

General Specifications:

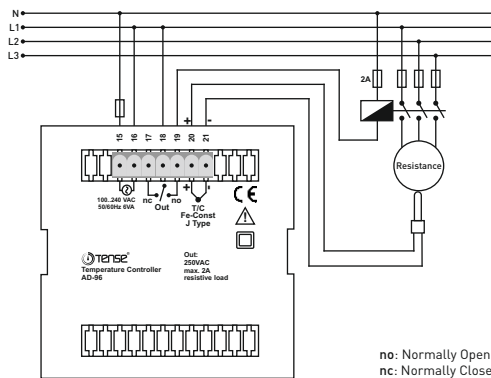
- μ P based, temperature controller with analogue SET
- Sensor type: T/C (J), Fe-Const
- Control Form: Proportional or ON-OFF, selectable
- Displays SET and PROCESS values
- Cold-junction compensation for T/C
- Excellent linearity with $^{\circ}$ C/mV look-up tables
- EEPROM memory to store settings
- Detects sensor failure
- 96x96mm
- Easy connection with plug-in connectors

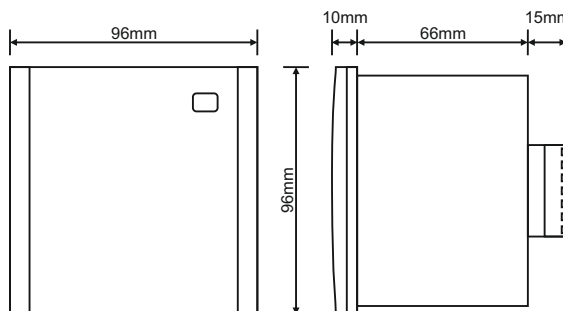
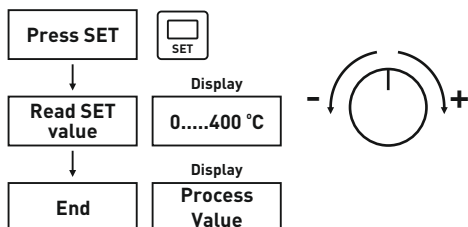
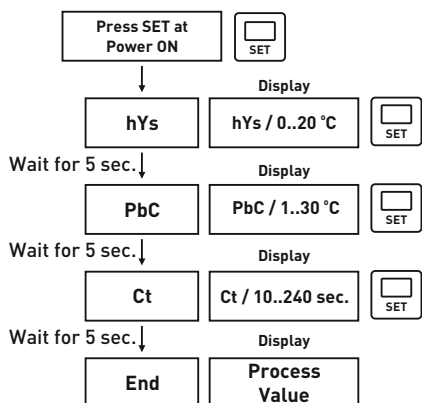
Technical Specifications:

- Panel Hole Sizes : for AD-96 90x90mm
- Display : 3 Hane 7 Segment
- Sensor : Fe-Const, J type T/C
- Measuring Scale : 0.....400 $^{\circ}$ C
- Resolution : ± 1 $^{\circ}$ C
- Accuracy : $\pm 1\%$ (Over full scale)
- Control Form : ON-OFF or Proportional - selectable
- Heat Output : Relay (NO + NC), 250VAC, 2A, Resistive Load
- SET Scale : 0.....400 $^{\circ}$ C
- SET Hysteresis : 1.....20 $^{\circ}$ C
- Proportional Band : 1.....30 $^{\circ}$ C
- Control Period : 10.....240 sec.
- Cold, Junc. Comp. : 0.....50 $^{\circ}$ C
- Supply Voltage : 100.....240VAC, 50/60Hz
- Power Consump. : < 6VA
- Operating Temp. : -20 $^{\circ}$ C.....55 $^{\circ}$ C
- Operating Altitude : < 2000m
- Failure : Heat output OFF in case of sensor failure, measurement out of range or hardware failure.

Error Message:

- or : Displays "or" message in case of sensor failure, measurement out of range or hardware failure.

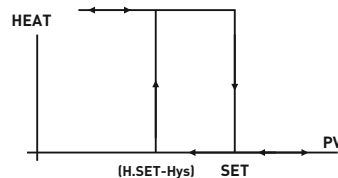
Connection:

 no: Normally Open
 nc: Normally Closed

Dimensions:

Programming Heat SET:

Programming Hysteresis (Hys), Proportional Band (PbC) and Control Period (Ct):

Factory Settings:

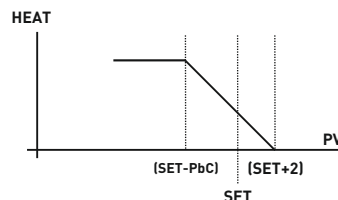
 Hys : 3 $^{\circ}$ C
 PbC : 12 $^{\circ}$ C
 Ct : 30 sec.

ON-OFF Control:

- ON-OFF is active when "Hys" is other than 0.


Proportional Control:

- Proportional Control is active if "Hys" is set to 0.
- PbC: Proportional band in $^{\circ}$ C + 2 degrees. Refer to figure below
- Ct: Control period for proportional control.


Warning:

- Use shielded and twisted signal cables and connect shield to ground on device side. Use correct compensation cables for T/C sensors. Correct T/C cable directly to the device connectors. Keep all signal cables away from circuit breakers, devices/cables emitting electrical noise and power cables.
- Take precautions against environmental conditions like humidity, vibration, pollution and high/low temperature during installation.
- Use a fuse (slow 250mA 250VAC) on supply input of the device. Use appropriate cables for supply connections. Apply safety regulations during installation.