## SIEMENS

## Data sheet

## 6ES7511-1AK02-0AB0



SIMATIC S7-1500, CPU 1511-1 PN, Central processing unit with working memory 150 KB for program and 1 MB for data, 1. interface: PROFINET IRT with 2 port switch, 60 NS bit-performance, SIMATIC memory card necessary

| General information  |  |
|--|--|
| Product type designation   | CPU 1511-1 PN  |
| HW functional status   | FS03   |
| Firmware version   | V2.9   |
| Product function   |  |
| ● I&M data   | Yes; I&M0 to I&M3  |
| Isochronous mode   | Yes; Distributed and central; with minimum OB 6x cycle of 625 $\mu s$ (distributed) and 1 ms (central)     |
| Engineering with   |  |
| <ul> <li>STEP 7 TIA Portal configurable/integrated from<br/>version</li> </ul> | V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0 |
| Configuration control  |  |
| via dataset  | Yes  |
| Display  |  |
| Screen diagonal [cm]   | 3.45 cm  |
| Control elements   |  |
| Number of keys   | 8  |
| Mode buttons   | 2  |
| Supply voltage   |  |
| Type of supply voltage   | DC   |
| Rated value (DC)   | 24 V   |
| permissible range, lower limit (DC)  | 19.2 V   |
| permissible range, upper limit (DC)  | 28.8 V   |
| Reverse polarity protection  | Yes  |
| Mains buffering  |  |
| <ul> <li>Mains/voltage failure stored energy time</li> </ul>                   | 5 ms   |
| Repeat rate, min.  | 1/s  |
| Input current  |  |
| Current consumption (rated value)  | 0.7 A  |
| Current consumption, max.  | 0.95 A   |
| Inrush current, max.   | 1.9 A; Rated value   |
| ²t   | 0.02 A <sup>2</sup> ·s   |
| Power  |  |
| Infeed power to the backplane bus  | 10 W   |
| Power consumption from the backplane bus (balanced)                            | 5.5 W  |
| Power loss   |  |
| Power loss, typ.   | 5.7 W  |
| Memory   |  |
| Number of slots for SIMATIC memory card  | 1  |

| SIMATIC memory cord required                                   | Vac   |
|--|---|
| SIMATIC memory card required                                   | Yes   |
| Work memory  |   |
| integrated (for program)                                       | 150 kbyte   |
| • integrated (for data)  | 1 Mbyte   |
| Load memory  |   |
| Plug-in (SIMATIC Memory Card), max.                            | 32 Gbyte  |
| Backup   | Y.  |
| maintenance-free   | Yes   |
| CPU processing times   |   |
| for bit operations, typ.                                       | 60 ns   |
| for word operations, typ.                                      | 72 ns   |
| for fixed point arithmetic, typ.                               | 96 ns   |
| for floating point arithmetic, typ.                            | 384 ns  |
| CPU-blocks   |   |
| Number of elements (total)                                     | 4 000; Blocks (OB, FB, FC, DB) and UDTs   |
| DB   |   |
| Number range   | 1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999 |
| • Size, max.   | 1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB   |
| FB   |   |
| Number range   | 0 65 535  |
| • Size, max.   | 150 kbyte   |
| FC   |   |
| Number range   | 0 65 535  |
| • Size, max.   | 150 kbyte   |
| OB   |   |
| • Size, max.   | 150 kbyte   |
| <ul> <li>Number of free cycle OBs</li> </ul>                   | 100   |
| <ul> <li>Number of time alarm OBs</li> </ul>                   | 20  |
| <ul> <li>Number of delay alarm OBs</li> </ul>                  | 20  |
| <ul> <li>Number of cyclic interrupt OBs</li> </ul>             | 20; With minimum OB 3x cycle of 500 µs  |
| <ul> <li>Number of process alarm OBs</li> </ul>                | 50  |
| <ul> <li>Number of DPV1 alarm OBs</li> </ul>                   | 3   |
| <ul> <li>Number of isochronous mode OBs</li> </ul>             | 2   |
| <ul> <li>Number of technology synchronous alarm OBs</li> </ul> | 2   |
| <ul> <li>Number of startup OBs</li> </ul>                      | 100   |
| <ul> <li>Number of asynchronous error OBs</li> </ul>           | 4   |
| <ul> <li>Number of synchronous error OBs</li> </ul>            | 2   |
| <ul> <li>Number of diagnostic alarm OBs</li> </ul>             | 1   |
| Nesting depth  |   |
| per priority class   | 24  |
| Counters, timers and their retentivity                         |   |
| S7 counter   |   |
| Number   | 2 048   |
| Retentivity  |   |
| — adjustable   | Yes   |
| IEC counter  |   |
| Number   | Any (only limited by the main memory)   |
| Retentivity  |   |
| — adjustable   | Yes   |
| S7 times   |   |
| Number   | 2 048   |
| Retentivity  |   |
| — adjustable   | Yes   |
