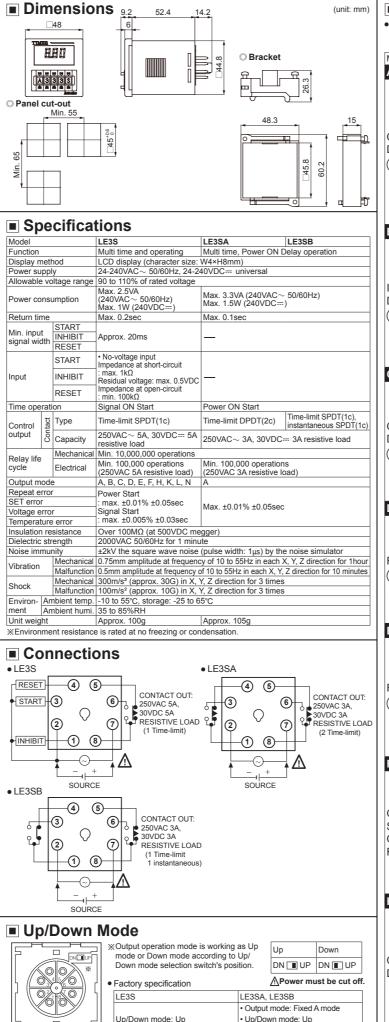


%The above specifications are subject to change and some models may be discontinued ※Be sure to follow cautions written in the instruction manual and the technical descriptions (catalog, homepage).

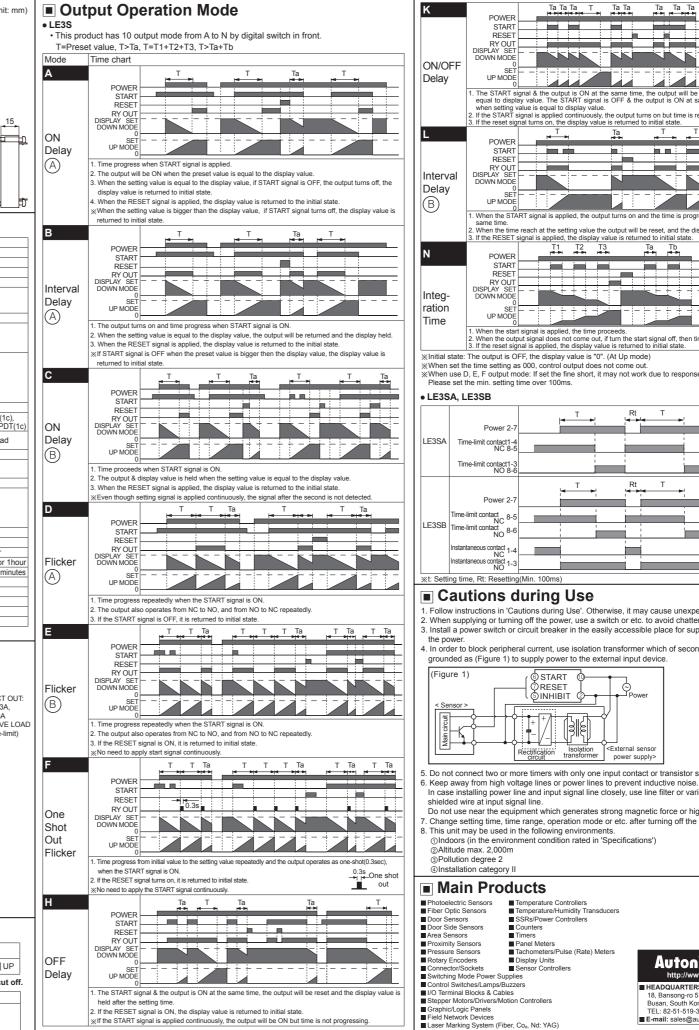
to 9hour 59min

999min

time



※Down Mode is optional



		ТаТаТа т ТаТа ТаТа Та Т	Т	
	POWER			
	START			
	RESET			
	RY OUT			
	DISPLAY SET DOWN MODE			
I/OFF				
	SET			
lay	UP MODE			
		ignal & the output is ON at the same time, the output will be reset when set	ting value is	
	equal to displa	ay value. The START signal is OFF & the output is ON at same time, the o		
		value is equal to display value.		
		signal is applied continuously, the output turns on but time is returned to the in anal turns on, the display value is returned to initial state.	itial state.	
	5. IT THE TESEL SIG			
	POWER			
	START			
	RESET			
	RYOUT			
erval	DISPLAY SET			
	DOWN MODE			
lay	SET			
	UP MODE			
	U 1 When the STA	ART signal is applied, the output turns on and the time is progressing at the		
	same time.	art signal is applied, the output turns on and the time is progressing at the		
		e reach at the setting value the output will be reset, and the display value is he	ld.	
	3. If the RESET :	signal is applied, the display value is returned to initial state.		
		T1 T2 T3 Ta Tb Ta	Tb M	
	POWER			
	START			
	RESET			
	RY OUT DISPLAY SET		<del>   </del>	
eg-	DOWN MODE		I	
ion	0			
	UP MODE		H	
ne	0		-	
	1. When the start signal is applied, the time proceeds.			
		but signal does not come out, if turn the start signal off, then time will be held.		
	3. If the reset signal is applied, the display value is returned to initial state.			

When use D, E, F output mode: If set the fine short, it may not work due to response time of relay contact

Power 2-7	T Rt T		
SA Time-limit contact1-4 NC 8-5			
Time-limit contact1-3 NO 8-6			
Power 2-7 Time-limit contact Re-5 Time-limit contact No 8-6 NO 8-6 No 1 Instantaneous contact 1-4 Instantaneous contact 1-3 NO 1-3			
etting time, Rt: Resetting(Min. 100ms)			

 Follow instructions in 'Cautions during Use'. Otherwise, it may cause unexpected accidents.
When supplying or turning off the power, use a switch or etc. to avoid chattering. . Install a power switch or circuit breaker in the easily accessible place for supplying or disconnecting

. In order to block peripheral current, use isolation transformer which of secondary part is not

. Do not connect two or more timers with only one input contact or transistor simultaneously.

In case installing power line and input signal line closely, use line filter or varistor at power line and

shielded wire at input signal line. Do not use near the equipment which generates strong magnetic force or high frequency noise. Change setting time, time range, operation mode or etc. after turning off the power of the timer.

- Laser Welding/Cutting System

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