	A	32	
	48V	A	32	
	75V	A	32	
	110V	A	27	

	220V	A	23
IEC max current I _e in DC1 with L/R ≤ 1ms with 4 poles in series			
	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 1 poles in series			
	≤24V	A	20
	48V	A	17
	75V	A	15
	110V	A	2,5
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series			
	≤24V	A	25
	48V	A	22
	75V	A	20
	110V	A	15
	220V	A	3
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series			
	≤24V	A	30
	48V	A	28
	75V	A	28
	110V	A	20
	220V	A	23
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series			
	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
Short-time allowable current for 10s (IEC/EN60947-1)		A	320
Protection fuse			
	gG (IEC)	A	63
	aM (IEC)	A	32
Making capacity (RMS value)		A	320
Breaking capacity at voltage			
	440V	A	256
	500V	A	240
	690V	A	192
Resistance per pole (average value)		mΩ	2
Power dissipation per pole (average value)			
	I _{th}	W	6
	AC3	W	2
Tightening torque for terminals			
	min	Nm	2.5
	max	Nm	3
	min	I _{bin}	1.8
	max	I _{bin}	2.2
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

		max	Ibin	0.74
Max number of wires simultaneously connectable			Nr.	2
Conductor section	AWG/Kcmil	max		6
Flexible w/o lug conductor section		min	mm ²	2.5
		max	mm ²	16
Flexible c/w lug conductor section		min	mm ²	1
		max	mm ²	10
Flexible with insulated spade lug conductor section		min	mm ²	1
		max	mm ²	10
Power terminal protection according to IEC/EN 60529				IP20 when properly wired
Mechanical features				
Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	420
Conductor section	AWG/kcmil conductor section	max		6
Operations				
Mechanical life			cycles	20000000
Electrical life			cycles	1600000
Safety related data				
Performance level B10d according to EN/ISO 13489-1		rated load	cycles	1600000
		mechanical load	cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1				yes
EMC compatibility				yes
AC coil operating				
Rated AC voltage at 60Hz			V	48
AC operating voltage	of 60Hz coil powered at 60Hz			
	pick-up	min	%Us	80
		max	%Us	110
	drop-out	min	%Us	20
		max	%Us	55
AC average coil consumption at 20°C	of 60Hz coil powered at 60Hz			
		in-rush	VA	75
		holding	VA	9
Dissipation at holding ≤20°C 50Hz			W	2.5
Max cycles frequency				
Mechanical operation			cycles/h	3600
Operating times				

Average time for Us control
in AC

Closing NO	min	ms	8
	max	ms	24
Opening NO	min	ms	5
	max	ms	15
Closing NC	min	ms	9
	max	ms	20
Opening NC	min	ms	9
	max	ms	17

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	27
at 600V	A	27

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	3
230V	HP	7.5

for three-phase AC motor

200/208V	HP	10
220/230V	HP	10
460/480V	HP	20
575/600V	HP	25

General USE

Contactor

AC current	A	55
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Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	100
Fuse class		J

Standard fault

Short circuit current	kA	5
Fuse rating	A	125

Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

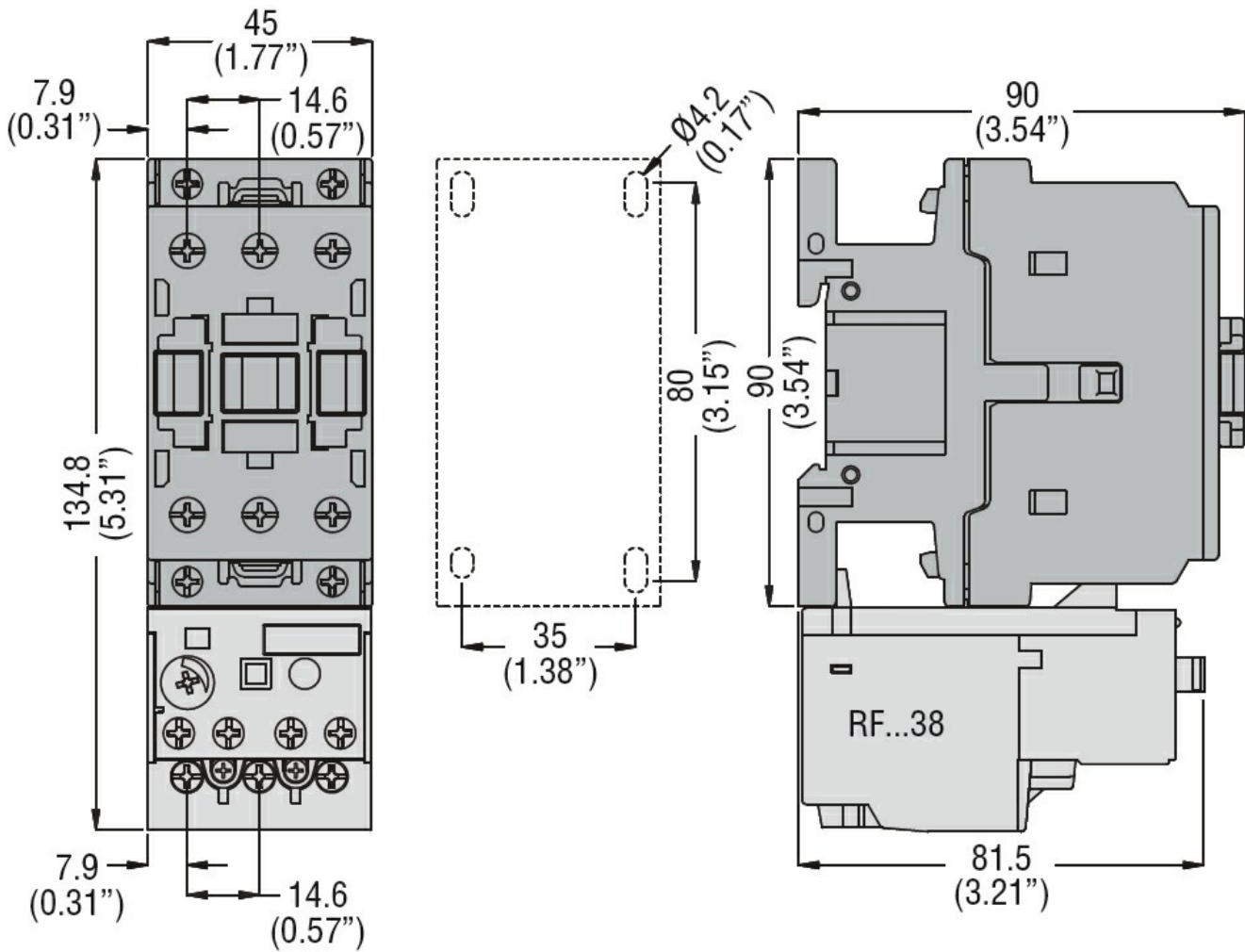
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Resistance & Protection

