



Product designation				Power contactor
Product type designation				BF32
Contact characteristics				
Number of poles	Nr.			3
Rated insulation voltage U_i IEC/EN	V			690
Rated impulse withstand voltage U_{imp}	kV			6
Operational frequency	min	Hz	25	
	max	Hz	400	
IEC Conventional free air thermal current I_{th}	A			56
Operational current I_e	AC-1 ($\leq 40^\circ\text{C}$)	A	56	
	AC-1 ($\leq 55^\circ\text{C}$)	A	45	
	AC-1 ($\leq 70^\circ\text{C}$)	A	40	
	AC-3 ($\leq 440\text{V} \leq 55^\circ\text{C}$)	A	32	
	AC-4 (400V)	A	13.5	
Rated operational power AC-3 ($T \leq 55^\circ\text{C}$)	230V	kW	8.8	
	400V	kW	16	
	415V	kW	17	
	440V	kW	17	
	500V	kW	20	
	690V	kW	22	
Rated operational power AC-1 ($T \leq 40^\circ\text{C}$)	230V	kW	21	
	400V	kW	36	
	500V	kW	45	
	690V	kW	62	
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series	$\leq 24\text{V}$	A	30	
	48V	A	26	
	75V	A	22	
	110V	A	8	
	220V	A	-	
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series	$\leq 24\text{V}$	A	32	
	48V	A	32	
	75V	A	28	
	110V	A	25	
	220V	A	3	
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series	$\leq 24\text{V}$	A	32	
	48V	A	32	
	75V	A	32	
	110V	A	27	

	220V	A	23
<hr/>			
IEC max current Ie in DC1 with L/R ≤ 1ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
<hr/>			
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 1 poles in series	≤24V	A	20
	48V	A	17
	75V	A	15
	110V	A	2,5
	220V	A	–
<hr/>			
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 2 poles in series	≤24V	A	25
	48V	A	22
	75V	A	20
	110V	A	15
	220V	A	3
<hr/>			
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 3 poles in series	≤24V	A	30
	48V	A	28
	75V	A	28
	110V	A	20
	220V	A	23
<hr/>			
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
<hr/>			
Short-time allowable current for 10s (IEC/EN60947-1)		A	320
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Protection fuse	gG (IEC)	A	63
	aM (IEC)	A	32
<hr/>			
Making capacity (RMS value)		A	320
<hr/>			
Breaking capacity at voltage	440V	A	256
	500V	A	240
	690V	A	192
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Resistance per pole (average value)		mΩ	2
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Power dissipation per pole (average value)	Ith	W	6
	AC3	W	2
<hr/>			
Tightening torque for terminals	min	Nm	2.5
	max	Nm	3
	min	Ibin	1.8
	max	Ibin	2.2
<hr/>			
Tightening torque for coil terminal	min	Nm	0.8
	max	Nm	1
	min	Ibin	0.8

		max	I _{bin}	0.74
Max number of wires simultaneously connectable			Nr.	2
Conductor section	AWG/Kcmil	max		6
Flexible w/o lug conductor section		min	mm ²	2.5
		max	mm ²	16
Flexible c/w lug conductor section		min	mm ²	1
		max	mm ²	10
Flexible with insulated spade lug conductor section		min	mm ²	1
		max	mm ²	10
Power terminal protection according to IEC/EN 60529				IP20 when properly wired

Mechanical features

Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	562

Conductor section	AWG/kcmil conductor section	max		6
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Operations

Mechanical life		cycles		20000000
Electrical life		cycles		1600000

Safety related data

Performance level B10d according to EN/ISO 13489-1		rated load mechanical load	cycles	1600000
			cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1				yes
EMC compatibility				yes

DC coil operating

DC rated control voltage			V	12
DC operating voltage	pick-up	min	%Us	70
		max	%Us	125
	drop-out	min	%Us	10
		max	%Us	40

Average coil consumption ≤20°C		in-rush holding	W	5.4
			W	5.4

Max cycles frequency

Mechanical operation		cycles/h		3600
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Operating times

Average time for U _s control	in AC	Closing NO		
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		min	ms	8
		max	ms	24
	Opening NO			
		min	ms	5
		max	ms	15
	Closing NC			
		min	ms	9
		max	ms	20
	Opening NC			
		min	ms	9
		max	ms	17
<hr/>				
	in DC			
	Closing NO			
		min	ms	54
		max	ms	66
	Opening NO			
		min	ms	14
		max	ms	17

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	27
at 600V	A	27

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	3
230V	HP	7.5

for three-phase AC motor

200/208V	HP	10
220/230V	HP	10
460/480V	HP	20
575/600V	HP	25

General USE

Contactor

AC current	A	55
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Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	100
Fuse class		J

Standard fault

Short circuit current	kA	5
Fuse rating	A	125

Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

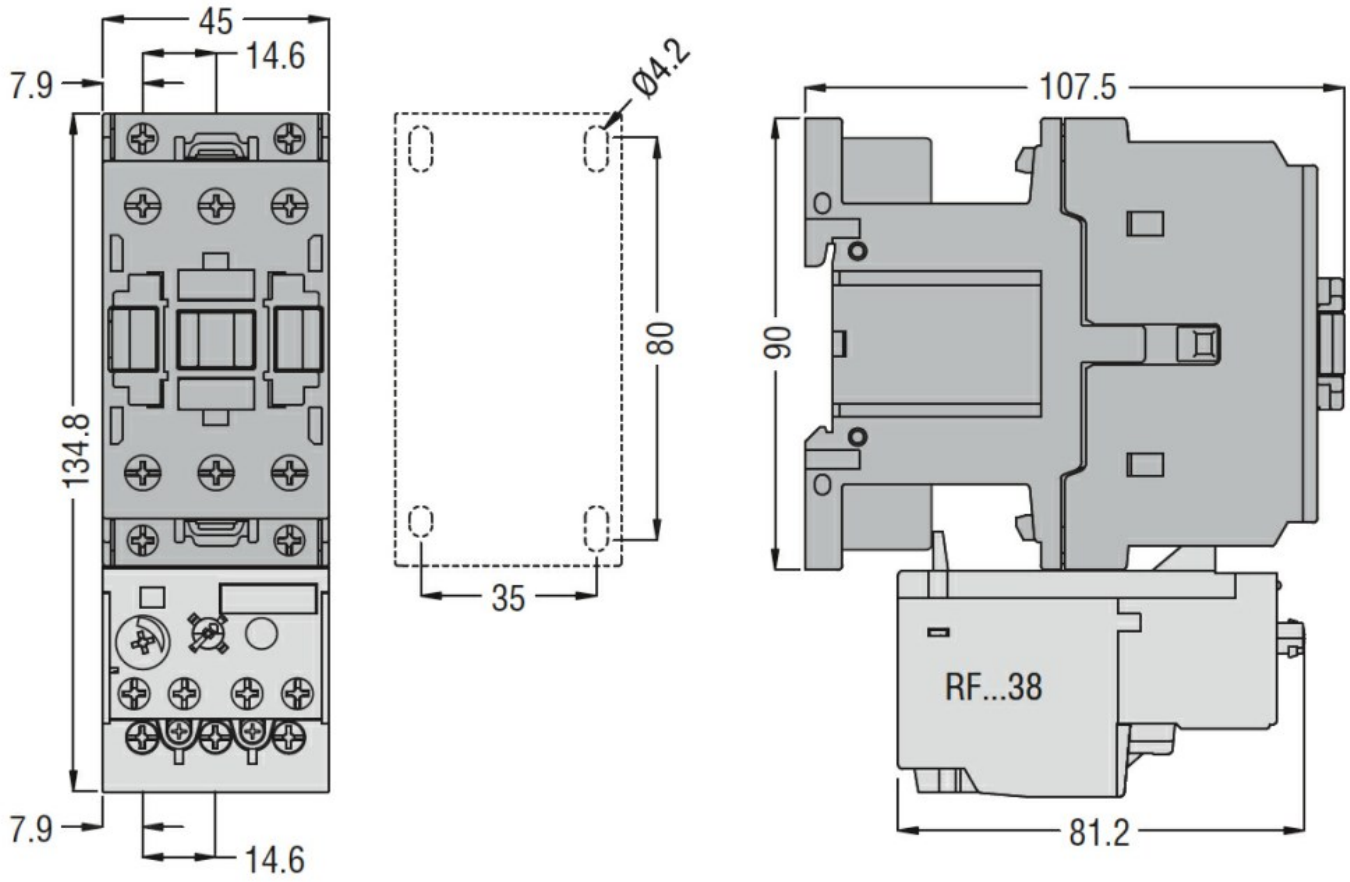
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Resistance & Protection

