## SIEMENS

## Data sheet

## 6ES7412-2XK07-0AB0



SIMATIC S7-400, CPU 412-2 Central processing unit with: Work memory 1 MB, (0.5 MB code; 0.5 MB data) 1st interface MPI/DP 12 Mbit/s, 2nd interface PROFIBUS DP,

General information	
Product type designation	CPU 412-2
HW functional status	01
Firmware version	V7.0
Product function	
Isochronous mode	Yes; For PROFIBUS only
Engineering with	
<ul> <li>Programming package</li> </ul>	STEP 7 V5.4 or higher with HSP 261
CiR - Configuration in RUN	
CiR synchronization time, basic load	100 ms
CiR synchronization time, time per I/O byte	30 µs
Supply voltage	
Rated value (DC)	Power supply via system power supply
Input current	
from backplane bus 5 V DC, typ.	0.9 A
from backplane bus 5 V DC, max.	1.1 A
from backplane bus 24 V DC, max.	300 mA; 150 mA per DP interface
from interface 5 V DC, max.	90 mA; At each DP interface
Power loss	
Power loss, typ.	4.5 W
Power loss, max.	5.5 W
Memory	
Type of memory	RAM
Work memory	
<ul> <li>integrated</li> </ul>	1 Mbyte
<ul> <li>integrated (for program)</li> </ul>	512 kbyte
<ul> <li>integrated (for data)</li> </ul>	512 kbyte
expandable	No
Load memory	
<ul> <li>expandable FEPROM</li> </ul>	Yes; with Memory Card (FLASH)
<ul> <li>expandable FEPROM, max.</li> </ul>	64 Mbyte
<ul> <li>integrated RAM, max.</li> </ul>	512 kbyte
expandable RAM	Yes; with Memory Card (RAM)
<ul> <li>expandable RAM, max.</li> </ul>	64 Mbyte
Backup	
• present	Yes
with battery	Yes; all data
without battery	No
Battery	

Rackup battery	
Backup battery	180 uA: up to 40 °C
Backup current, typ.     Backup current, max	180 μA; up to 40 °C 850 μA
Backup current, max.	850 μA Dealt with in the module data manual with the secondary conditions and
Backup time, max.	Dealt with in the module data manual with the secondary conditions and the factors of influence
<ul> <li>Feeding of external backup voltage to CPU</li> </ul>	5 V DC to 15 V DC
CPU processing times	
for bit operations, typ.	31.25 ns
for word operations, typ.	31.25 ns
for fixed point arithmetic, typ.	31.25 ns
for floating point arithmetic, typ.	62.5 ns
CPU-blocks	02.0113
DB	
	2 000: Number range: 1 to 16000
Number, max.     Size max.	3 000; Number range: 1 to 16000
• Size, max. FB	64 kbyte
• Number, max.	1 500: Number range: 0 to 7000
• Size, max.	1 500; Number range: 0 to 7999 64 kbyte
FC	04 KDyle
• Number, max.	1 500; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
Number, max.	see instruction list
• Size, max.	64 kbyte
Number of free cycle OBs	1; OB 1
Number of time alarm OBs	2; OB 10, 11
Number of delay alarm OBs	2; OB 20, 21
Number of cyclic interrupt OBs	2; OB 32, 35 (shortest cycle that can be set = 500 $\mu$ s)
Number of process alarm OBs	2; OB 40, 41
Number of DPV1 alarm OBs	3; OB 55-57
Number of isochronous mode OBs	2; OB 61-62
	1; OB 60
<ul> <li>Number of multicomputing OBs</li> <li>Number of background OBs</li> </ul>	1; OB 90
Number of startup OBs	3; OB 100-102
Number of asynchronous error OBs	9; OB 80-88
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	2,00121,122
per priority class	24
additional within an error OB	1
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	2010
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047