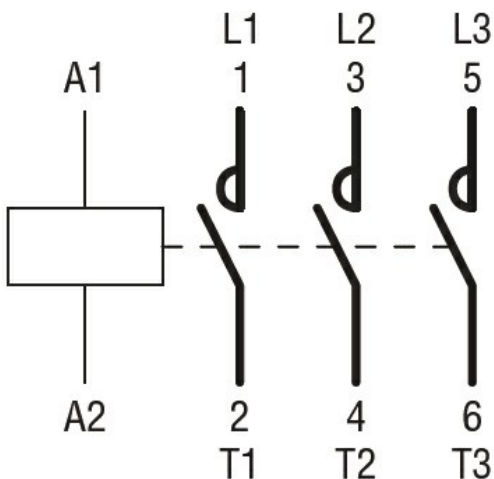
Pollution degree

3

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching



Product designation				Power contactor
Product type designation				BF32
Contact characteristics				
Number of poles	Nr.			3
Rated insulation voltage U _i IEC/EN	V			690
Rated impulse withstand voltage U _{imp}	kV			6
Operational frequency	min	Hz	25	
	max	Hz	400	
IEC Conventional free air thermal current I _{th}	A			56
Operational current I _e	AC-1 (≤40°C)	A	56	
	AC-1 (≤55°C)	A	45	
	AC-1 (≤70°C)	A	40	
	AC-3 (≤440V ≤55°C)	A	32	
	AC-4 (400V)	A	13.5	
Rated operational power AC-3 (T≤55°C)	230V	kW	8.8	
	400V	kW	16	
	415V	kW	17	
	440V	kW	17	
	500V	kW	20	
	690V	kW	22	
Rated operational power AC-1 (T≤40°C)	230V	kW	21	
	400V	kW	36	
	500V	kW	45	
	690V	kW	62	
IEC max current I _e in DC1 with L/R ≤ 1ms with 1 poles in series	≤24V	A	30	
	48V	A	26	
	75V	A	22	
	110V	A	8	
	220V	A	–	
IEC max current I _e in DC1 with L/R ≤ 1ms with 2 poles in series	≤24V	A	32	
	48V	A	32	
	75V	A	28	
	110V	A	25	
	220V	A	3	
IEC max current I _e in DC1 with L/R ≤ 1ms with 3 poles in series	≤24V	A	32	
	48V	A	32	
	75V	A	32	
	110V	A	27	

	220V	A	23
<hr/>			
IEC max current I _e in DC1 with L/R ≤ 1ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
<hr/>			
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 1 poles in series	≤24V	A	20
	48V	A	17
	75V	A	15
	110V	A	2,5
	220V	A	–
<hr/>			
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series	≤24V	A	25
	48V	A	22
	75V	A	20
	110V	A	15
	220V	A	3
<hr/>			
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series	≤24V	A	30
	48V	A	28
	75V	A	28
	110V	A	20
	220V	A	23
<hr/>			
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
<hr/>			
Short-time allowable current for 10s (IEC/EN60947-1)		A	320
<hr/>			
Protection fuse	gG (IEC)	A	63
	aM (IEC)	A	32
<hr/>			
Making capacity (RMS value)		A	320
<hr/>			
Breaking capacity at voltage	440V	A	256
	500V	A	240
	690V	A	192
<hr/>			
Resistance per pole (average value)		mΩ	2
<hr/>			
Power dissipation per pole (average value)	I _{th}	W	6
	AC3	W	2
<hr/>			
Tightening torque for terminals	min	Nm	2.5
	max	Nm	3
	min	I _{bin}	1.8
	max	I _{bin}	2.2
<hr/>			
Tightening torque for coil terminal	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

		max	I _{bin}	0.74
Max number of wires simultaneously connectable			Nr.	2
Conductor section	AWG/Kcmil	max		6
Flexible w/o lug conductor section		min	mm ²	2.5
		max	mm ²	16
Flexible c/w lug conductor section		min	mm ²	1
		max	mm ²	10
Flexible with insulated spade lug conductor section		min	mm ²	1
		max	mm ²	10
Power terminal protection according to IEC/EN 60529				IP20 when properly wired

Mechanical features

Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	420

Conductor section	AWG/kcmil conductor section	max		6
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Operations

Mechanical life		cycles		20000000
Electrical life		cycles		1600000

Safety related data

Performance level B10d according to EN/ISO 13489-1		rated load mechanical load	cycles	1600000
			cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1				yes
EMC compatibility				yes

AC coil operating

Rated AC voltage at 60Hz		V		120
AC operating voltage	of 60Hz coil powered at 60Hz			
	pick-up	min	%Us	80
		max	%Us	110
	drop-out	min	%Us	20
		max	%Us	55

AC average coil consumption at 20°C	of 60Hz coil powered at 60Hz			
		in-rush holding	VA	75
			VA	9
Dissipation at holding ≤20°C 50Hz			W	2.5

Max cycles frequency

Mechanical operation		cycles/h		3600
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Operating times

Average time for Us control
in AC

Closing NO	min	ms	8
	max	ms	24
Opening NO	min	ms	5
	max	ms	15
Closing NC	min	ms	9
	max	ms	20
Opening NC	min	ms	9
	max	ms	17

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	27
at 600V	A	27

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	3
230V	HP	7.5

for three-phase AC motor

200/208V	HP	10
220/230V	HP	10
460/480V	HP	20
575/600V	HP	25

General USE

Contactor

AC current	A	55
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Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	100
Fuse class		J