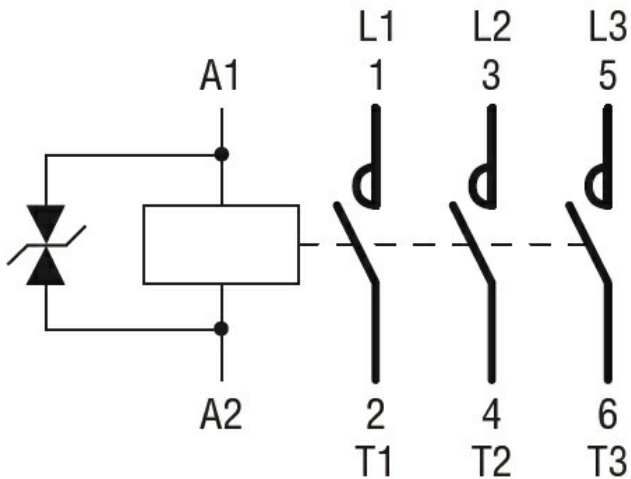
Pollution degree

3

Dimensions [mm (in)]



Wiring diagrams



Certifications and compliance

Compliance

- CSA C22.2 n° 60947-1
- CSA C22.2 n° 60947-4-1
- IEC/EN/BS 60947-1
- IEC/EN/BS 60947-4-1
- UL 60947-1
- UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching



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Product type designation				BF32
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Rated impulse withstand voltage U_{imp}	kV			6
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	max	Hz	400	
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	AC-1 ($\leq 70^\circ\text{C}$)	A	40	
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	AC-4 (400V)	A	13.5	
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	400V	kW	16	
	415V	kW	17	
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	500V	kW	20	
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Rated operational power AC-1 ($T \leq 40^\circ\text{C}$)	230V	kW	21	
	400V	kW	36	
	500V	kW	45	
	690V	kW	62	
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series	$\leq 24\text{V}$	A	30	
	48V	A	26	
	75V	A	22	
	110V	A	8	
	220V	A	-	
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series	$\leq 24\text{V}$	A	32	
	48V	A	32	
	75V	A	28	
	110V	A	25	
	220V	A	3	
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series	$\leq 24\text{V}$	A	32	
	48V	A	32	
	75V	A	32	
	110V	A	27	

	220V	A	23
IEC max current Ie in DC1 with L/R ≤ 1ms with 4 poles in series			
	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 1 poles in series			
	≤24V	A	20
	48V	A	17
	75V	A	15
	110V	A	2,5
	220V	A	–
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 2 poles in series			
	≤24V	A	25
	48V	A	22
	75V	A	20
	110V	A	15
	220V	A	3
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 3 poles in series			
	≤24V	A	30
	48V	A	28
	75V	A	28
	110V	A	20
	220V	A	23
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 4 poles in series			
	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
Short-time allowable current for 10s (IEC/EN60947-1)		A	320
Protection fuse			
	gG (IEC)	A	63
	aM (IEC)	A	32
Making capacity (RMS value)		A	320
Breaking capacity at voltage			
	440V	A	256
	500V	A	240
	690V	A	192
Resistance per pole (average value)		mΩ	2
Power dissipation per pole (average value)			
	Ith	W	6
	AC3	W	2
Tightening torque for terminals			
	min	Nm	2.5
	max	Nm	3
	min	Ibin	1.8
	max	Ibin	2.2
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	Ibin	0.8

		max	I _{bin}	0.74
Max number of wires simultaneously connectable			Nr.	2
Conductor section	AWG/Kcmil	max		6
Flexible w/o lug conductor section		min	mm ²	2.5
		max	mm ²	16
Flexible c/w lug conductor section		min	mm ²	1
		max	mm ²	10
Flexible with insulated spade lug conductor section		min	mm ²	1
		max	mm ²	10
Power terminal protection according to IEC/EN 60529				IP20 when properly wired

Mechanical features

Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	554
Conductor section	AWG/kcmil conductor section	max		6

Operations

Mechanical life		cycles		20000000
Electrical life		cycles		1600000

Safety related data

Performance level B10d according to EN/ISO 13489-1		rated load mechanical load	cycles	1600000
			cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1				yes
EMC compatibility				yes

DC coil operating

DC rated control voltage			V	24
DC operating voltage	pick-up	min	%Us	70
		max	%Us	125
	drop-out	min	%Us	10
		max	%Us	40

Average coil consumption ≤20°C		in-rush holding	W	5.4
			W	5.4

Max cycles frequency

Mechanical operation		cycles/h		3600
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Operating times

Average time for U _s control	in AC	Closing NO		
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		min	ms	8
		max	ms	24
	Opening NO			
		min	ms	5
		max	ms	15
	Closing NC			
		min	ms	9
		max	ms	20
	Opening NC			
		min	ms	9
		max	ms	17
<hr/>				
	in DC			
	Closing NO			
		min	ms	54
		max	ms	66
	Opening NO			
		min	ms	14
		max	ms	17

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	27
at 600V	A	27

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	3
230V	HP	7.5

for three-phase AC motor

200/208V	HP	10
220/230V	HP	10
460/480V	HP	20
575/600V	HP	25

General USE

Contactor

AC current	A	55
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Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	100
Fuse class		J

Standard fault

Short circuit current	kA	5
Fuse rating	A	125

Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

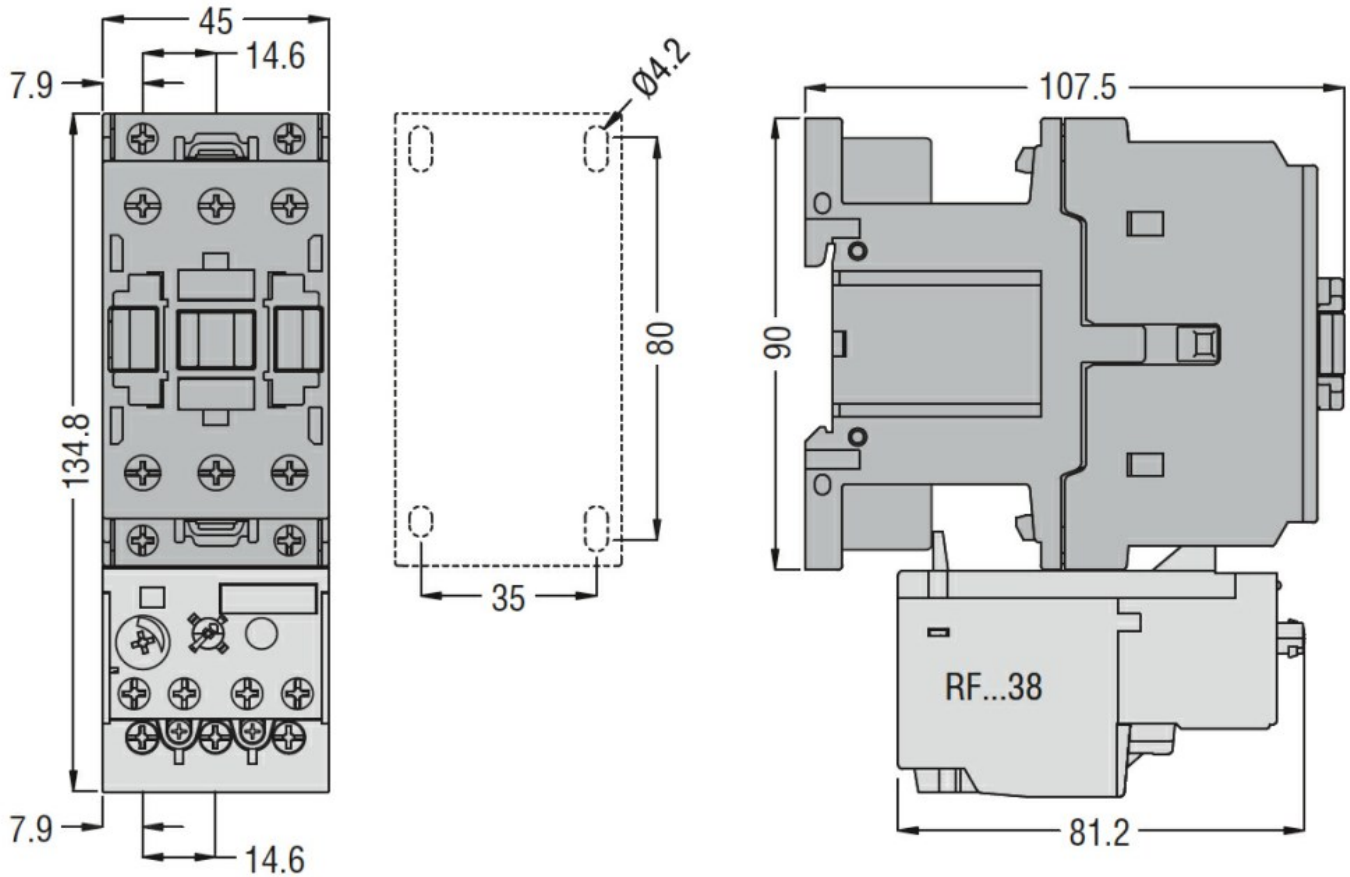
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Resistance & Protection