— preset	No times retentive
Time range	No times retentive
— lower limit	10 ms
	9 990 s
— upper limit IEC timer	3 330 3
• present	Yes
	SFB
• Type • Number	
	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	<b>T</b> / 1 / 1 / 1 / 1 / 1 / 1 / 1 / 1
Retentive data area (incl. timers, counters, flags), max.	Total working and load memory (with backup battery)
Flag	
• Size, max.	4 kbyte; Size of bit memory address area
Retentivity available	Yes
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; in 1 memory byte
Local data	
<ul> <li>adjustable, max.</li> </ul>	8 kbyte
• preset	4 kbyte
Address area	
I/O address area	
Inputs	4 kbyte
Outputs	4 kbyte
Process image	
<ul> <li>Inputs, adjustable</li> </ul>	4 kbyte
<ul> <li>Outputs, adjustable</li> </ul>	4 kbyte
Inputs, default	128 byte
Outputs, default	128 byte
consistent data, max.	244 byte
Access to consistent data in process image	Yes
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	15
Digital channels	
• Inputs	32 768
— of which central	32 768
Outputs	32 768
— of which central	32 768
Analog channels	
Inputs	2 048
— of which central	2 048
Outputs	2 048
- of which central	2 048
	2 0+0
Hardware configuration	24
Number of expansion units, max.	21
connectable OPs	47 Mari 4 CDU a mari (with UD4 an UD2)
Multicomputing	Yes; 4 CPUs max. (with UR1 or UR2)
Interface modules	
Number of connectable IMs (total), max.	6
Number of connectable IM 460s, max.	6
Number of connectable IM 463s, max.	4; IM 463-2
Number of DP masters	
• integrated	2
• via CP	10; CP 443-5 Extended
• via IM 467	4
Mixed mode IM + CP permitted	No; IM 467 cannot be used jointly with CP 443-5 Ext. or CP 443-1 in PROFINET IO mode
<ul> <li>via interface module</li> </ul>	0
<ul> <li>Number of pluggable S5 modules (via adapter capsule in central device), max.</li> </ul>	6
Number of IO Controllers	
integrated	0
U U	

• via CP	4; Max. 4 in the central controller; no mixed operation of different CP 443-1 types in PROFINET IO mode
Number of operable FMs and CPs (recommended)	
• FM	Limited by number of slots and number of connections
• CP, PtP	CP 440: Limited by number of slots; CP 441: Limited by number of slots and number of connections
PROFIBUS and Ethernet CPs	14; In total max. 10 CPs as DP master and PROFINET controller, of which up to 10 IMs or CPs as DP master and up to 4 CPs as PROFINET controller
Slots	
required slots	1
Time of day	
Clock	
<ul> <li>Hardware clock (real-time)</li> </ul>	Yes
<ul> <li>retentive and synchronizable</li> </ul>	Yes
Resolution	1 ms
<ul> <li>Deviation per day (buffered), max.</li> </ul>	1.7 s; Power off
<ul> <li>Deviation per day (unbuffered), max.</li> </ul>	8.6 s; For power On
Operating hours counter	
• Number	16
Number/Number range	0 to 15
Range of values	SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours
Granularity	1 h
• retentive	Yes
Clock synchronization	
supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• to DP, master	Yes
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
<ul> <li>on Ethernet via NTP</li> <li>to IF 964 DP</li> </ul>	No; Via CP No
Time difference in system when synchronizing via	NO
MPI, max.	200 ms
Interfaces	200 mg
Interfaces/bus type	1 x MPI/PROFIBUS DP, 1 x PROFIBUS DP
Number of RS 485 interfaces	2; Combined MPI / PROFIBUS DP and PROFIBUS DP
1. Interface	2, Combined MF17 FROM 1803 DF and FROM 1803 DF
	MPI/PROFIBUS DP
Interface type	Yes
Isolated	
Interface types • RS 485	Voc
<ul> <li>RS 485</li> <li>Output current of the interface, max.</li> </ul>	Yes 150 mA
Output current of the interface, max.     Protocols	
MPI	Yes
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes
MPI	20. If a diagnostice repeater is used on the line, the surplus of
Number of connections	32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
Transmission rate, max.	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
<ul> <li>— Global data communication</li> </ul>	Yes
— S7 basic communication	Yes
— S7 communication	Yes
- S7 communication, as client	Yes
— S7 communication, as server	Yes