Standard fault

Short circuit current	kA	5
Fuse rating	A	125

Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

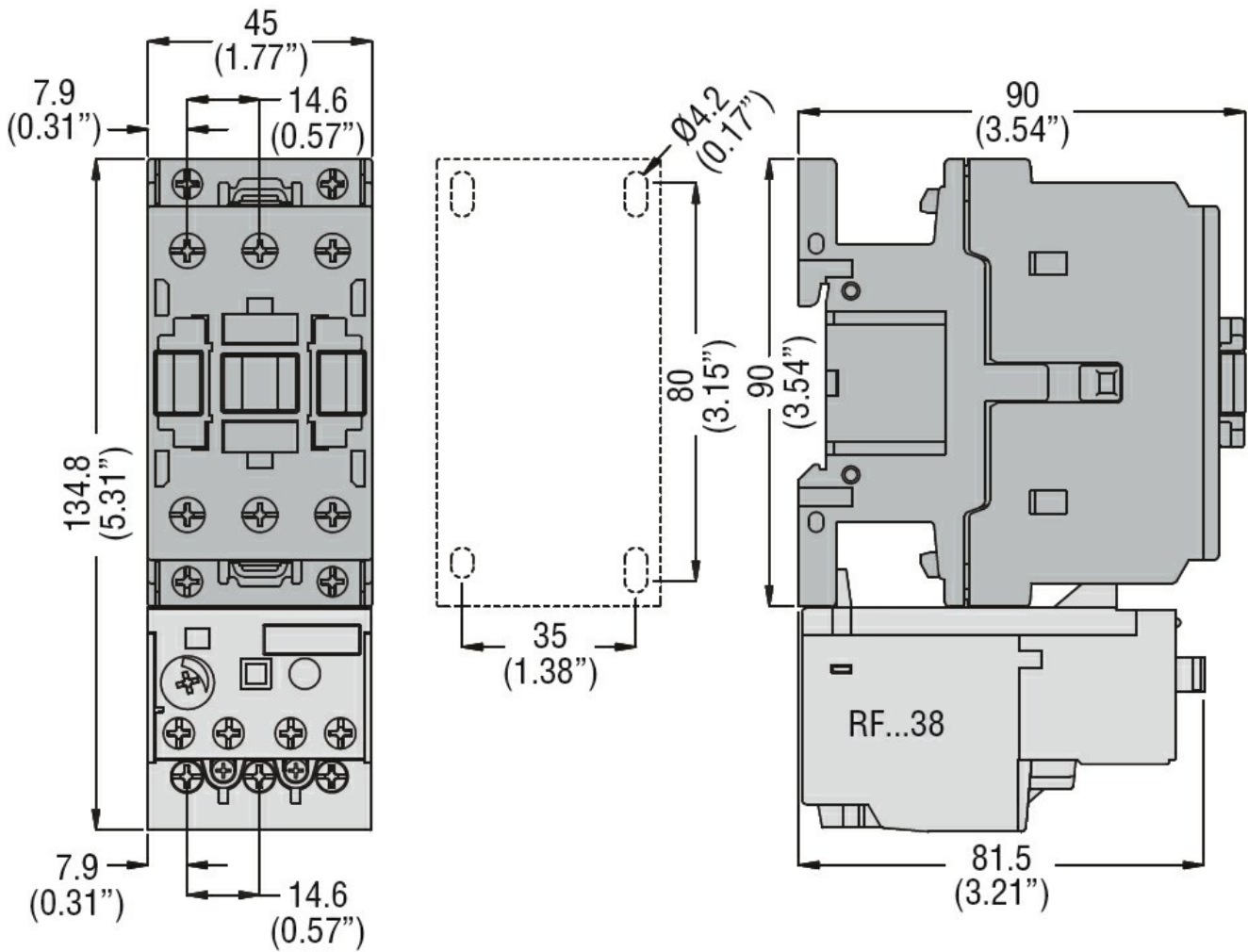
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Resistance & Protection

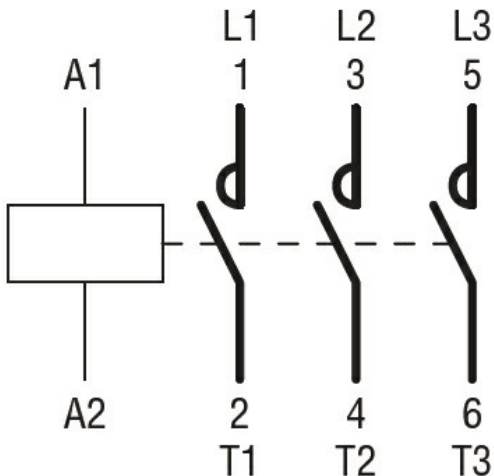
Pollution degree

3

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching



Product designation				Power contactor
Product type designation				BF32
Contact characteristics				
Number of poles	Nr.			3
Rated insulation voltage U _i IEC/EN	V			690
Rated impulse withstand voltage U _{imp}	kV			6
Operational frequency	min	Hz	25	
	max	Hz	400	
IEC Conventional free air thermal current I _{th}	A			56
Operational current I _e	AC-1 (≤40°C)	A	56	
	AC-1 (≤55°C)	A	45	
	AC-1 (≤70°C)	A	40	
	AC-3 (≤440V ≤55°C)	A	32	
	AC-4 (400V)	A	13.5	
Rated operational power AC-3 (T≤55°C)	230V	kW	8.8	
	400V	kW	16	
	415V	kW	17	
	440V	kW	17	
	500V	kW	20	
	690V	kW	22	
Rated operational power AC-1 (T≤40°C)	230V	kW	21	
	400V	kW	36	
	500V	kW	45	
	690V	kW	62	
IEC max current I _e in DC1 with L/R ≤ 1ms with 1 poles in series	≤24V	A	30	
	48V	A	26	
	75V	A	22	
	110V	A	8	
	220V	A	–	
IEC max current I _e in DC1 with L/R ≤ 1ms with 2 poles in series	≤24V	A	32	
	48V	A	32	
	75V	A	28	
	110V	A	25	
	220V	A	3	
IEC max current I _e in DC1 with L/R ≤ 1ms with 3 poles in series	≤24V	A	32	
	48V	A	32	
	75V	A	32	
	110V	A	27	

	220V	A	23
IEC max current I _e in DC1 with L/R ≤ 1ms with 4 poles in series			
	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 1 poles in series			
	≤24V	A	20
	48V	A	17
	75V	A	15
	110V	A	2,5
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series			
	≤24V	A	25
	48V	A	22
	75V	A	20
	110V	A	15
	220V	A	3
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series			
	≤24V	A	30
	48V	A	28
	75V	A	28
	110V	A	20
	220V	A	23
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series			
	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
Short-time allowable current for 10s (IEC/EN60947-1)		A	320
Protection fuse			
	gG (IEC)	A	63
	aM (IEC)	A	32
Making capacity (RMS value)		A	320
Breaking capacity at voltage			
	440V	A	256
	500V	A	240
	690V	A	192
Resistance per pole (average value)		mΩ	2
Power dissipation per pole (average value)			
	I _{th}	W	6
	AC3	W	2
Tightening torque for terminals			
	min	Nm	2.5
	max	Nm	3
	min	I _{bin}	1.8
	max	I _{bin}	2.2
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

		max	lbin	0.74
Max number of wires simultaneously connectable			Nr.	2
Conductor section	AWG/Kcmil	max		6
Flexible w/o lug conductor section		min	mm ²	2.5
		max	mm ²	16
Flexible c/w lug conductor section		min	mm ²	1
		max	mm ²	10
Flexible with insulated spade lug conductor section		min	mm ²	1
		max	mm ²	10
Power terminal protection according to IEC/EN 60529				IP20 when properly wired