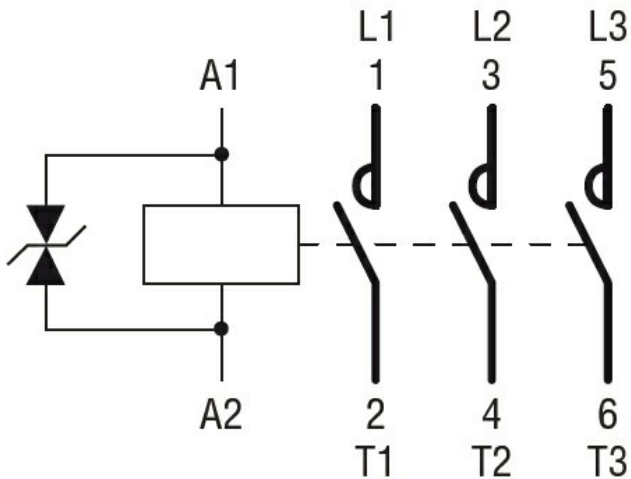
Pollution degree

3

Dimensions [mm (in)]



Wiring diagrams



Certifications and compliance

Compliance

- CSA C22.2 n° 60947-1
- CSA C22.2 n° 60947-4-1
- IEC/EN/BS 60947-1
- IEC/EN/BS 60947-4-1
- UL 60947-1
- UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching



Product designation				Power contactor
Product type designation				BF32
Contact characteristics				
Number of poles	Nr.			3
Rated insulation voltage U_i IEC/EN	V			690
Rated impulse withstand voltage U_{imp}	kV			6
Operational frequency	min	Hz	25	
	max	Hz	400	
IEC Conventional free air thermal current I_{th}	A			56
Operational current I_e	AC-1 ($\leq 40^\circ\text{C}$)	A	56	
	AC-1 ($\leq 55^\circ\text{C}$)	A	45	
	AC-1 ($\leq 70^\circ\text{C}$)	A	40	
	AC-3 ($\leq 440\text{V} \leq 55^\circ\text{C}$)	A	32	
	AC-4 (400V)	A	13.5	
Rated operational power AC-3 ($T \leq 55^\circ\text{C}$)	230V	kW	8.8	
	400V	kW	16	
	415V	kW	17	
	440V	kW	17	
	500V	kW	20	
	690V	kW	22	
Rated operational power AC-1 ($T \leq 40^\circ\text{C}$)	230V	kW	21	
	400V	kW	36	
	500V	kW	45	
	690V	kW	62	
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series	$\leq 24\text{V}$	A	30	
	48V	A	26	
	75V	A	22	
	110V	A	8	
	220V	A	-	
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series	$\leq 24\text{V}$	A	32	
	48V	A	32	
	75V	A	28	
	110V	A	25	
	220V	A	3	
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series	$\leq 24\text{V}$	A	32	
	48V	A	32	
	75V	A	32	
	110V	A	27	

	220V	A	23
IEC max current I _e in DC1 with L/R ≤ 1ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 1 poles in series	≤24V	A	20
	48V	A	17
	75V	A	15
	110V	A	2,5
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series	≤24V	A	25
	48V	A	22
	75V	A	20
	110V	A	15
	220V	A	3
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series	≤24V	A	30
	48V	A	28
	75V	A	28
	110V	A	20
	220V	A	23
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
Short-time allowable current for 10s (IEC/EN60947-1)		A	320
Protection fuse	gG (IEC)	A	63
	aM (IEC)	A	32
Making capacity (RMS value)		A	320
Breaking capacity at voltage	440V	A	256
	500V	A	240
	690V	A	192
Resistance per pole (average value)		mΩ	2
Power dissipation per pole (average value)	I _{th}	W	6
	AC3	W	2
Tightening torque for terminals	min	Nm	2.5
	max	Nm	3
	min	I _{bin}	1.8
	max	I _{bin}	2.2
Tightening torque for coil terminal	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

		max	I _{bin}	0.74
Max number of wires simultaneously connectable			Nr.	2
Conductor section	AWG/Kcmil	max		6
Flexible w/o lug conductor section		min	mm ²	2.5
		max	mm ²	16
Flexible c/w lug conductor section		min	mm ²	1
		max	mm ²	10
Flexible with insulated spade lug conductor section		min	mm ²	1
		max	mm ²	10
Power terminal protection according to IEC/EN 60529				IP20 when properly wired

Mechanical features

Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	560

Conductor section	AWG/kcmil conductor section	max		6
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Operations

Mechanical life		cycles		20000000
Electrical life		cycles		1600000

Safety related data

Performance level B10d according to EN/ISO 13489-1		rated load mechanical load	cycles	1600000
			cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1				yes
EMC compatibility				yes

DC coil operating

DC rated control voltage			V	48
DC operating voltage	pick-up	min	%Us	70
		max	%Us	125
	drop-out	min	%Us	10
		max	%Us	40

Average coil consumption ≤20°C		in-rush holding	W	5.4
			W	5.4

Max cycles frequency

Mechanical operation		cycles/h		3600
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Operating times

Average time for U _s control	in AC			
		Closing NO		

		min	ms	8
		max	ms	24
	Opening NO			
		min	ms	5
		max	ms	15
	Closing NC			
		min	ms	9
		max	ms	20
	Opening NC			
		min	ms	9
		max	ms	17
<hr/>				
	in DC			
	Closing NO			
		min	ms	54
		max	ms	66
	Opening NO			
		min	ms	14
		max	ms	17

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	27
at 600V	A	27

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	3
230V	HP	7.5

for three-phase AC motor

200/208V	HP	10
220/230V	HP	10
460/480V	HP	20
575/600V	HP	25

General USE

Contactor

AC current	A	55
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Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	100
Fuse class		J