| IEC timer  |   |
| Number   | Any (only limited by the main memory)   |
| Retentivity  |   |
| — adjustable   | Yes   |
| Data areas and their retentivity                               |   |

| Retentive data area (incl. timers, counters, flags), max.     | 128 kbyte; In total; available retentive memory for bit memories, timers,   |
|---|---|
| Extended retentive data area (incl. timers, counters, flags), | counters, DBs, and technology data (axes): 88 KB<br>1 Mbyte; When using PS 6 0W 24/48/60 V DC HF  |
| max.  |   |
| Flag  |   |
| • Size, max.  | 16 kbyte  |
| Number of clock memories                                      | 8; 8 clock memory bit, grouped into one clock memory byte   |
| Data blocks   |   |
| <ul> <li>Retentivity adjustable</li> </ul>                    | Yes   |
| Retentivity preset  | No  |
| Local data  |   |
| <ul> <li>per priority class, max.</li> </ul>                  | 64 kbyte; max. 16 KB per block  |
| Address area  |   |
| Number of IO modules  | 1 024; max. number of modules / submodules  |
| I/O address area  |   |
| Inputs  | 32 kbyte; All inputs are in the process image   |
| Outputs   | 32 kbyte; All outputs are in the process image  |
| •   | 52 kbyte, All outputs are in the process image  |
| per integrated IO subsystem                                   | 9 khuta   |
| — Inputs (volume)   | 8 kbyte   |
| — Outputs (volume)  | 8 kbyte   |
| per CM/CP   |   |
| — Inputs (volume)   | 8 kbyte   |
| — Outputs (volume)  | 8 kbyte   |
| Subprocess images   |   |
| <ul> <li>Number of subprocess images, max.</li> </ul>         | 32  |
| Hardware configuration  |   |
| Number of distributed IO systems                              | 32; A distributed I/O system is characterized not only by the integration<br>of distributed I/O via PROFINET or PROFIBUS communication<br>modules, but also by the connection of I/O via AS-i master modules or |
|   | links (e.g. IE/PB-Link)   |
| Number of DP masters  |   |
| • Via CM  | 4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can<br>be inserted in total  |
| Number of IO Controllers                                      |   |
| <ul> <li>integrated</li> </ul>                                | 1   |
| • Via CM  | 4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can<br>be inserted in total  |
| Rack  |   |
| <ul> <li>Modules per rack, max.</li> </ul>                    | 32; CPU + 31 modules  |
| <ul> <li>Number of lines, max.</li> </ul>                     | 1   |
| PtP CM  |   |
| Number of PtP CMs   | the number of connectable PtP CMs is only limited by the number of available slots  |
| Time of day   |   |
| Clock   |   |
| • Туре  | Hardware clock  |
| Backup time   | 6 wk; At 40 °C ambient temperature, typically   |
| <ul> <li>Deviation per day, max.</li> </ul>                   | 10 s; Typ.: 2 s   |
|   | 10 3, 1 yp 2 3  |
| Operating hours counter                                       | 40  |
| Number  | 16  |
| Clock synchronization   |   |
| • supported   | Yes   |
| <ul> <li>in AS, master</li> </ul>                             | Yes   |
| • in AS, slave  | Yes   |
| <ul> <li>on Ethernet via NTP</li> </ul>                       | Yes   |
| Interfaces  |   |
| Number of PROFINET interfaces                                 | 1   |
| 1. Interface  |   |
| Interface types   |   |
| RJ 45 (Ethernet)  | Yes; X1   |
| Number of ports   | 2   |
|   | -   |

| <ul> <li>integrated switch</li> </ul>   | Yes   |
|---|---|
| Protocols   |   |
| IP protocol   | Yes; IPv4   |
| PROFINET IO Controller  | Yes   |
| PROFINET IO Device  | Yes   |
| SIMATIC communication   | Yes   |
| Open IE communication   | Yes; Optionally also encrypted  |
| Web server  | Yes   |
| Media redundancy  | Yes   |
| PROFINET IO Controller  |   |
| Services  |   |
| — PG/OP communication   | Yes   |
| <ul> <li>— Isochronous mode</li> </ul>  | Yes   |
| <ul> <li>Direct data exchange</li> </ul>                                      | Yes; Requirement: IRT and isochronous mode (MRPD optional)  |
| — IRT   | Yes   |
| — PROFlenergy   | Yes; per user program   |
| — Prioritized startup   | Yes; Max. 32 PROFINET devices   |
| <ul> <li>Number of connectable IO Devices, max.</li> </ul>                    | 128; In total, up to 256 distributed I/O devices can be connected via AS-<br>i, PROFIBUS or PROFINET  |
| <ul> <li>— Of which IO devices with IRT, max.</li> </ul>                      | 64  |