PROFIBUS DP master	
Number of connections, max.	16; If a diagnostics repeater is used on the line, the number of
	connection resources on the line is reduced by 1
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
<ul> <li>Number of DP slaves, max.</li> </ul>	32
Services	
— PG/OP communication	Yes
— Routing	Yes; S7 routing
<ul> <li>— Global data communication</li> </ul>	No
<ul> <li>— S7 basic communication</li> </ul>	Yes
— S7 communication	Yes
<ul> <li>— S7 communication, as client</li> </ul>	Yes
<ul> <li>— S7 communication, as server</li> </ul>	Yes
— Equidistance	Yes
— Isochronous mode	Yes
- SYNC/FREEZE	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
— Direct data exchange (slave-to-slave	Yes
communication)	N .
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	244 hits
— User data per DP slave, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244 120 b.to
— per slot, max. PROFIBUS DP slave	128 byte
Number of connections	16
GSD file	http://support.automation.siemens.com/WW/view/en/113652
Transmission rate, max.	12 Mbit/s
automatic baud rate search	No
Address area, max.	32: Virtual slots
<ul> <li>User data per address area, max.</li> </ul>	32 byte
— of which consistent, max.	32 byte
Services	
— PG/OP communication	Yes; with interface active
— Routing	Yes; with interface active
- Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Direct data exchange (slave-to-slave	No
communication)	
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2. Interface	
Interface type	PROFIBUS DP
Isolated	Yes
Number of connection resources	16
Interface types	Y.
• RS 485	Yes
Output current of the interface, max.	150 mA
Protocols	Ver
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes

DDAEIDUS DD master	
<ul> <li>PROFIBUS DP master</li> <li>Number of connections, max.</li> </ul>	16
<ul> <li>Number of connections, max.</li> <li>Transmission rate, max.</li> </ul>	18 12 Mbit/s
Number of DP slaves, max.	64
Services	
— PG/OP communication	Yes
— Routing	Yes; S7 routing
— Global data communication	No
- S7 basic communication	Yes
— S7 communication	Yes
- S7 communication, as client	Yes
— S7 communication, as energy	Yes
— Equidistance	Yes
— Isochronous mode	Yes
— SYNC/FREEZE	Yes
Activation/deactivation of DP slaves	Yes
	Yes
<ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	Tes
— DPV1	Yes
Address area	
— Inputs, max.	4 kbyte
— Outputs, max.	4 kbyte
User data per DP slave	
— User data per DP slave, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
PROFIBUS DP slave	
Number of connections	16
• GSD file	http://support.automation.siemens.com/WW/view/en/113652
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
Address area, max.	32
<ul> <li>User data per address area, max.</li> </ul>	32 byte
— of which consistent, max.	32 byte
Services	
— Routing	Yes; with interface active
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
Protocols	
SIMATIC communication	
S7 routing	Yes
Open IE communication	
ISO-on-TCP (RFC1006)	Via CP 443-1 and loadable FB
— Data length, max.	1 452 bytes via CP 443-1 Adv.
Web server	
supported	No
Isochronous mode	
Equidistance	Yes
Number of DP masters with isochronous mode	2
User data per isochronous slave, max.	244 byte
shortest clock pulse	1.5 ms; 0.5 ms without use of SFC 126, 127
max. cycle	32 ms
communication functions / header	
PG/OP communication	Yes
<ul> <li>Number of connectable OPs without message processing</li> </ul>	47
<ul> <li>Number of connectable OPs with message processing</li> </ul>	47; When using Alarm_S/SQ and Alarm_D/DQ