Standard fault

Short circuit current	kA	5
Fuse rating	A	125

Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

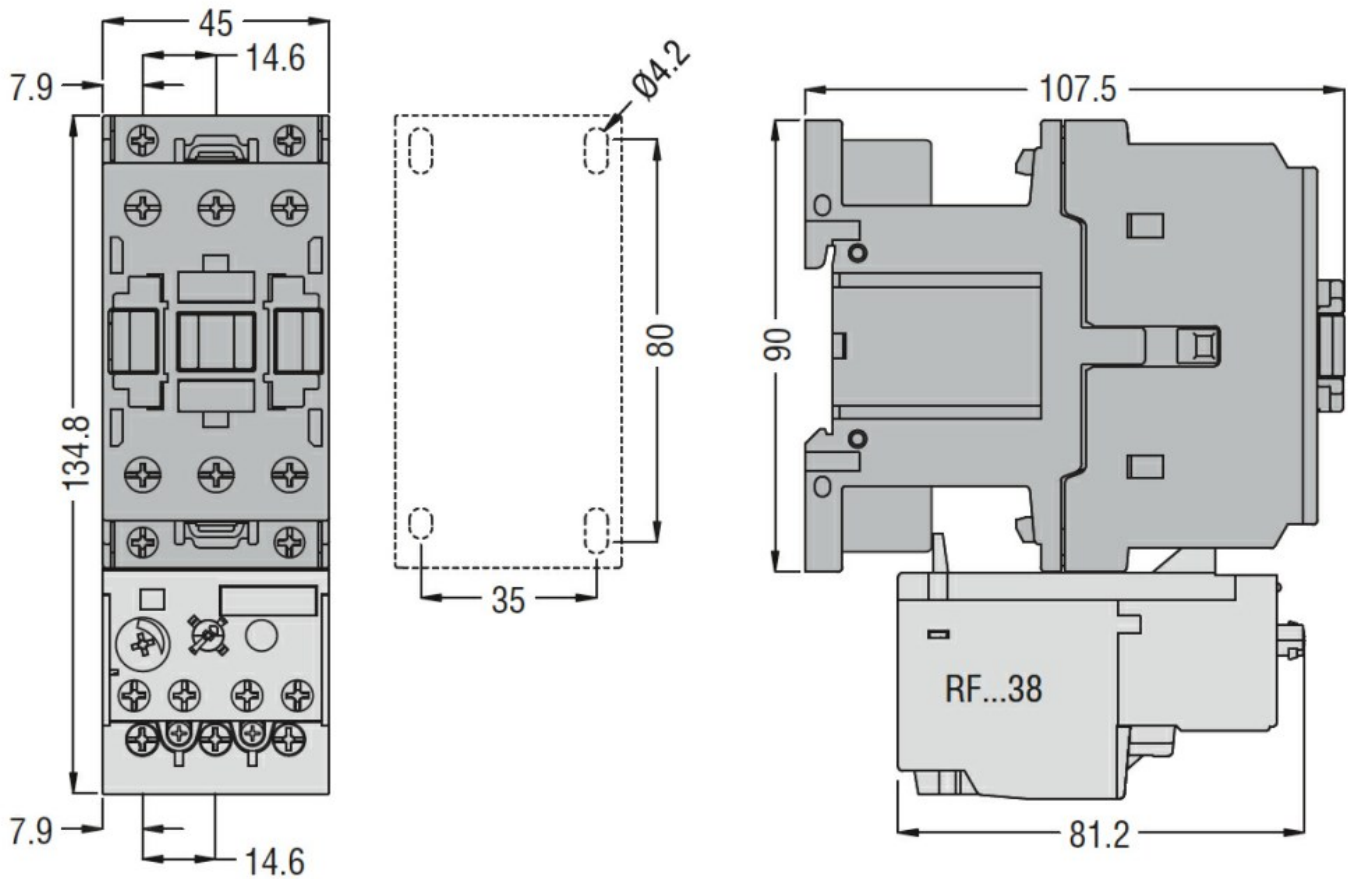
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Resistance & Protection

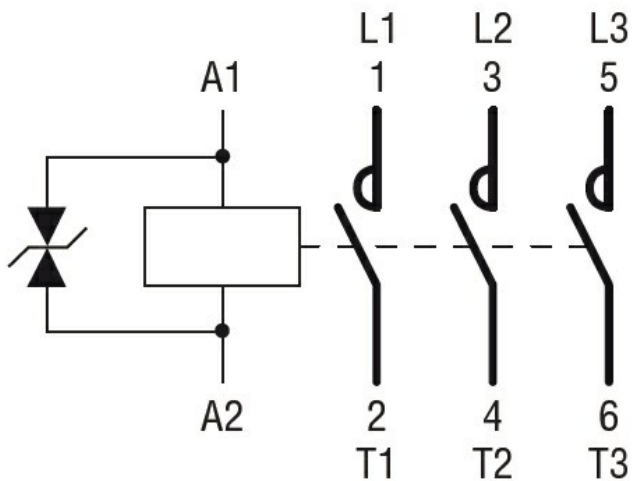
Pollution degree

3

Dimensions [mm (in)]



Wiring diagrams



Certifications and compliance

Compliance

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Certificates

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cULus

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	48V	A	32	
	75V	A	32	
	110V	A	27	

	220V	A	23
IEC max current I _e in DC1 with L/R ≤ 1ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 1 poles in series	≤24V	A	20
	48V	A	17
	75V	A	15
	110V	A	2,5
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series	≤24V	A	25
	48V	A	22
	75V	A	20
	110V	A	15
	220V	A	3
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series	≤24V	A	30
	48V	A	28
	75V	A	28
	110V	A	20
	220V	A	23
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
Short-time allowable current for 10s (IEC/EN60947-1)		A	320
Protection fuse	gG (IEC)	A	63
	aM (IEC)	A	32
Making capacity (RMS value)		A	320
Breaking capacity at voltage	440V	A	256
	500V	A	240
	690V	A	192
Resistance per pole (average value)		mΩ	2
Power dissipation per pole (average value)	I _{th}	W	6
	AC3	W	2
Tightening torque for terminals	min	Nm	2.5
	max	Nm	3
	min	I _{bin}	1.8
	max	I _{bin}	2.2
Tightening torque for coil terminal	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

		max	I _{bin}	0.74
Max number of wires simultaneously connectable			Nr.	2
Conductor section	AWG/Kcmil	max		6
Flexible w/o lug conductor section		min	mm ²	2.5
		max	mm ²	16
Flexible c/w lug conductor section		min	mm ²	1
		max	mm ²	10
Flexible with insulated spade lug conductor section		min	mm ²	1
		max	mm ²	10
Power terminal protection according to IEC/EN 60529				IP20 when properly wired

Mechanical features

Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	560
Conductor section	AWG/kcmil conductor section	max		6

Operations

Mechanical life		cycles		20000000
Electrical life		cycles		1600000

Safety related data

Performance level B10d according to EN/ISO 13489-1		rated load mechanical load	cycles	1600000
			cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1				yes
EMC compatibility				yes

DC coil operating

DC rated control voltage		V		60
DC operating voltage	pick-up	min	%U _s	70
		max	%U _s	125
	drop-out	min	%U _s	10
		max	%U _s	40

Average coil consumption ≤20°C		in-rush holding	W	5.4
			W	5.4

Max cycles frequency

Mechanical operation		cycles/h		3600
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Operating times

Average time for U _s control	in AC			
		Closing NO		

		min	ms	8
		max	ms	24
	Opening NO			
		min	ms	5
		max	ms	15
	Closing NC			
		min	ms	9
		max	ms	20
	Opening NC			
		min	ms	9
		max	ms	17
<hr/>				
	in DC			
	Closing NO			
		min	ms	54
		max	ms	66
	Opening NO			
		min	ms	14
		max	ms	17

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	27
at 600V	A	27

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	3
230V	HP	7.5

for three-phase AC motor

200/208V	HP	10
220/230V	HP	10
460/480V	HP	20
575/600V	HP	25

General USE

Contactor

AC current	A	55
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Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	100
Fuse class		J