| <ul> <li>Number of connectable IO Devices for RT,</li> </ul>                  | 128   |
| max.  | 128   |
| — of which in line, max.<br>— Number of IO Devices that can be                | 128<br>8: in total across all interfaces  |
| - Number of 10 Devices that can be simultaneously activated/deactivated, max. | 8; in total across all interfaces   |
| - Number of IO Devices per tool, max.   | 8   |
| — Updating times  | The minimum value of the update time also depends on communication  |
|   | share set for PROFINET IO, on the number of IO devices, and on the<br>quantity of configured user data  |
| Update time for IRT   |   |
| — for send cycle of 250 μs  | 250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the   |
| - <b>7</b> F -  | minimum update time of $625 \ \mu s$ of the isochronous OB is decisive  |
| — for send cycle of 500 $\mu$ s   | 500 $\mu s$ to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 $\mu s$ of the isochronous OB is decisive |
| — for send cycle of 1 ms  | 1 ms to 16 ms   |
| — for send cycle of 2 ms  | 2 ms to 32 ms   |
| — for send cycle of 4 ms  | 4 ms to 64 ms   |
| <ul> <li>With IRT and parameterization of "odd" send<br/>ovelas</li> </ul>    | Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625   |
| cycles<br>Update time for RT  | μs 3 875 μs)  |
| — for send cycle of 250 µs  | 250 μs to 128 ms  |
| — for send cycle of 200 $\mu$ s   | 500 μs to 256 ms  |
| — for send cycle of 1 ms  | 1 ms to 512 ms  |
| — for send cycle of 2 ms  | 2 ms to 512 ms  |
| — for send cycle of 4 ms  | 4 ms to 512 ms  |
| PROFINET IO Device  |   |
| Services  |   |
| — PG/OP communication   | Yes   |
| — Isochronous mode  | No  |
| — IRT   | Yes   |
| — PROFlenergy   | Yes; per user program   |
| — Shared device   | Yes   |
| <ul> <li>— Number of IO Controllers with shared device,</li> </ul>            | 4   |
| max.  |   |
| <ul> <li>activation/deactivation of I-devices</li> </ul>                      | Yes; per user program   |
| — Asset management record   | Yes; per user program   |
| Interface types   |   |
| RJ 45 (Ethernet)  |   |
| • 100 Mbps  | Yes   |
| <ul> <li>Autonegotiation</li> </ul>   | Yes   |
| Autocrossing  | Yes   |
| <ul> <li>Industrial Ethernet status LED</li> </ul>                            | Yes   |

| Protocols  |  |
|--|--|
| PROFIsafe  | No   |
| Number of connections  |  |
| <ul> <li>Number of connections, max.</li> </ul>  | 96; via integrated interfaces of the CPU and connected CPs / CMs                   |
| <ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>  | 10   |
| <ul> <li>Number of connections via integrated interfaces</li> </ul>                                      | 64   |
| <ul> <li>Number of S7 routing paths</li> </ul>   | 16   |
| Redundancy mode  |  |
| H-Sync forwarding  | Yes  |
| Media redundancy   |  |
| — Media redundancy   | only via 1st interface (X1)  |
| — MRP  | Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP                     |
|  | Manager; MRP Client  |
| — MRP interconnection, supported   | Yes; as MRP ring node according to IEC 62439-2 Edition 3.0                         |
| — MRPD   | Yes; Requirement: IRT  |
| — Switchover time on line break, typ.  | 200 ms; For MRP, bumpless for MRPD   |
| - Number of stations in the ring, max.   | 50   |
| SIMATIC communication  |  |
| PG/OP communication  | Yes; encryption with TLS V1.3 pre-selected   |
| • S7 routing   | Yes  |
| • S7 communication, as server  | Yes  |
| S7 communication, as client  | Yes  |
| User data per job, max.  | See online help (S7 communication, user data size)                                 |
| Open IE communication  |  |
| • TCP/IP   | Yes  |
| — Data length, max.  | 64 kbyte   |
| <ul> <li>— several passive connections per port,<br/>supported</li> </ul>                                | Yes  |
| <ul> <li>ISO-on-TCP (RFC1006)</li> </ul>   | Yes  |
| — Data length, max.  | 64 kbyte   |
| • UDP  | Yes  |
| — Data length, max.  | 2 kbyte; 1 472 bytes for UDP broadcast   |
| — UDP multicast  | Yes; Max. 5 multicast circuits   |
| • DHCP   | Yes  |
| • DNS  | Yes  |
| • SNMP   | Yes  |
| • DCP  | Yes  |
| • LLDP   | Yes  |
| Encryption   | Yes; Optional  |
| Web server   |  |
| • HTTP   | Yes; Standard and user pages   |
| • HTTPS  | Yes; Standard and user pages   |
| OPC UA   |  |
| Runtime license required   | Yes; "Small" license required  |
| OPC UA Client  | Yes  |
| — Application authentication   | Yes  |
| — Security policies  | Available security policies: None, Basic128Rsa15, Basic256Rsa15,<br>Basic256Sha256 |
| — User authentication  | "anonymous" or by user name & password   |
| — Number of connections, max.  | 4  |
| <ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, max.</li> </ul>  | 1 000  |
| <ul> <li>Number of elements for one call of</li> </ul>   | 300  |
| OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C<br>max.   |  |
| <ul> <li>— Number of elements for one call of<br/>OPC_UA_NameSpaceGetIndexList, max.</li> </ul>          | 20   |
| <ul> <li>— Number of elements for one call of<br/>OPC_UA_MethodGetHandleList, max.</li> </ul>            | 100  |
| <ul> <li>— Number of simultaneous calls of the client<br/>instructions per connection (except</li> </ul> | 1  |
| OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_M max.   |  |

| <ul> <li>— Number of simultaneous calls of the client<br/>instructions</li> </ul>   | 5   |
|---|---|
| OPC_UA_ReadList,OPC_UA_WriteList and  |   |
| OPC_UA_MethodCall, max.   |   |
| <ul> <li>Number of registerable nodes, max.</li> </ul>  | 5 000   |
| <ul> <li>— Number of registerable method calls of<br/>OPC_UA_MethodCall, max.</li> </ul>  | 100   |
| <ul> <li>— Number of inputs/outputs when calling<br/>OPC_UA_MethodCall, max.</li> </ul>   | 20  |
| OPC UA Server   | Yes; Data access (read, write, subscribe), method call, custom address space  |
| - Application authentication  | Yes   |
| — Security policies   | Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256   |
| — User authentication   | "anonymous" or by user name & password  |
| <ul> <li>— GDS support (certificate management)</li> </ul>  | Yes   |
| <ul> <li>— Number of sessions, max.</li> </ul>  | 32  |
| — Number of accessible variables, max.  | 50 000  |
| — Number of registerable nodes, max.  | 10 000  |
| <ul> <li>Number of subscriptions per session, max.</li> </ul>   | 20  |
| — Sampling interval, min.   | 100 ms  |
| <ul> <li>Publishing interval, min.</li> <li>Number of server methods, max.</li> </ul>   | 500 ms  |
|   | 20<br>20  |
| <ul> <li>— Number of inputs/outputs per server method,<br/>max.</li> </ul>  | 20  |
| - Number of monitored items, max.   | 1 000; for 1 s sampling interval and 1 s send interval  |
| <ul> <li>Number of server interfaces, max.</li> </ul>   | 10 of each "Server interfaces" / "Companion specification" type and 20  |
|   | of the type "Reference namespace"   |
| <ul> <li>Number of nodes for user-defined server<br/>interfaces, max.</li> </ul>  | 1 000   |
| <ul> <li>Alarms and Conditions</li> </ul>   | Yes   |
| <ul> <li>— Number of program alarms</li> </ul>  | 100   |
|   |   |
| — Number of alarms for system diagnostics   | 50  |
| Further protocols   |   |
| Further protocols <ul> <li>MODBUS</li> </ul>  | 50<br>Yes; MODBUS TCP   |
| Further protocols <ul> <li>MODBUS</li> </ul> Isochronous mode   | Yes; MODBUS TCP   |
| Further protocols <ul> <li>MODBUS</li> </ul> <li>Isochronous mode <ul> <li>Equidistance</li> </ul> </li>  |   |
| Further protocols <ul> <li>MODBUS</li> </ul> <li>Isochronous mode <ul> <li>Equidistance</li> </ul> </li> <li>S7 message functions</li>  | Yes; MODBUS TCP<br>Yes  |
| Further protocols         • MODBUS         Isochronous mode         Equidistance         S7 message functions         Number of login stations for message functions, max.  | Yes; MODBUS TCP<br>Yes<br>32  |
| Further protocols         • MODBUS         Isochronous mode         Equidistance         S7 message functions         Number of login stations for message functions, max.         Program alarms   | Yes; MODBUS TCP<br>Yes<br>32<br>Yes   |
| Further protocols         • MODBUS         Isochronous mode         Equidistance         S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.   | Yes; MODBUS TCP<br>Yes<br>32<br>Yes<br>5 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH  |
| Further protocols            • MODBUS          Isochronous mode         Equidistance         S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.  | Yes; MODBUS TCP<br>Yes<br>32<br>Yes<br>5 000; Program messages are generated by the "Program_Alarm"   |
| Further protocols         • MODBUS       Isochronous mode         Equidistance       S7 message functions         Number of login stations for message functions, max.       Program alarms         Number of configurable program messages, max.       Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms       Number of simultaneously active program alarms  | Yes; MODBUS TCP<br>Yes<br>32<br>Yes<br>5 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>2 500   |
| Further protocols         • MODBUS       Isochronous mode         Equidistance       S7 message functions         Number of login stations for message functions, max.       Program alarms         Number of configurable program messages, max.       Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms       • Number of program alarms  | Yes; MODBUS TCP<br>Yes<br>32<br>Yes<br>5 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>2 500<br>600  |
| Further protocols         • MODBUS         Isochronous mode         Equidistance         S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics  | Yes; MODBUS TCP<br>Yes<br>32<br>Yes<br>5 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>2 500<br>600<br>100   |
| Further protocols         • MODBUS         Isochronous mode         Equidistance         S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects   | Yes; MODBUS TCP<br>Yes<br>32<br>Yes<br>5 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>2 500<br>600  |
| Further protocols         • MODBUS       Isochronous mode         Equidistance       S7 message functions         Number of login stations for message functions, max.       Program alarms         Number of configurable program messages, max.       Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms       • Number of program alarms         • Number of alarms for system diagnostics       • Number of alarms for motion technology objects         Test commissioning functions       Test commissioning functions   | Yes; MODBUS TCP<br>Yes<br>32<br>Yes<br>5 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>2 500<br>600<br>100<br>80   |
| Further protocols         • MODBUS         Isochronous mode         Equidistance         S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commission (Team Engineering)  | Yes; MODBUS TCP<br>Yes<br>32<br>Yes<br>5 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>2 500<br>600<br>100<br>80<br>Yes; Parallel online access possible for up to 5 engineering systems   |
| Further protocols         • MODBUS         Isochronous mode         Equidistance         S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commission (Team Engineering)         Status block   | Yes; MODBUS TCP<br>Yes<br>32<br>Yes<br>5 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>2 500<br>600<br>100<br>80<br>Yes; Parallel online access possible for up to 5 engineering systems<br>Yes; Up to 8 simultaneously (in total across all ES clients)   |
| Further protocols         • MODBUS         Isochronous mode         Equidistance         S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commission (Team Engineering)         Status block         Single step   | Yes; MODBUS TCP<br>Yes<br>32<br>Yes<br>5 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>2 500<br>600<br>100<br>80<br>Yes; Parallel online access possible for up to 5 engineering systems<br>Yes; Up to 8 simultaneously (in total across all ES clients)<br>No   |
| Further protocols         • MODBUS         Isochronous mode         Equidistance         S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commission (Team Engineering)         Status block         Single step         Number of breakpoints   | Yes; MODBUS TCP<br>Yes<br>32<br>Yes<br>5 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>2 500<br>600<br>100<br>80<br>Yes; Parallel online access possible for up to 5 engineering systems<br>Yes; Up to 8 simultaneously (in total across all ES clients)   |
| Further protocols         • MODBUS         Isochronous mode         Equidistance         S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control  | Yes; MODBUS TCP<br>Yes<br>32<br>Yes<br>5 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>2 500<br>600<br>100<br>80<br>Yes; Parallel online access possible for up to 5 engineering systems<br>Yes; Up to 8 simultaneously (in total across all ES clients)<br>No<br>8  |
| Further protocols         • MODBUS       Isochronous mode         Equidistance       S7 message functions         Number of login stations for message functions, max.       Program alarms         Number of configurable program messages, max.       Number of loadable program messages in RUN, max.         Number of loadable program messages in RUN, max.       Number of simultaneously active program alarms         • Number of program alarms       • Number of program alarms         • Number of alarms for system diagnostics       • Number of alarms for motion technology objects         Test commission (Team Engineering)       Status block         Single step       Number of breakpoints         Status/control       • Status/control variable  | Yes; MODBUS TCP<br>Yes<br>32<br>Yes<br>5 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>2 500<br>600<br>100<br>80<br>Yes; Parallel online access possible for up to 5 engineering systems<br>Yes; Up to 8 simultaneously (in total across all ES clients)<br>No<br>8  |
| Further protocols         • MODBUS         Isochronous mode         Equidistance         S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables   | Yes; MODBUS TCP<br>Yes<br>32<br>Yes<br>5 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>2 500<br>600<br>100<br>80<br>Yes; Parallel online access possible for up to 5 engineering systems<br>Yes; Up to 8 simultaneously (in total across all ES clients)<br>No<br>8  |
| Further protocols         • MODBUS         Isochronous mode         Equidistance         S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.  | Yes; MODBUS TCP<br>Yes<br>32<br>Yes<br>5 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>2 500<br>600<br>100<br>80<br>Yes; Parallel online access possible for up to 5 engineering systems<br>Yes; Up to 8 simultaneously (in total across all ES clients)<br>No<br>8<br>Yes<br>Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters                 |
| Further protocols         • MODBUS         Isochronous mode         Equidistance         S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.  | Yes; MODBUS TCP<br>Yes<br>32<br>Yes<br>5 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>2 500<br>600<br>100<br>80<br>Yes; Parallel online access possible for up to 5 engineering systems<br>Yes; Up to 8 simultaneously (in total across all ES clients)<br>No<br>8<br>Yes<br>Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters<br>200; per job |
| Further protocols         • MODBUS         Isochronous mode         Equidistance         S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.  | Yes; MODBUS TCP<br>Yes<br>32<br>Yes<br>5 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>2 500<br>600<br>100<br>80<br>Yes; Parallel online access possible for up to 5 engineering systems<br>Yes; Up to 8 simultaneously (in total across all ES clients)<br>No<br>8<br>Yes<br>Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters                 |
| Further protocols         • MODBUS         Isochronous mode         Equidistance         S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         — of which control variables, max.         — of which control variables, max.  | Yes; MODBUS TCP<br>Yes<br>32<br>Yes<br>5 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>2 500<br>600<br>100<br>80<br>Yes; Parallel online access possible for up to 5 engineering systems<br>Yes; Up to 8 simultaneously (in total across all ES clients)<br>No<br>8<br>Yes<br>Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters<br>200; per job |
| Further protocols         • MODBUS         Isochronous mode         Equidistance         S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.  | Yes; MODBUS TCP  Yes  32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 200; per job                  |
| Further protocols         • MODBUS         Isochronous mode         Equidistance         S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max. | Yes; MODBUS TCP  Yes  32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job                               |

| Diagnostic buffer   |  |
|---|--|
| • present   | Yes  |
| <ul> <li>Number of entries, max.</li> </ul>   | 1 000  |
| — of which powerfail-proof  | 500  |
| Traces  |  |
| <ul> <li>Number of configurable Traces</li> </ul>   | 4; Up to 512 KB of data per trace are possible                             |
| nterrupts/diagnostics/status information  |  |
| Diagnostics indication LED  |  |
| RUN/STOP LED  | Yes  |
| ERROR LED   | Yes  |
| MAINT LED   | Yes  |
| STOP ACTIVE LED   | Yes  |
| <ul> <li>Connection display LINK TX/RX</li> </ul>   | Yes  |
| Supported technology objects  |  |
| Motion Control  | Yes; Note: The number of technology objects affects the cycle time of      |
| Wotion Control  | the PLC program; selection guide via the TIA Selection Tool                |
| <ul> <li>Number of available Motion Control resources for</li> </ul>  | 800  |
| technology objects  |  |
| Required Motion Control resources   |  |
| - per speed-controlled axis   | 40   |
| — per positioning axis  | 80   |
| — per synchronous axis  | 160  |
| — per external encoder  | 80   |
| — per output cam  | 20   |
|   | 160  |
| — per cam track   |  |
| — per probe   | 40   |
| Positioning axis  |  |
| <ul> <li>Number of positioning axes at motion control</li> </ul>  | 5  |
| cycle of 4 ms (typical value)   |  |
| <ul> <li>Number of positioning axes at motion control<br/>cycle of 8 ms (typical value)</li> </ul>                                    | 10   |
| Controller  |  |
|   | Very Universal DID controller with integrated entimization                 |
| PID_Compact   | Yes; Universal PID controller with integrated optimization                 |
| PID_3Step   | Yes; PID controller with integrated optimization for valves                |
| PID-Temp  | Yes; PID controller with integrated optimization for temperature           |
| Counting and measuring  |  |
| High-speed counter  | Yes  |
| Ambient conditions  |  |
| Ambient temperature during operation  |  |
| <ul> <li>horizontal installation, min.</li> </ul>   | -25 °C; No condensation  |
| <ul> <li>horizontal installation, max.</li> </ul>   | 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the |
|   | display is switched off  |
| <ul> <li>vertical installation, min.</li> </ul>   | -25 °C; No condensation  |
| <ul> <li>vertical installation, max.</li> </ul>   | 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the |
|   | display is switched off  |
| Ambient temperature during storage/transportation   |  |
| • min.  | -40 °C   |
| • max.  | 70 °C  |
| Altitude during operation relating to sea level   |  |
| <ul> <li>Installation altitude above sea level, max.</li> </ul>   | 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual     |
|   | 5 000 m, restrictions for installation altitudes > 2 000 m, see manual     |
|   |  |
| onfiguration / header   |  |
| onfiguration / header<br>configuration / programming / header   |  |
| onfiguration / header<br>configuration / programming / header<br>Programming language   |  |
| onfiguration / header<br>configuration / programming / header<br>Programming language<br>— LAD  | Yes  |
| configuration / header<br>configuration / programming / header<br>Programming language<br>— LAD<br>— FBD                              | Yes<br>Yes   |
| configuration / header<br>configuration / programming / header<br>Programming language<br>— LAD<br>— FBD<br>— STL                     | Yes<br>Yes<br>Yes  |
| configuration / header<br>configuration / programming / header<br>Programming language<br>— LAD<br>— FBD<br>— STL<br>— SCL            | Yes<br>Yes<br>Yes<br>Yes   |
| configuration / header<br>configuration / programming / header<br>Programming language<br>— LAD<br>— FBD<br>— STL<br>— SCL<br>— GRAPH | Yes<br>Yes<br>Yes  |
| configuration / header<br>configuration / programming / header<br>Programming language<br>— LAD<br>— FBD<br>— STL<br>— SCL            | Yes<br>Yes<br>Yes<br>Yes   |
| configuration / header<br>configuration / programming / header<br>Programming language<br>— LAD<br>— FBD<br>— STL<br>— SCL<br>— GRAPH | Yes<br>Yes<br>Yes<br>Yes   |

| Block protection  | Yes                           |
|---|-------------------------------|
| Access protection   |                               |
| <ul> <li>protection of confidential configuration data</li> </ul> | Yes                           |
| <ul> <li>Password for display</li> </ul>                          | Yes                           |
| <ul> <li>Protection level: Write protection</li> </ul>            | Yes                           |
| <ul> <li>Protection level: Read/write protection</li> </ul>       | Yes                           |
| <ul> <li>Protection level: Complete protection</li> </ul>         | Yes                           |
| programming / cycle time monitoring / header                      |                               |
| lower limit   | adjustable minimum cycle time |
| • upper limit   | adjustable maximum cycle time |
| Dimensions  |                               |
| Width   | 35 mm                         |
| Height  | 147 mm                        |
| Depth   | 129 mm                        |
| Weights   |                               |
| Weight, approx.   | 405 g                         |
| last modified:  | 11/3/2021 🖸                   |