Data record routing	Yes
Global data communication	
• supported	Yes
Number of GD loops, max.	8
<ul> <li>Number of GD packets, transmitter, max.</li> </ul>	8
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	16
<ul> <li>Size of GD packets, max.</li> </ul>	54 byte
<ul> <li>Size of GD packet (of which consistent), max.</li> </ul>	1 variable
S7 basic communication	- Turnubu
• supported	Yes
<ul> <li>User data per job, max.</li> </ul>	76 byte
User data per job (of which consistent), max.	1 variable
S7 communication	1 Valiable
• supported	Yes
• as server	Yes
as client	Yes
• User data per job, max.	64 kbyte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	462 byte; 1 variable
S5 compatible communication	
supported	Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or 443-5
<ul> <li>Supported</li> <li>User data per job, max.</li> </ul>	8 kbyte
<ul> <li>User data per job (of which consistent), max.</li> <li>Number of simultaneous AG-SEND/AG-RECV</li> </ul>	240 byte 24/24
<ul> <li>Number of simultaneous AG-SEND/AG-RECV orders per CPU, max.</li> </ul>	24/24
Standard communication (FMS)	
• supported	Yes; Via CP and loadable FB
Number of connections	
• overall	48
usable for PG communication	47
— reserved for PG communication	1
- adjustable for PG communication, max.	0
usable for OP communication	47
- reserved for OP communication	1
— adjustable for OP communication, max.	0
usable for S7 basic communication	46
<ul> <li>reserved for S7 basic communication</li> </ul>	0
— adjustable for S7 basic communication, max.	0
usable for S7 communication	46
— reserved for S7 communication	0
— adjustable for S7 communication, max.	0
usable for routing	23
usable for routing     m reserved for routing	0
— adjustable for routing, max.	0
S7 message functions	
Number of login stations for message functions, max.	47; Max. 47 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 8 with Alarm, Alarm_8, Alarm_8P, Notify and Notify_8 (e.g. WinCC)
Symbol-related messages	Yes
SCAN procedure	Yes
Program alarms	Yes
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	250; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks
Alarm 8-blocks	Yes
Number of instances for alarm 8 and S7 communication blocks, max.	300
• preset, max.	150
Process control messages	Yes
Number of archives that can log on simultaneously (SFB 37 AR_SEND)	4
Number of messages	
<ul> <li>overall, max.</li> </ul>	256
<ul> <li>in 100 ms grid, max.</li> </ul>	0

	252
• in 500 ms grid, max.	256
• in 1000 ms grid, max.	256
Number of additional values	
• with 100 ms grid, max.	0
<ul> <li>with 500, 1000 ms grid, max.</li> </ul>	1
Test commissioning functions	
Status block	Yes; Up to 16 simultaneously
Single step	Yes
Number of breakpoints	16
Status/control	
<ul> <li>Status/control variable</li> </ul>	Yes; Up to 16 variable tables
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<ul> <li>Number of variables, max.</li> </ul>	70; Status/control
Forcing	
Forcing	Yes
<ul> <li>Forcing, variables</li> </ul>	Inputs, outputs, bit memories, peripheral inputs, peripheral outputs
<ul> <li>Number of variables, max.</li> </ul>	64
Diagnostic buffer	
• present	Yes
Number of entries, max.	3 200
— adjustable	Yes
— preset	120
Service data	
can be read out	Yes
Standards, approvals, certificates	
CE mark	Vee
	Yes
CSA approval	Yes
UL approval	Yes
	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
Use in hazardous areas	
• ATEX	ATEX II 3G Ex nA IIC T4 Gc
Ambient conditions	
Ambient temperature during operation	
• min.	0 °C
• max.	00 °C
configuration / header	
Configuration software	
• STEP 7	Yes
configuration / programming / header	
Command set	see instruction list
Nesting levels	7
<ul> <li>Access to consistent data in process image</li> </ul>	Yes
System functions (SFC)	see instruction list
System function blocks (SFB)	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— 362 — CFC	Yes
— GRAPH	Yes
	Yes
— HiGraph®	
configuration / programming / number of simultaneously a	
- DPSYC_FR	2; SFC 11; per interface
— D_ACT_DP	8; SFC 12; per interface

- RD_REC	8; SFC 59; per interface
- WR_REC	8; SFC 58; per interface
— WR_PARM	8; SFC 55; per interface
- PARM_MOD	1; SFC 57; per interface
— WR_DPARM	2; SFC 56; per interface
— DPNRM_DG	8; SFC 13; per interface
- RDSYSST	8; SFC 51
- DP_TOPOL	1; SFC 103; per interface
configuration / programming / number of simultaneously	active SFB / header
- RDREC	8; SFB 52; per interface, but not more than 32 across all external interfaces
— WRREC	8; SFB 53; per interface, but not more than 32 across all external interfaces
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Block encryption</li> </ul>	Yes; With S7 block Privacy
Dimensions	
Width	25 mm
Height	290 mm
Depth	219 mm
Weights	
Weight, approx.	700 g

last modified:

7/28/2021 🖸