Standard fault

Short circuit current	kA	5
Fuse rating	A	125

Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

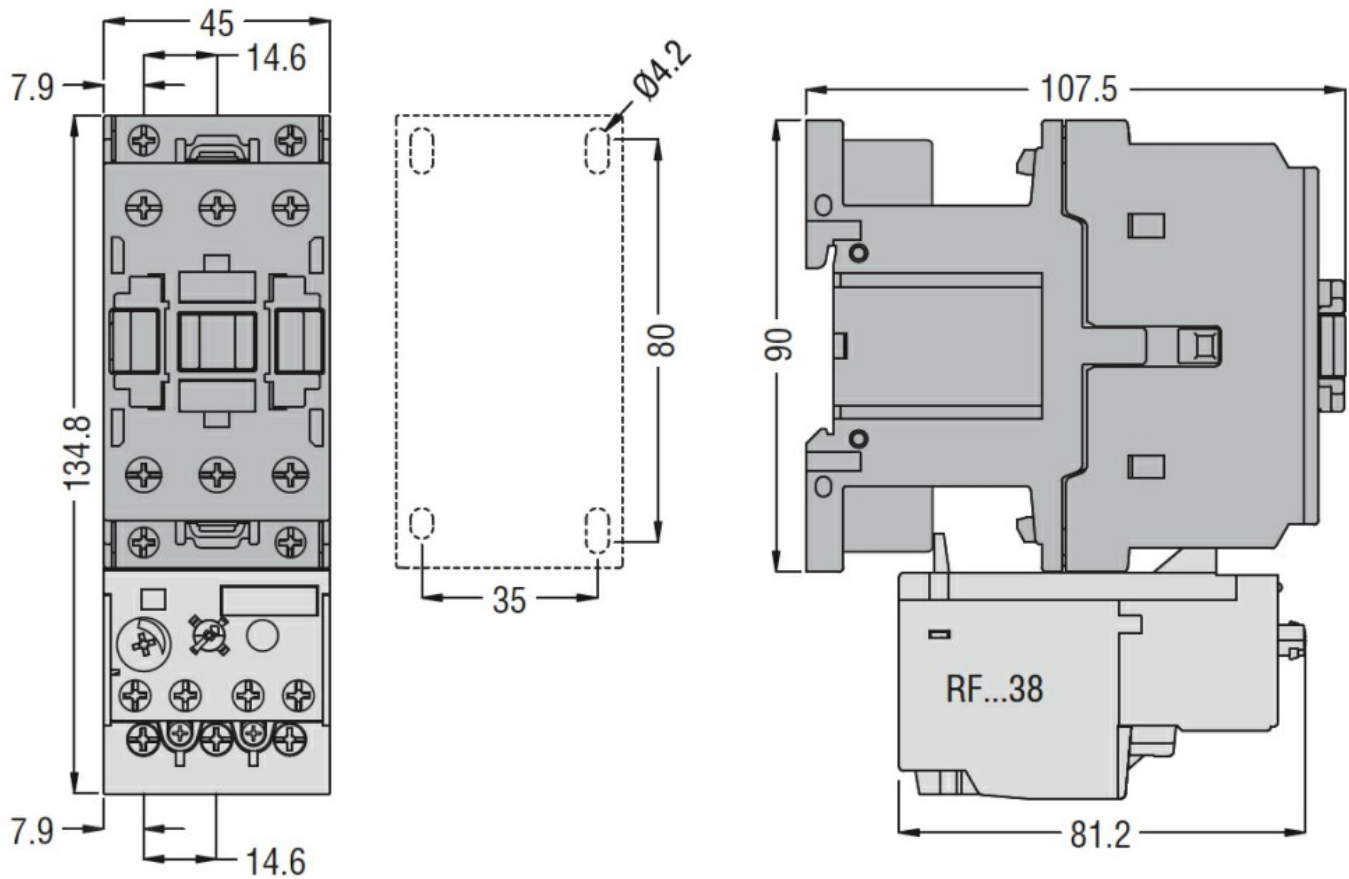
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Resistance & Protection

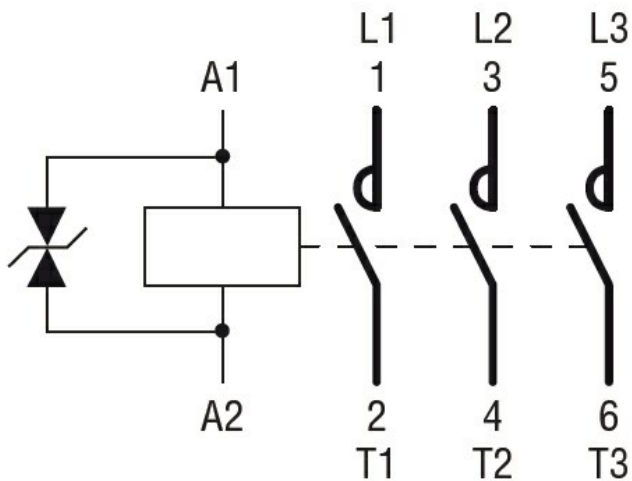
Pollution degree

3

Dimensions [mm (in)]



Wiring diagrams



Certifications and compliance

Compliance

- CSA C22.2 n° 60947-1

- CSA C22.2 n° 60947-4-1

- IEC/EN/BS 60947-1

- IEC/EN/BS 60947-4-1

- UL 60947-1

- UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching



Product designation				Power contactor
Product type designation				BF32
Contact characteristics				
Number of poles	Nr.			3
Rated insulation voltage U_i IEC/EN	V			690
Rated impulse withstand voltage U_{imp}	kV			6
Operational frequency	min	Hz	25	
	max	Hz	400	
IEC Conventional free air thermal current I_{th}	A			56
Operational current I_e	AC-1 ($\leq 40^\circ\text{C}$)	A	56	
	AC-1 ($\leq 55^\circ\text{C}$)	A	45	
	AC-1 ($\leq 70^\circ\text{C}$)	A	40	
	AC-3 ($\leq 440\text{V} \leq 55^\circ\text{C}$)	A	32	
	AC-4 (400V)	A	13.5	
Rated operational power AC-3 ($T \leq 55^\circ\text{C}$)	230V	kW	8.8	
	400V	kW	16	
	415V	kW	17	
	440V	kW	17	
	500V	kW	20	
	690V	kW	22	
Rated operational power AC-1 ($T \leq 40^\circ\text{C}$)	230V	kW	21	
	400V	kW	36	
	500V	kW	45	
	690V	kW	62	
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series	$\leq 24\text{V}$	A	30	
	48V	A	26	
	75V	A	22	
	110V	A	8	
	220V	A	-	
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series	$\leq 24\text{V}$	A	32	
	48V	A	32	
	75V	A	28	
	110V	A	25	
	220V	A	3	
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series	$\leq 24\text{V}$	A	32	
	48V	A	32	
	75V	A	32	
	110V	A	27	

	220V	A	23
IEC max current I _e in DC1 with L/R ≤ 1ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 1 poles in series	≤24V	A	20
	48V	A	17
	75V	A	15
	110V	A	2,5
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series	≤24V	A	25
	48V	A	22
	75V	A	20
	110V	A	15
	220V	A	3
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series	≤24V	A	30
	48V	A	28
	75V	A	28
	110V	A	20
	220V	A	23
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
Short-time allowable current for 10s (IEC/EN60947-1)		A	320
Protection fuse	gG (IEC)	A	63
	aM (IEC)	A	32
Making capacity (RMS value)		A	320
Breaking capacity at voltage	440V	A	256
	500V	A	240
	690V	A	192
Resistance per pole (average value)		mΩ	2
Power dissipation per pole (average value)	I _{th}	W	6
	AC3	W	2
Tightening torque for terminals	min	Nm	2.5
	max	Nm	3
	min	I _{bin}	1.8
	max	I _{bin}	2.2
Tightening torque for coil terminal	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

		max	I _{bin}	0.74
Max number of wires simultaneously connectable			Nr.	2
Conductor section	AWG/Kcmil	max		6
Flexible w/o lug conductor section		min	mm ²	2.5
		max	mm ²	16
Flexible c/w lug conductor section		min	mm ²	1
		max	mm ²	10
Flexible with insulated spade lug conductor section		min	mm ²	1
		max	mm ²	10
Power terminal protection according to IEC/EN 60529				IP20 when properly wired

Mechanical features

Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	558

Conductor section	AWG/kcmil conductor section	max		6
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Operations

Mechanical life		cycles		20000000
Electrical life		cycles		1600000

Safety related data

Performance level B10d according to EN/ISO 13489-1		rated load mechanical load	cycles	1600000
			cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1				yes
EMC compatibility				yes

DC coil operating

DC rated control voltage			V	110
DC operating voltage	pick-up	min	%U _s	70
		max	%U _s	125
	drop-out	min	%U _s	10
		max	%U _s	40

Average coil consumption ≤20°C		in-rush holding	W	5.4
			W	5.4

Max cycles frequency

Mechanical operation		cycles/h		3600
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Operating times

Average time for U _s control	in AC	Closing NO		
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		min	ms	8
		max	ms	24
	Opening NO			
		min	ms	5
		max	ms	15
	Closing NC			
		min	ms	9
		max	ms	20
	Opening NC			
		min	ms	9
		max	ms	17
<hr/>				
	in DC			
	Closing NO			
		min	ms	54
		max	ms	66
	Opening NO			
		min	ms	14
		max	ms	17

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	27
at 600V	A	27

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	3
230V	HP	7.5

for three-phase AC motor

200/208V	HP	10
220/230V	HP	10
460/480V	HP	20
575/600V	HP	25

General USE

Contactor

AC current	A	55
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Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	100
Fuse class		J