Mechanical features

Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	422
Conductor section	AWG/kcmil conductor section	max		6

Operations

Mechanical life		cycles		20000000
Electrical life		cycles		1600000

Safety related data

Performance level B10d according to EN/ISO 13489-1		rated load mechanical load	cycles	1600000
			cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1				yes
EMC compatibility				yes

AC coil operating

Rated AC voltage at 60Hz		V		220
AC operating voltage	of 60Hz coil powered at 60Hz			
	pick-up	min	%Us	80
		max	%Us	110
	drop-out	min	%Us	20
		max	%Us	55

AC average coil consumption at 20°C	of 60Hz coil powered at 60Hz			
		in-rush holding	VA	75
			VA	9
Dissipation at holding ≤20°C 50Hz			W	2.5

Max cycles frequency

Mechanical operation		cycles/h		3600
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Operating times

Average time for Us control
in AC

Closing NO	min	ms	8
	max	ms	24
Opening NO	min	ms	5
	max	ms	15
Closing NC	min	ms	9
	max	ms	20
Opening NC	min	ms	9
	max	ms	17

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	27
at 600V	A	27

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	3
230V	HP	7.5

for three-phase AC motor

200/208V	HP	10
220/230V	HP	10
460/480V	HP	20
575/600V	HP	25

General USE

Contactor

AC current	A	55
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Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	100
Fuse class		J

Standard fault

Short circuit current	kA	5
Fuse rating	A	125

Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

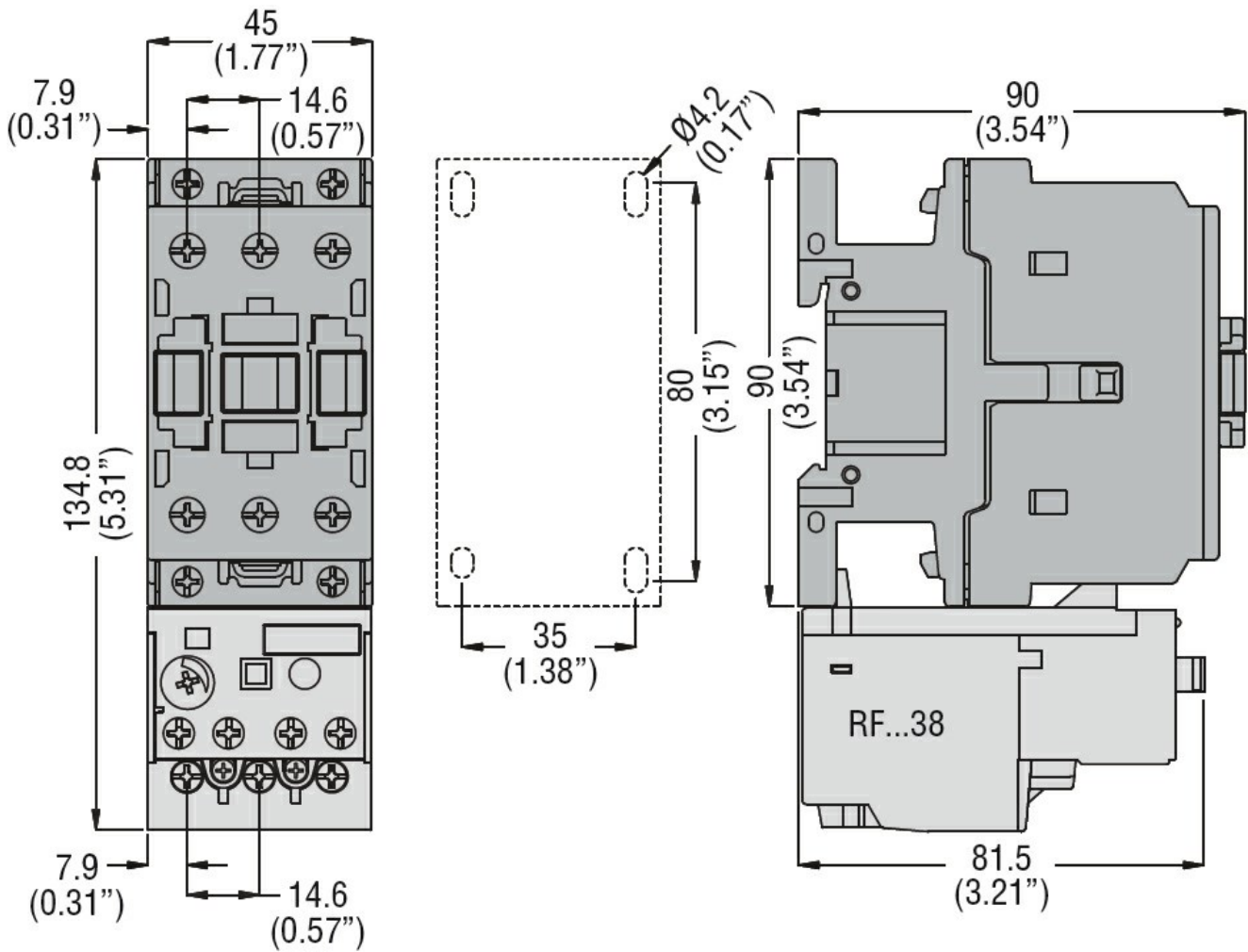
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Resistance & Protection

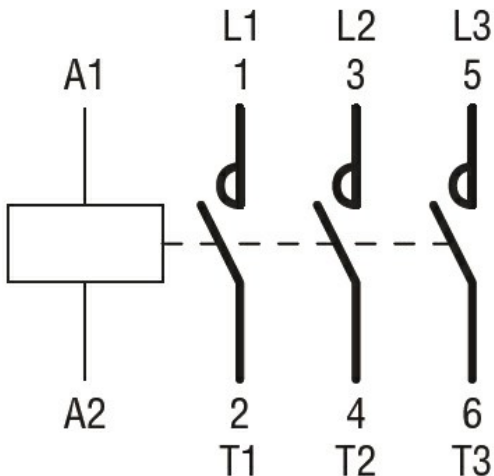
Pollution degree

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Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching



Product designation				Power contactor
Product type designation				BF32
Contact characteristics				
Number of poles	Nr.			3
Rated insulation voltage U _i IEC/EN	V			690
Rated impulse withstand voltage U _{imp}	kV			6
Operational frequency	min	Hz	25	
	max	Hz	400	
IEC Conventional free air thermal current I _{th}	A			56
Operational current I _e	AC-1 (≤40°C)	A	56	
	AC-1 (≤55°C)	A	45	
	AC-1 (≤70°C)	A	40	
	AC-3 (≤440V ≤55°C)	A	32	
	AC-4 (400V)	A	13.5	
Rated operational power AC-3 (T≤55°C)	230V	kW	8.8	
	400V	kW	16	
	415V	kW	17	
	440V	kW	17	
	500V	kW	20	
	690V	kW	22	
Rated operational power AC-1 (T≤40°C)	230V	kW	21	
	400V	kW	36	
	500V	kW	45	
	690V	kW	62	
IEC max current I _e in DC1 with L/R ≤ 1ms with 1 poles in series	≤24V	A	30	
	48V	A	26	
	75V	A	22	
	110V	A	8	
	220V	A	–	
IEC max current I _e in DC1 with L/R ≤ 1ms with 2 poles in series	≤24V	A	32	
	48V	A	32	
	75V	A	28	
	110V	A	25	
	220V	A	3	
IEC max current I _e in DC1 with L/R ≤ 1ms with 3 poles in series	≤24V	A	32	
	48V	A	32	
	75V	A	32	
	110V	A	27	

	220V	A	23
<hr/>			
IEC max current I _e in DC1 with L/R ≤ 1ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
<hr/>			
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 1 poles in series	≤24V	A	20
	48V	A	17
	75V	A	15
	110V	A	2,5
	220V	A	–
<hr/>			
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series	≤24V	A	25
	48V	A	22
	75V	A	20
	110V	A	15
	220V	A	3
<hr/>			
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series	≤24V	A	30
	48V	A	28
	75V	A	28
	110V	A	20
	220V	A	23
<hr/>			
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
<hr/>			
Short-time allowable current for 10s (IEC/EN60947-1)		A	320
<hr/>			
Protection fuse	gG (IEC)	A	63
	aM (IEC)	A	32
<hr/>			
Making capacity (RMS value)		A	320
<hr/>			
Breaking capacity at voltage	440V	A	256
	500V	A	240
	690V	A	192
<hr/>			
Resistance per pole (average value)		mΩ	2
<hr/>			
Power dissipation per pole (average value)	I _{th}	W	6
	AC3	W	2
<hr/>			
Tightening torque for terminals	min	Nm	2.5
	max	Nm	3
	min	I _{bin}	1.8
	max	I _{bin}	2.2
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Tightening torque for coil terminal	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

		max	I _{bin}	0.74
Max number of wires simultaneously connectable			Nr.	2
Conductor section	AWG/Kcmil	max		6
Flexible w/o lug conductor section		min	mm ²	2.5
		max	mm ²	16
Flexible c/w lug conductor section		min	mm ²	1
		max	mm ²	10
Flexible with insulated spade lug conductor section		min	mm ²	1
		max	mm ²	10
Power terminal protection according to IEC/EN 60529				IP20 when properly wired

Mechanical features

Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	422

Conductor section	AWG/kcmil conductor section	max		6
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Operations

Mechanical life		cycles		20000000
Electrical life		cycles		1600000

Safety related data

Performance level B10d according to EN/ISO 13489-1		rated load mechanical load	cycles	1600000
			cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1				yes
EMC compatibility				yes

AC coil operating

Rated AC voltage at 60Hz		V		230
AC operating voltage	of 60Hz coil powered at 60Hz			
	pick-up	min	%Us	80
		max	%Us	110
	drop-out	min	%Us	20
		max	%Us	55

AC average coil consumption at 20°C	of 60Hz coil powered at 60Hz			
		in-rush holding	VA	75
			VA	9
Dissipation at holding ≤20°C 50Hz			W	2.5

Max cycles frequency

Mechanical operation		cycles/h		3600
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Operating times

Average time for Us control
in AC

Closing NO	min	ms	8
	max	ms	24
Opening NO	min	ms	5
	max	ms	15
Closing NC	min	ms	9
	max	ms	20
Opening NC	min	ms	9
	max	ms	17

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	27
at 600V	A	27

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	3
230V	HP	7.5

for three-phase AC motor

200/208V	HP	10
220/230V	HP	10
460/480V	HP	20
575/600V	HP	25

General USE

Contactor

AC current	A	55
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Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	100
Fuse class		J

Standard fault

Short circuit current	kA	5
Fuse rating	A	125

Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

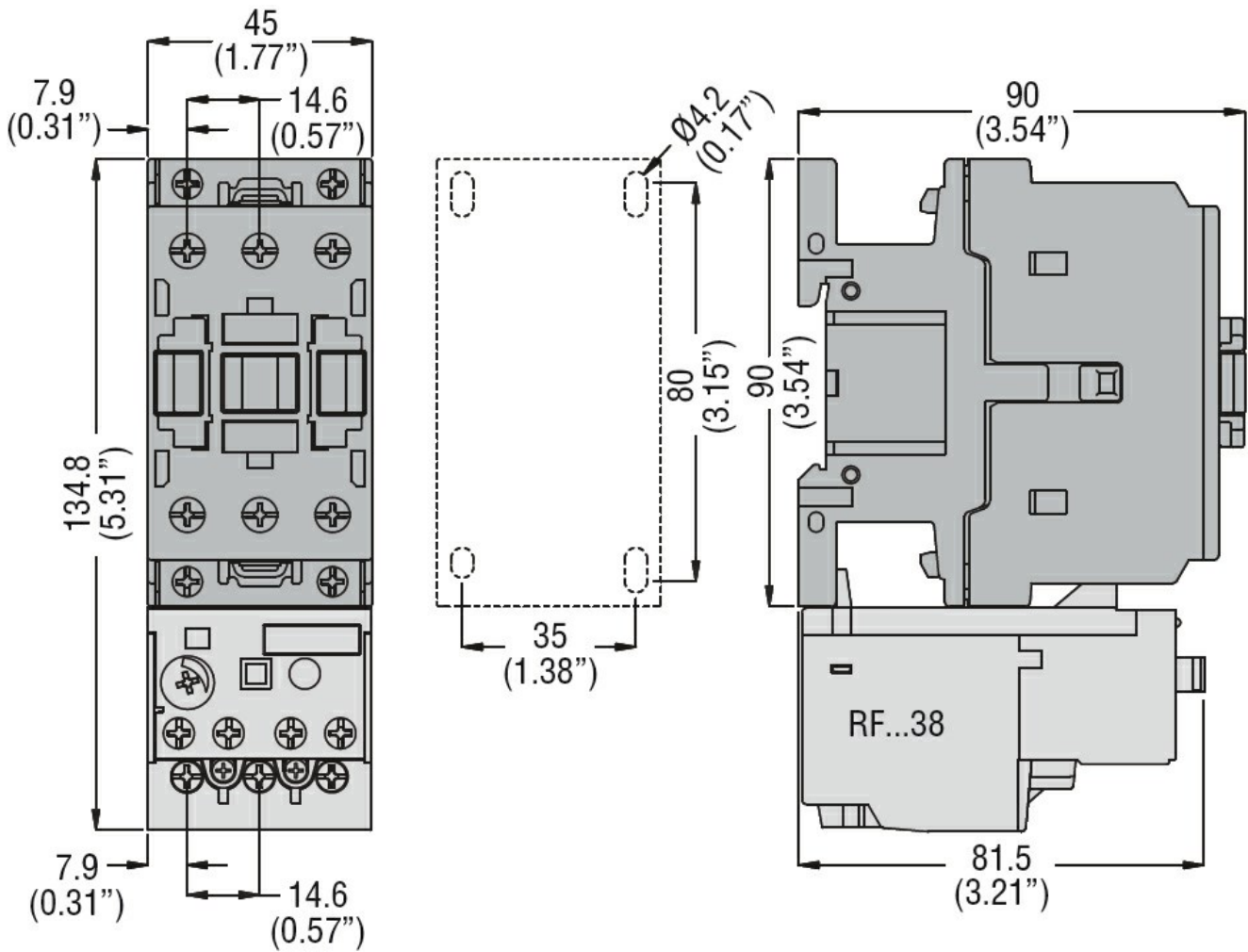
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Resistance & Protection

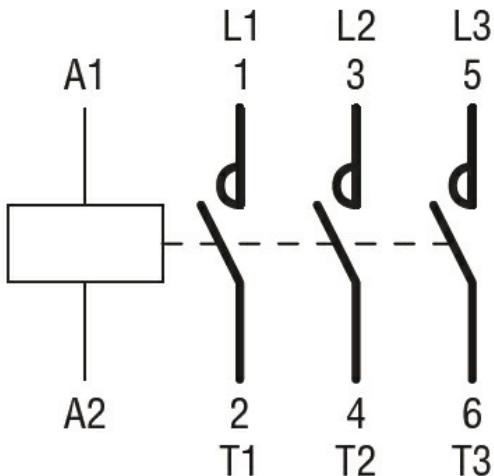
Pollution degree

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Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching



Product designation	Power contactor		
Product type designation	BF32		
Contact characteristics			
Number of poles	Nr.	3	
Rated insulation voltage U _i IEC/EN	V	690	
Rated impulse withstand voltage U _{imp}	kV	6	
Operational frequency	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current I _{th}	A	56	
Operational current I _e	AC-1 (≤40°C)	A	56
	AC-1 (≤55°C)	A	45
	AC-1 (≤70°C)	A	40
	AC-3 (≤440V ≤55°C)	A	32
	AC-4 (400V)	A	13.5
Rated operational power AC-3 (T≤55°C)	230V	kW	8.8
	400V	kW	16
	415V	kW	17
	440V	kW	17
	500V	kW	20
	690V	kW	22
Rated operational power AC-1 (T≤40°C)	230V	kW	21
	400V	kW	36
	500V	kW	45
	690V	kW	62
IEC max current I _e in DC1 with L/R ≤ 1ms with 1 poles in series	≤24V	A	30
	48V	A	26
	75V	A	22
	110V	A	8
	220V	A	–
IEC max current I _e in DC1 with L/R ≤ 1ms with 2 poles in series	≤24V	A	32
	48V	A	32
	75V	A	28
	110V	A	25
	220V	A	3
IEC max current I _e in DC1 with L/R ≤ 1ms with 3 poles in series	≤24V	A	32
	48V	A	32
	75V	A	32
	110V	A	27

	220V	A	23
IEC max current I _e in DC1 with L/R ≤ 1ms with 4 poles in series			
	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 1 poles in series			
	≤24V	A	20
	48V	A	17
	75V	A	15
	110V	A	2,5
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series			
	≤24V	A	25
	48V	A	22
	75V	A	20
	110V	A	15
	220V	A	3
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series			
	≤24V	A	30
	48V	A	28
	75V	A	28
	110V	A	20
	220V	A	23
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series			
	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
Short-time allowable current for 10s (IEC/EN60947-1)		A	320
Protection fuse			
	gG (IEC)	A	63
	aM (IEC)	A	32
Making capacity (RMS value)		A	320
Breaking capacity at voltage			
	440V	A	256
	500V	A	240
	690V	A	192
Resistance per pole (average value)		mΩ	2
Power dissipation per pole (average value)			
	I _{th}	W	6
	AC3	W	2
Tightening torque for terminals			
	min	Nm	2.5
	max	Nm	3
	min	I _{bin}	1.8
	max	I _{bin}	2.2
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

		max	lbin	0.74
Max number of wires simultaneously connectable			Nr.	2
Conductor section	AWG/Kcmil	max		6
Flexible w/o lug conductor section		min	mm ²	2.5
		max	mm ²	16
Flexible c/w lug conductor section		min	mm ²	1
		max	mm ²	10
Flexible with insulated spade lug conductor section		min	mm ²	1
		max	mm ²	10
Power terminal protection according to IEC/EN 60529				IP20 when properly wired

Mechanical features

Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	422
Conductor section	AWG/kcmil conductor section	max		6

Operations

Mechanical life		cycles		20000000
Electrical life		cycles		1600000

Safety related data

Performance level B10d according to EN/ISO 13489-1		rated load mechanical load	cycles	1600000
			cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1				yes
EMC compatibility				yes

AC coil operating

Rated AC voltage at 60Hz		V		460
AC operating voltage	of 60Hz coil powered at 60Hz			
	pick-up	min	%Us	80
		max	%Us	110
	drop-out	min	%Us	20
		max	%Us	55

AC average coil consumption at 20°C	of 60Hz coil powered at 60Hz			
		in-rush holding	VA	75
			VA	9
Dissipation at holding ≤20°C 50Hz			W	2.5

Max cycles frequency

Mechanical operation		cycles/h		3600
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Operating times

Average time for Us control
in AC

Closing NO	min	ms	8
	max	ms	24
Opening NO	min	ms	5
	max	ms	15
Closing NC	min	ms	9
	max	ms	20
Opening NC	min	ms	9
	max	ms	17

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	27
at 600V	A	27

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	3
230V	HP	7.5

for three-phase AC motor

200/208V	HP	10
220/230V	HP	10
460/480V	HP	20
575/600V	HP	25

General USE

Contactor

AC current	A	55
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Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	100
Fuse class		J

Standard fault

Short circuit current	kA	5
Fuse rating	A	125

Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

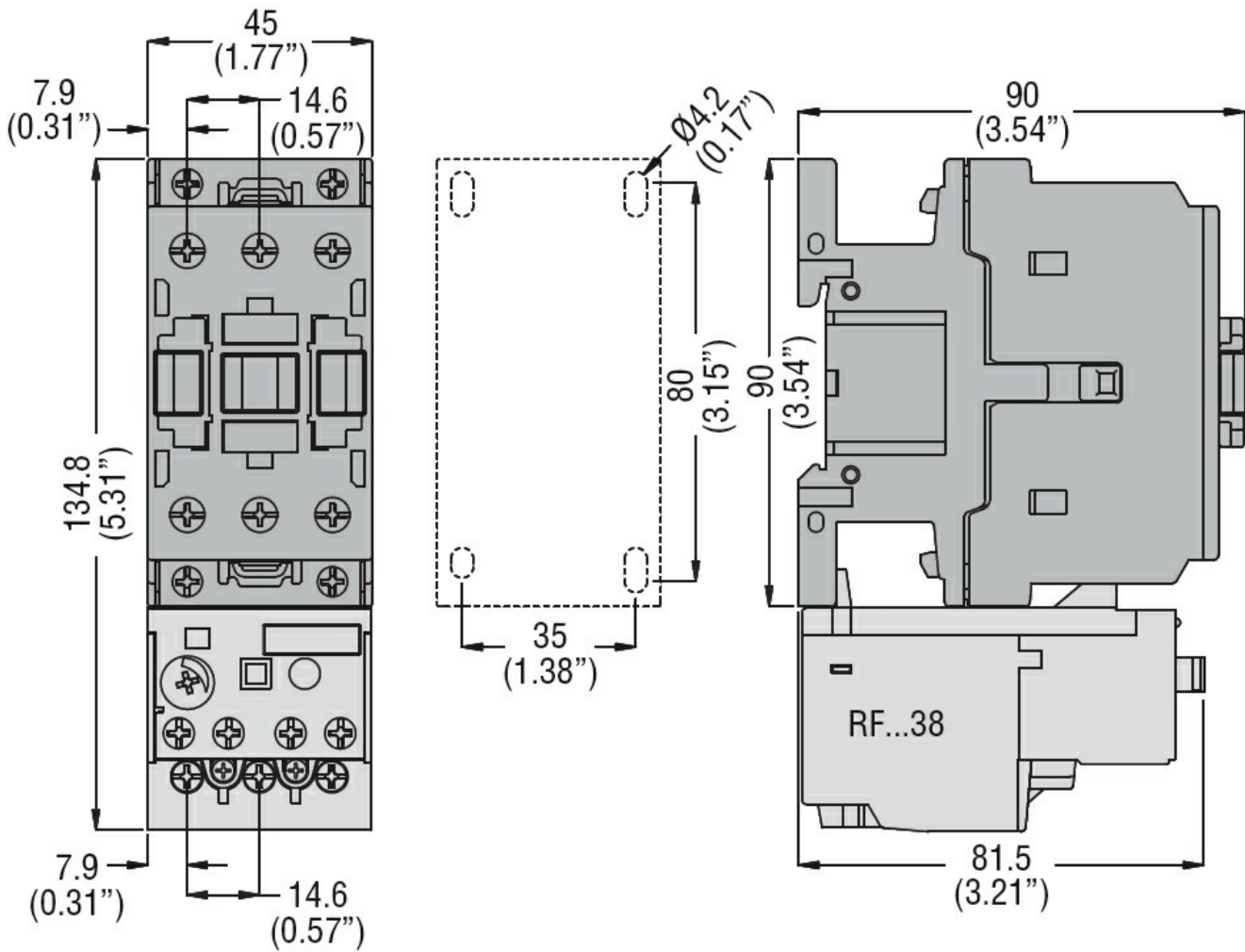
m	3000
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Resistance & Protection

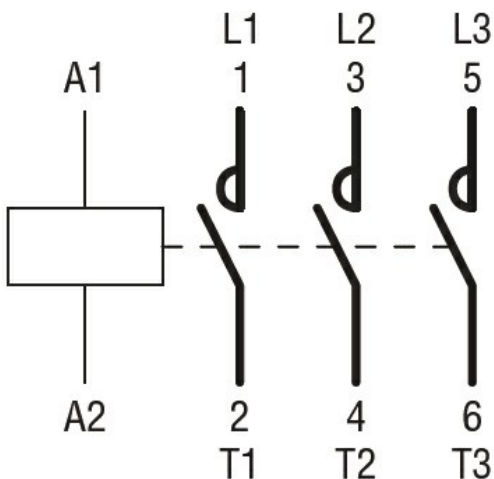
Pollution degree

3

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching



Product designation
Product type designation

Power contactor
BF32

Contact characteristics

Number of poles	Nr.	3
Rated insulation voltage U _i IEC/EN	V	690
Rated impulse withstand voltage U _{imp}	kV	6
Operational frequency	min	Hz 25
	max	Hz 400
IEC Conventional free air thermal current I _{th}	A	56
Operational current I _e	AC-1 (≤40°C)	A 56
	AC-1 (≤55°C)	A 45
	AC-1 (≤70°C)	A 40
	AC-3 (≤440V ≤55°C)	A 32
	AC-4 (400V)	A 13.5
Rated operational power AC-3 (T≤55°C)	230V	kW 8.8
	400V	kW 16
	415V	kW 17
	440V	kW 17
	500V	kW 20
	690V	kW 22
Rated operational power AC-1 (T≤40°C)	230V	kW 21
	400V	kW 36
	500V	kW 45
	690V	kW 62
IEC max current I _e in DC1 with L/R ≤ 1ms with 1 poles in series	≤24V	A 30
	48V	A 26
	75V	A 22
	110V	A 8
	220V	A –
IEC max current I _e in DC1 with L/R ≤ 1ms with 2 poles in series	≤24V	A 32
	48V	A 32
	75V	A 28
	110V	A 25
	220V	A 3
IEC max current I _e in DC1 with L/R ≤ 1ms with 3 poles in series	≤24V	A 32
	48V	A 32
	75V	A 32
	110V	A 27

	220V	A	23
IEC max current I _e in DC1 with L/R ≤ 1ms with 4 poles in series			
	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 1 poles in series			
	≤24V	A	20
	48V	A	17
	75V	A	15
	110V	A	2,5
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series			
	≤24V	A	25
	48V	A	22
	75V	A	20
	110V	A	15
	220V	A	3
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series			
	≤24V	A	30
	48V	A	28
	75V	A	28
	110V	A	20
	220V	A	23
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series			
	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
Short-time allowable current for 10s (IEC/EN60947-1)		A	320
Protection fuse			
	gG (IEC)	A	63
	aM (IEC)	A	32
Making capacity (RMS value)		A	320
Breaking capacity at voltage			
	440V	A	256
	500V	A	240
	690V	A	192
Resistance per pole (average value)		mΩ	2
Power dissipation per pole (average value)			
	I _{th}	W	6
	AC3	W	2
Tightening torque for terminals			
	min	Nm	2.5
	max	Nm	3
	min	I _{bin}	1.8
	max	I _{bin}	2.2
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

		max	I _{bin}	0.74
Max number of wires simultaneously connectable			Nr.	2
Conductor section	AWG/Kcmil	max		6
Flexible w/o lug conductor section		min	mm ²	2.5
		max	mm ²	16
Flexible c/w lug conductor section		min	mm ²	1
		max	mm ²	10
Flexible with insulated spade lug conductor section		min	mm ²	1
		max	mm ²	10
Power terminal protection according to IEC/EN 60529				IP20 when properly wired

Mechanical features

Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	414

Conductor section	AWG/kcmil conductor section	max		6
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Operations

Mechanical life		cycles		20000000
Electrical life		cycles		1600000

Safety related data

Performance level B10d according to EN/ISO 13489-1		rated load mechanical load	cycles	1600000
			cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1				yes
EMC compatibility				yes

AC coil operating

Rated AC voltage at 60Hz		V		575
AC operating voltage	of 60Hz coil powered at 60Hz			
	pick-up	min	%Us	80
		max	%Us	110
	drop-out	min	%Us	20
		max	%Us	55

AC average coil consumption at 20°C	of 60Hz coil powered at 60Hz			
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max	°C	80

Max altitude

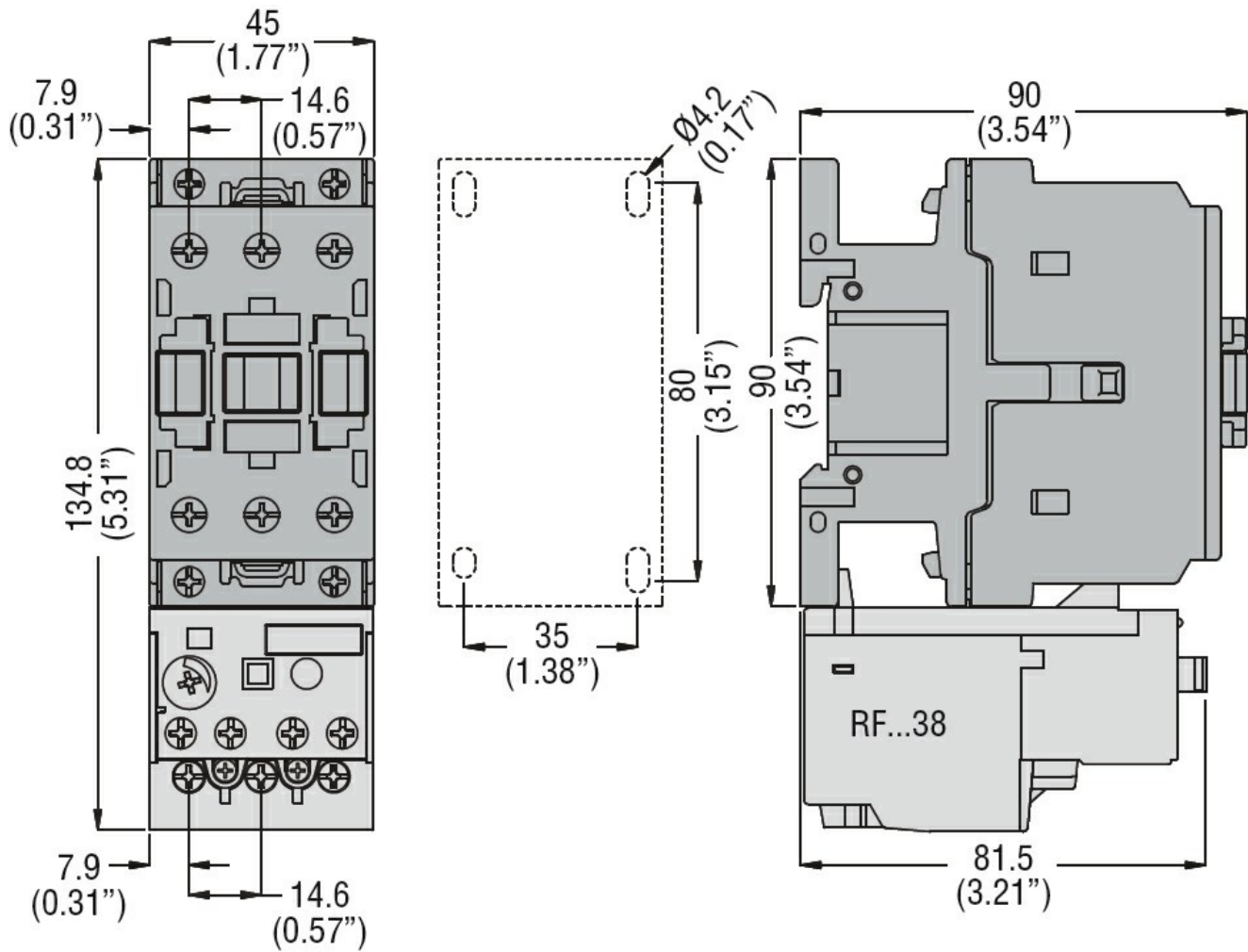
m	3000
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Resistance & Protection

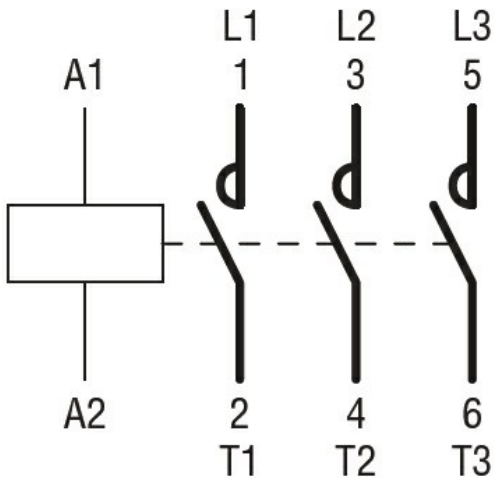
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