Standard fault

Short circuit current	kA	5
Fuse rating	A	125

Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

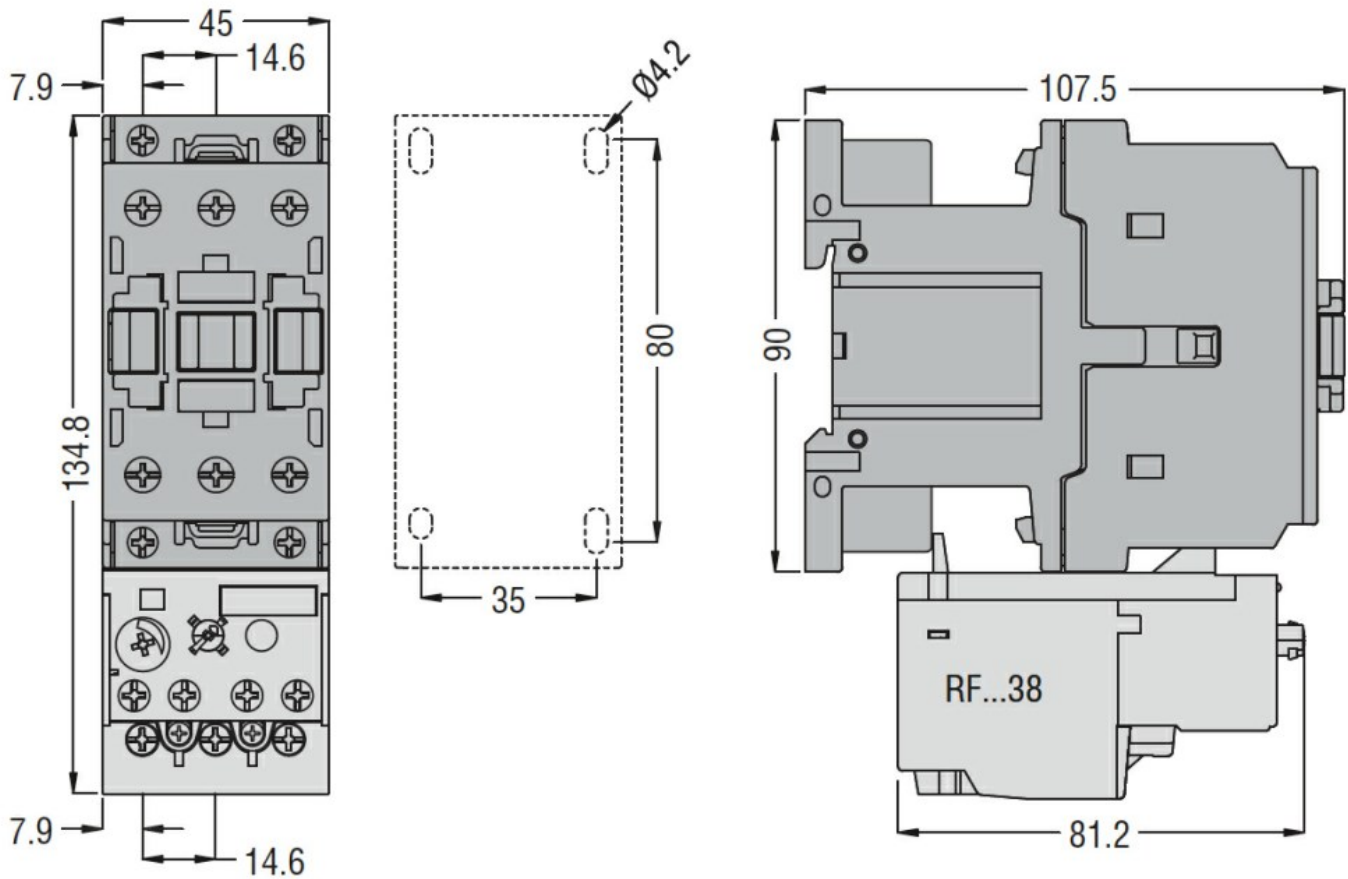
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Resistance & Protection

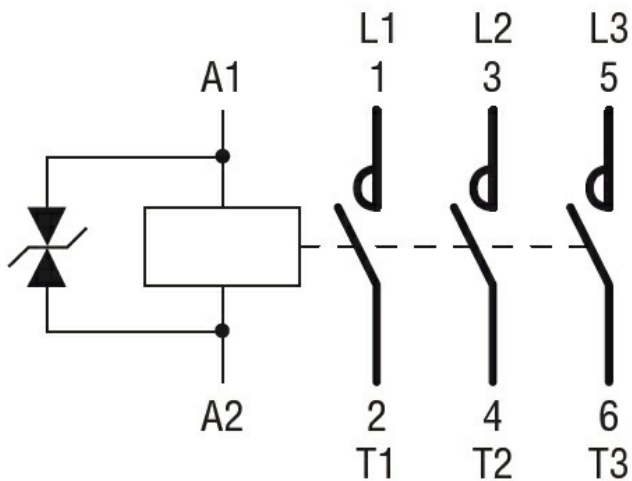
Pollution degree

3

Dimensions [mm (in)]



Wiring diagrams



Certifications and compliance

Compliance

- CSA C22.2 n° 60947-1
- CSA C22.2 n° 60947-4-1
- IEC/EN/BS 60947-1
- IEC/EN/BS 60947-4-1
- UL 60947-1
- UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching



Product designation				Power contactor
Product type designation				BF32
Contact characteristics				
Number of poles	Nr.			3
Rated insulation voltage U _i IEC/EN	V			690
Rated impulse withstand voltage U _{imp}	kV			6
Operational frequency	min	Hz	25	
	max	Hz	400	
IEC Conventional free air thermal current I _{th}	A			56
Operational current I _e	AC-1 (≤40°C)	A	56	
	AC-1 (≤55°C)	A	45	
	AC-1 (≤70°C)	A	40	
	AC-3 (≤440V ≤55°C)	A	32	
	AC-4 (400V)	A	13.5	
Rated operational power AC-3 (T≤55°C)	230V	kW	8.8	
	400V	kW	16	
	415V	kW	17	
	440V	kW	17	
	500V	kW	20	
	690V	kW	22	
Rated operational power AC-1 (T≤40°C)	230V	kW	21	
	400V	kW	36	
	500V	kW	45	
	690V	kW	62	
IEC max current I _e in DC1 with L/R ≤ 1ms with 1 poles in series	≤24V	A	30	
	48V	A	26	
	75V	A	22	
	110V	A	8	
	220V	A	–	
IEC max current I _e in DC1 with L/R ≤ 1ms with 2 poles in series	≤24V	A	32	
	48V	A	32	
	75V	A	28	
	110V	A	25	
	220V	A	3	
IEC max current I _e in DC1 with L/R ≤ 1ms with 3 poles in series	≤24V	A	32	
	48V	A	32	
	75V	A	32	
	110V	A	27	

	220V	A	23
IEC max current I _e in DC1 with L/R ≤ 1ms with 4 poles in series			
	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 1 poles in series			
	≤24V	A	20
	48V	A	17
	75V	A	15
	110V	A	2,5
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series			
	≤24V	A	25
	48V	A	22
	75V	A	20
	110V	A	15
	220V	A	3
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series			
	≤24V	A	30
	48V	A	28
	75V	A	28
	110V	A	20
	220V	A	23
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series			
	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
Short-time allowable current for 10s (IEC/EN60947-1)		A	320
Protection fuse			
	gG (IEC)	A	63
	aM (IEC)	A	32
Making capacity (RMS value)		A	320
Breaking capacity at voltage			
	440V	A	256
	500V	A	240
	690V	A	192
Resistance per pole (average value)		mΩ	2
Power dissipation per pole (average value)			
	I _{th}	W	6
	AC3	W	2
Tightening torque for terminals			
	min	Nm	2.5
	max	Nm	3
	min	I _{bin}	1.8
	max	I _{bin}	2.2
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

		max	I _{bin}	0.74
Max number of wires simultaneously connectable			Nr.	2
Conductor section	AWG/Kcmil	max		6
Flexible w/o lug conductor section		min	mm ²	2.5
		max	mm ²	16
Flexible c/w lug conductor section		min	mm ²	1
		max	mm ²	10
Flexible with insulated spade lug conductor section		min	mm ²	1
		max	mm ²	10
Power terminal protection according to IEC/EN 60529				IP20 when properly wired

Mechanical features

Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	840
Conductor section	AWG/kcmil conductor section	max		6

Operations

Mechanical life		cycles		20000000
Electrical life		cycles		1600000

Safety related data

Performance level B10d according to EN/ISO 13489-1		rated load mechanical load	cycles	1600000
			cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1				yes
EMC compatibility				yes

DC coil operating

DC rated control voltage			V	125
DC operating voltage	pick-up	min	%Us	70
		max	%Us	125
	drop-out	min	%Us	10
		max	%Us	40

Average coil consumption ≤20°C		in-rush holding	W	5.4
			W	5.4

Max cycles frequency

Mechanical operation		cycles/h		3600
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Operating times

Average time for U _s control	in AC	Closing NO		
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		min	ms	8
		max	ms	24
	Opening NO			
		min	ms	5
		max	ms	15
	Closing NC			
		min	ms	9
		max	ms	20
	Opening NC			
		min	ms	9
		max	ms	17
<hr/>				
	in DC			
	Closing NO			
		min	ms	54
		max	ms	66
	Opening NO			
		min	ms	14
		max	ms	17

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	27
at 600V	A	27

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	3
230V	HP	7.5

for three-phase AC motor

200/208V	HP	10
220/230V	HP	10
460/480V	HP	20
575/600V	HP	25

General USE

Contactor

AC current	A	55
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Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	100
Fuse class		J

Standard fault

Short circuit current	kA	5
Fuse rating	A	125

Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

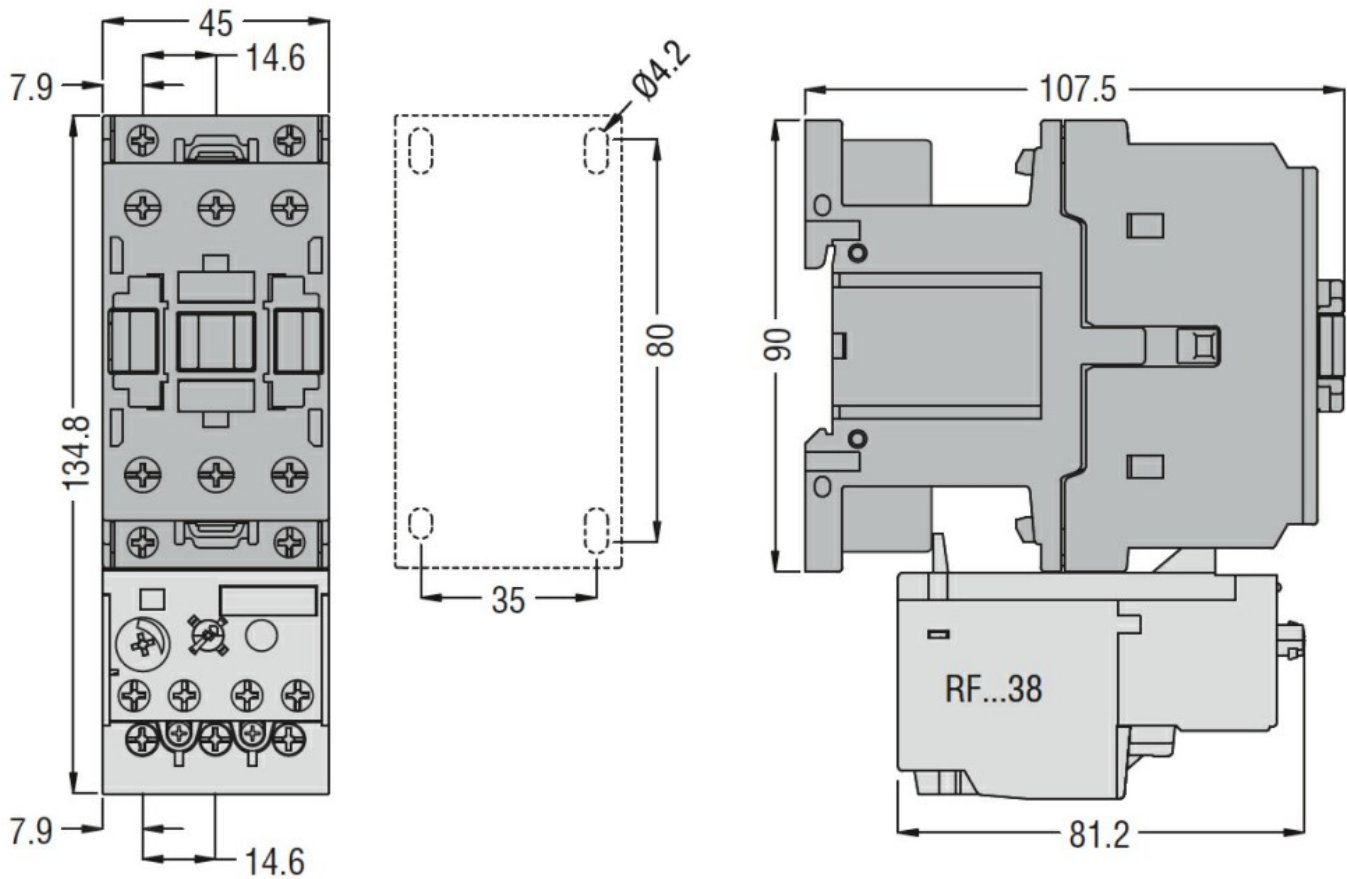
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Resistance & Protection

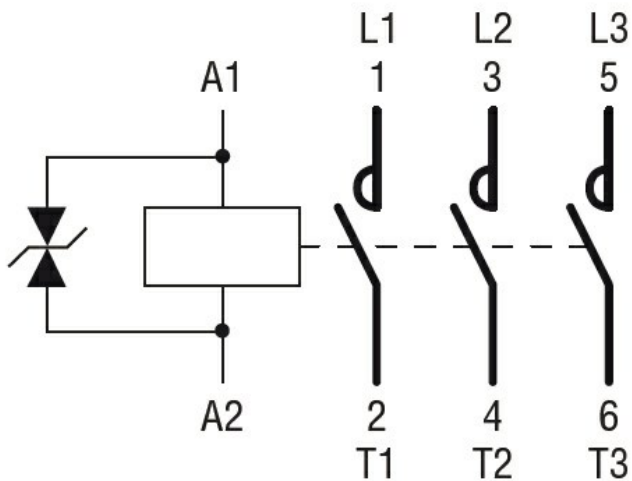
Pollution degree

3

Dimensions [mm (in)]



Wiring diagrams



Certifications and compliance

Compliance

- CSA C22.2 n° 60947-1
- CSA C22.2 n° 60947-4-1
- IEC/EN/BS 60947-1
- IEC/EN/BS 60947-4-1
- UL 60947-1
- UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching



Product designation				Power contactor
Product type designation				BF32
Contact characteristics				
Number of poles	Nr.			3
Rated insulation voltage U _i IEC/EN	V			690
Rated impulse withstand voltage U _{imp}	kV			6
Operational frequency	min	Hz	25	
	max	Hz	400	
IEC Conventional free air thermal current I _{th}	A			56
Operational current I _e	AC-1 (≤40°C)	A	56	
	AC-1 (≤55°C)	A	45	
	AC-1 (≤70°C)	A	40	
	AC-3 (≤440V ≤55°C)	A	32	
	AC-4 (400V)	A	13.5	
Rated operational power AC-3 (T≤55°C)	230V	kW	8.8	
	400V	kW	16	
	415V	kW	17	
	440V	kW	17	
	500V	kW	20	
	690V	kW	22	
Rated operational power AC-1 (T≤40°C)	230V	kW	21	
	400V	kW	36	
	500V	kW	45	
	690V	kW	62	
IEC max current I _e in DC1 with L/R ≤ 1ms with 1 poles in series	≤24V	A	30	
	48V	A	26	
	75V	A	22	
	110V	A	8	
	220V	A	–	
IEC max current I _e in DC1 with L/R ≤ 1ms with 2 poles in series	≤24V	A	32	
	48V	A	32	
	75V	A	28	
	110V	A	25	
	220V	A	3	
IEC max current I _e in DC1 with L/R ≤ 1ms with 3 poles in series	≤24V	A	32	
	48V	A	32	
	75V	A	32	
	110V	A	27	

	220V	A	23
IEC max current I _e in DC1 with L/R ≤ 1ms with 4 poles in series			
	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 1 poles in series			
	≤24V	A	20
	48V	A	17
	75V	A	15
	110V	A	2,5
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series			
	≤24V	A	25
	48V	A	22
	75V	A	20
	110V	A	15
	220V	A	3
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series			
	≤24V	A	30
	48V	A	28
	75V	A	28
	110V	A	20
	220V	A	23
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series			
	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
Short-time allowable current for 10s (IEC/EN60947-1)		A	320
Protection fuse			
	gG (IEC)	A	63
	aM (IEC)	A	32
Making capacity (RMS value)		A	320
Breaking capacity at voltage			
	440V	A	256
	500V	A	240
	690V	A	192
Resistance per pole (average value)		mΩ	2
Power dissipation per pole (average value)			
	I _{th}	W	6
	AC3	W	2
Tightening torque for terminals			
	min	Nm	2.5
	max	Nm	3
	min	I _{bin}	1.8
	max	I _{bin}	2.2
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

		max	I _{bin}	0.74
Max number of wires simultaneously connectable			Nr.	2
Conductor section	AWG/Kcmil	max		6
Flexible w/o lug conductor section		min	mm ²	2.5
		max	mm ²	16
Flexible c/w lug conductor section		min	mm ²	1
		max	mm ²	10
Flexible with insulated spade lug conductor section		min	mm ²	1
		max	mm ²	10
Power terminal protection according to IEC/EN 60529				IP20 when properly wired

Mechanical features

Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	564

Conductor section	AWG/kcmil conductor section	max		6
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Operations

Mechanical life		cycles		20000000
Electrical life		cycles		1600000

Safety related data

Performance level B10d according to EN/ISO 13489-1		rated load mechanical load	cycles	1600000
			cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1				yes
EMC compatibility				yes

DC coil operating

DC rated control voltage			V	220
DC operating voltage	pick-up	min	%Us	70
		max	%Us	125
	drop-out	min	%Us	10
		max	%Us	40

Average coil consumption ≤20°C		in-rush holding	W	5.4
			W	5.4

Max cycles frequency

Mechanical operation		cycles/h		3600
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Operating times

Average time for U _s control	in AC			
		Closing NO		

		min	ms	8
		max	ms	24
	Opening NO			
		min	ms	5
		max	ms	15
	Closing NC			
		min	ms	9
		max	ms	20
	Opening NC			
		min	ms	9
		max	ms	17
<hr/>				
	in DC			
	Closing NO			
		min	ms	54
		max	ms	66
	Opening NO			
		min	ms	14
		max	ms	17

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	27
at 600V	A	27

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	3
230V	HP	7.5

for three-phase AC motor

200/208V	HP	10
220/230V	HP	10
460/480V	HP	20
575/600V	HP	25

General USE

Contactor

AC current	A	55
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Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	100
Fuse class		J

Standard fault

Short circuit current	kA	5
Fuse rating	A	125

Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

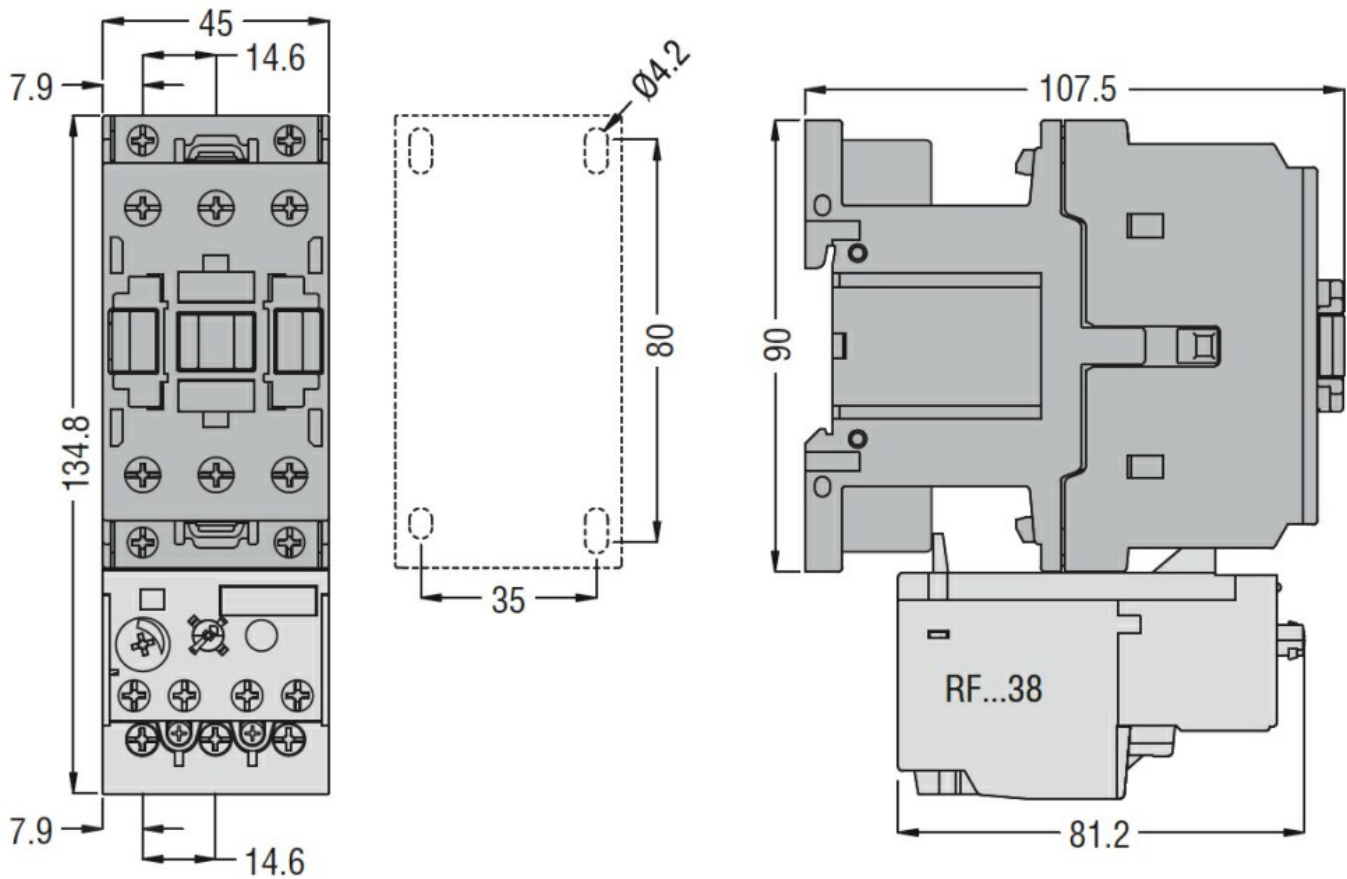
m	3000
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Resistance & Protection

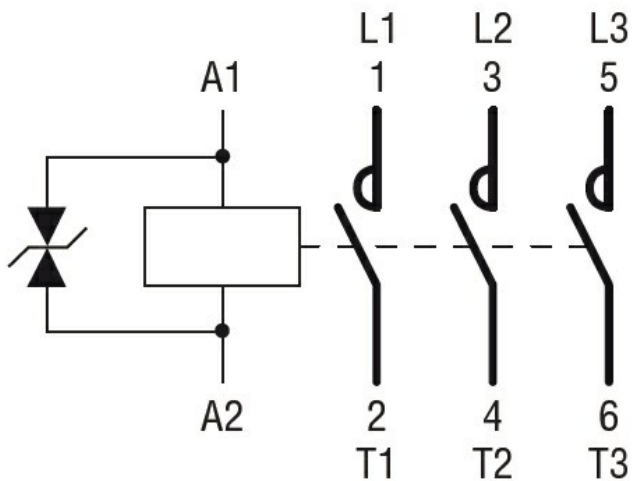
Pollution degree

3

Dimensions [mm (in)]



Wiring diagrams



Certifications and compliance

Compliance

- CSA C22.2 n° 60947-1
- CSA C22.2 n° 60947-4-1
- IEC/EN/BS 60947-1
- IEC/EN/BS 60947-4-1
- UL 60947-1
- UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching