6ES7517-3FP00-0AB0

## **Data sheet**



SIMATIC S7-1500F, CPU 1517F-3 PN/DP, Central processing unit with Work memory 3 MB for Program and 8 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 2 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1517F-3PN/DP
HW functional status	FS10
Firmware version	V2.9
Product function	
● I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB $6x$ cycle of $250~\mu s$ (distributed) and $1~ms$ (central)
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V17 (FW V2.9) / V13 Update 3 (FW V1.6) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Type of supply voltage	DC
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.55 A
Inrush current, max.	2.4 A; Rated value
l²t	0.02 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes

Wark marrows	
Work memory	2 Mbyto
• integrated (for program)	3 Mbyte
• integrated (for data)	8 Mbyte
Load memory	00.01
Plug-in (SIMATIC Memory Card), max.  Packura	32 Gbyte
Backup	Vee
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	2 ns
for word operations, typ.	3 ns
for fixed point arithmetic, typ.	3 ns
for floating point arithmetic, typ.	12 ns
CPU-blocks	40.000 PL 1 (OP ED EO PR) 111PT
Number of elements (total)	12 000; Blocks (OB, FB, FC, DB) and UDTs
DB Name of the second	4 CO COO such divided into some because that are be used by the
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	8 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; with minimum OB 3x cycle of 100 μs
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	3
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers,

	counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags), max.	8 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes
Retentivity preset	No
Local data	
<ul> <li>per priority class, max.</li> </ul>	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
— Outputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
per CM/CP	,,
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	,
Number of subprocess images, max.	32
Hardware configuration	02
-	CALA distributed I/O sustant is also as at a fine duration of the fine and is
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
<ul><li>integrated</li></ul>	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
<ul> <li>Number of lines, max.</li> </ul>	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	· ·
Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFINE I interfaces  Number of PROFIBUS interfaces	1
1. Interface	
Interface types	

DIAG (Ethornol)	Var. V4
• RJ 45 (Ethernet)	Yes; X1
<ul><li>Number of ports</li><li>integrated switch</li></ul>	2 Yes
Protocols	Tes
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program Yes; Max. 32 PROFINET devices
<ul><li>— Prioritized startup</li><li>— Number of connectable IO Devices, max.</li></ul>	512; In total, up to 1 000 distributed I/O devices can be connected via
— Number of confidentable to Devices, Illax.	AS-i, PROFIBUS or PROFINET
<ul> <li>Of which IO devices with IRT, max.</li> </ul>	64
<ul> <li>Number of connectable IO Devices for RT,</li> </ul>	512
max.	
— of which in line, max.	512
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 µs to 4 ms
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
Update time for RT	, , , , , , , , , , , , , , , , , , ,
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No You
— IRT	Yes
PROFlenergy     Shared device	Yes; per user program Yes
— Shared device      — Number of IO Controllers with shared device,	4
max.	
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
Asset management record	Yes; per user program
2. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X2
Number of ports	1
integrated switch	No
Protocols	

IP protocol	Yes; IPv4
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
<ul> <li>PROFINET IO Device</li> </ul>	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
<ul> <li>Open IE communication</li> </ul>	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
<ul> <li>Isochronous mode</li> </ul>	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
Number of IO Controllers with shared device,	4
max.	
activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
3. Interface	1 00, pc. 400. p. ogram
Interface types	Van V2
• RS 485	Yes; X3
Number of ports	1
Protocols	
PROFIBUS DP master	Yes
<ul> <li>PROFIBUS DP slave</li> </ul>	No
	Yes
SIMATIC communication	100
SIMATIC communication  PROFIBUS DP master	760
	48; for the integrated PROFIBUS DP interface
PROFIBUS DP master	
PROFIBUS DP master  • Number of connections, max.	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via
PROFIBUS DP master  ■ Number of connections, max.  ■ Number of DP slaves, max.	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via
PROFIBUS DP master  • Number of connections, max.  • Number of DP slaves, max.  Services	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via PROFIBUS or PROFINET
PROFIBUS DP master  • Number of connections, max.  • Number of DP slaves, max.  Services  — PG/OP communication	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via PROFIBUS or PROFINET  Yes
PROFIBUS DP master  • Number of connections, max. • Number of DP slaves, max.  Services  — PG/OP communication — Equidistance — Isochronous mode	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via PROFIBUS or PROFINET  Yes Yes
PROFIBUS DP master  ■ Number of connections, max.  ■ Number of DP slaves, max.  Services  — PG/OP communication  — Equidistance  — Isochronous mode  — Activation/deactivation of DP slaves	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via PROFIBUS or PROFINET  Yes Yes Yes
PROFIBUS DP master  • Number of connections, max.  • Number of DP slaves, max.  Services  — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves  Interface types	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via PROFIBUS or PROFINET  Yes Yes Yes
PROFIBUS DP master  • Number of connections, max.  • Number of DP slaves, max.  Services  — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves  Interface types  RJ 45 (Ethernet)	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via PROFIBUS or PROFINET  Yes Yes Yes Yes
PROFIBUS DP master  • Number of connections, max.  • Number of DP slaves, max.  Services  — PG/OP communication  — Equidistance — Isochronous mode — Activation/deactivation of DP slaves  Interface types  RJ 45 (Ethernet)  • 100 Mbps	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via PROFIBUS or PROFINET  Yes Yes Yes Yes
PROFIBUS DP master  Number of connections, max.  Number of DP slaves, max.  Services  — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves  Interface types  RJ 45 (Ethernet)	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via PROFIBUS or PROFINET  Yes Yes Yes Yes

Autocrossing	Yes
Industrial Ethernet status LED	Yes
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	Yes; V2.4 / V2.6
Number of connections	
Number of connections, max.	320; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	288
Number of S7 routing paths	64; in total, only 16 S7-Routing connections are supported via PROFIBUS
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
<ul> <li>Media redundancy</li> </ul>	only via 1st interface (X1)
— MRP	Yes; as MRP redundancy manager and/or MRP client
<ul> <li>MRP interconnection, supported</li> </ul>	Yes; as ring node according to IEC 62439-2 Edition 2.0
— MRPD	Yes; Requirement: IRT
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; For MRP, bumpless for MRPD
Number of stations in the ring, max.	50
SIMATIC communication	
• S7 routing	Yes
Data record routing	Yes
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	V
• TCP/IP	Yes
<ul> <li>— Data length, max.</li> <li>— several passive connections per port, supported</li> </ul>	64 kbyte Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; 128 multicast circuits (of which max. 5 via X1)
DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
• Encryption	Yes; Optional
Web server	, . , . ,
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes
OPC UA Client	Yes
<ul> <li>Application authentication</li> </ul>	Yes
Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15,
	Basic256Sha256
<ul><li>User authentication</li></ul>	"anonymous" or by user name & password
<ul><li>Number of connections, max.</li></ul>	40
<ul> <li>Number of nodes of the client interfaces, max.</li> </ul>	5 000
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> </ul>	300
<ul> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
<ul> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100

<ul> <li>Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_M max.</li> </ul>	1
<ul> <li>Number of simultaneous calls of the client instructions</li> <li>OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max.</li> </ul>	5
	5 000
<ul> <li>Number of registerable nodes, max.</li> <li>Number of registerable method calls of</li> </ul>	100
OPC_UA_MethodCall, max.  — Number of inputs/outputs when calling	20
OPC_UA_MethodCall, max.  OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address
	space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul><li>Number of sessions, max.</li></ul>	64
<ul> <li>Number of accessible variables, max.</li> </ul>	200 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	50 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20
— Sampling interval, min.	10 ms
<ul> <li>Publishing interval, min.</li> </ul>	10 ms
Number of server methods, max.	100
<ul> <li>Number of inputs/outputs per server method,</li> </ul>	20
max.	
<ul> <li>Number of monitored items, max.</li> </ul>	10 000; for 1 s sampling interval and 1 s send interval
<ul> <li>Number of server interfaces, max.</li> </ul>	10 of each "Server interfaces" / "Companion specification" type and 20
	of the type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	30 000
Further protocols	
Further protocols  • MODBUS	Yes; MODBUS TCP
	Yes; MODBUS TCP
MODBUS	Yes; MODBUS TCP Yes
MODBUS  Isochronous mode  Equidistance	
MODBUS Isochronous mode Equidistance S7 message functions	Yes
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.	Yes 64
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms	Yes  64 Yes
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm"
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000  2 000
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  2 000 1 000
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000  2 000
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  2 000 1 000 480
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  2 000 1 000
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  2 000 1 000 480
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000  2 000  1 000  480  Yes; Parallel online access possible for up to 10 engineering systems
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms      Number of program alarms      Number of alarms for system diagnostics      Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints	Yes  64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  2 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step	Yes  64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  2 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms      Number of program alarms      Number of alarms for system diagnostics      Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints	Yes  64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  2 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms      Number of program alarms      Number of alarms for system diagnostics      Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control	Yes  64 Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  2 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms      Number of program alarms      Number of alarms for system diagnostics      Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control      Status/control      Status/control variable	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000  2 000  1 000  480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe),
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms      Number of program alarms      Number of alarms for system diagnostics      Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control      Status/control variable      Variables	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000  2 000  1 000  480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe),
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.	Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  2 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms      Number of program alarms      Number of alarms for system diagnostics      Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control      Status/control      Status/control variable      Variables  Number of variables, max.  — of which status variables, max.	Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  2 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control  Number of variables, max.  — of which status variables, max.  — of which control variables, max.  Forcing	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000  2 000  1 000  480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms      Number of program alarms      Number of alarms for system diagnostics      Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control      Status/control      Status/control variable      Variables      Number of variables, max.      — of which status variables, max.      — of which control variables, max.  Forcing      Forcing	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000  2 000  1 000  480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)  No  20  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job  200; per job  Yes; without fail-safe
MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control  Number of variables, max.  — of which status variables, max.  — of which control variables, max.  Forcing	Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  5 000  2 000  1 000  480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)  No  20  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job  200; per job

Diagnostic buffer	
• present	Yes
Number of entries, max.	3 200
— of which powerfail-proof	1 000
	1 000
Traces	0.11 ( 540)(D ( ) ( ) ( ) ( )
Number of configurable Traces	8; Up to 512 KB of data per trace are possible
nterrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
Connection display LINK TX/RX	Yes
	160
Supported technology objects	N N T T T T T T T T T T T T T T T T T T
Motion Control	Yes; Note: The number of technology objects affects the cycle time of
Niverbase of everileble Maties Control accounts for	the PLC program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	10 240
5. ,	
Required Motion Control resources	40
— per speed-controlled axis	40
<ul><li>per positioning axis</li></ul>	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
Number of positioning axes at motion control	70
cycle of 4 ms (typical value)	10
Number of positioning axes at motion control	128
cycle of 8 ms (typical value)	120
Controller	
PID Compact	Yes; Universal PID controller with integrated optimization
= :	Yes; PID controller with integrated optimization for valves
PID_3Step	The state of the s
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
	PLe
Performance level according to ISO 13849-1	
<ul><li>Performance level according to ISO 13849-1</li><li>SIL acc. to IEC 61508</li></ul>	SIL 3
<ul> <li>Performance level according to ISO 13849-1</li> <li>SIL acc. to IEC 61508</li> <li>Probability of failure (for service life of 20 years and repart of the service)</li> </ul>	SIL 3 air time of 100 hours)
<ul> <li>Performance level according to ISO 13849-1</li> <li>SIL acc. to IEC 61508</li> <li>Probability of failure (for service life of 20 years and reparameter)</li> <li>Low demand mode: PFDavg in accordance</li> </ul>	SIL 3
<ul> <li>Performance level according to ISO 13849-1</li> <li>SIL acc. to IEC 61508</li> <li>Probability of failure (for service life of 20 years and repart to Low demand mode: PFDavg in accordance with SIL3</li> </ul>	SIL 3 air time of 100 hours) < 2.00E-05
<ul> <li>Performance level according to ISO 13849-1</li> <li>SIL acc. to IEC 61508</li> <li>Probability of failure (for service life of 20 years and repair and mode: PFDavg in accordance with SIL3</li> <li>High demand/continuous mode: PFH in</li> </ul>	SIL 3 air time of 100 hours)
<ul> <li>Performance level according to ISO 13849-1</li> <li>SIL acc. to IEC 61508</li> <li>Probability of failure (for service life of 20 years and reparation of the service life of 20 years and reparation of 20 years and rep</li></ul>	SIL 3 air time of 100 hours) < 2.00E-05
Performance level according to ISO 13849-1  SIL acc. to IEC 61508  Probability of failure (for service life of 20 years and repartment of the service life of 20 years and repartment of 20 years and repa	SIL 3 air time of 100 hours) < 2.00E-05
Performance level according to ISO 13849-1  SIL acc. to IEC 61508  Probability of failure (for service life of 20 years and reparation — Low demand mode: PFDavg in accordance with SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation	SIL 3 air time of 100 hours) < 2.00E-05 < 1.00E-09
Performance level according to ISO 13849-1  SIL acc. to IEC 61508  Probability of failure (for service life of 20 years and report of the service life of 20 years and report of the service life of 20 years and report of the service life of 20 years and report of the service life of 20 years and report of the service life of 20 years and report of the service life of 20 years and report of the service life of 20 years and report of the service life of 20 years and report of the service life of 20 years and report of 20 yea	SIL 3 air time of 100 hours) < 2.00E-05 < 1.00E-09
Performance level according to ISO 13849-1  SIL acc. to IEC 61508  Probability of failure (for service life of 20 years and reparation — Low demand mode: PFDavg in accordance with SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation	SIL 3 air time of 100 hours) < 2.00E-05 < 1.00E-09  0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, th
Performance level according to ISO 13849-1  SIL acc. to IEC 61508  Probability of failure (for service life of 20 years and report — Low demand mode: PFDavg in accordance with SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  horizontal installation, min.  horizontal installation, max.	SIL 3 air time of 100 hours) < 2.00E-05 < 1.00E-09  0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
Performance level according to ISO 13849-1  SIL acc. to IEC 61508  Probability of failure (for service life of 20 years and report of the service life of 20 years and report of the service life of 20 years and report of the service life of 20 years and report of the service life of 20 years and report of the service life of 20 years and report of the service life of 20 years and report of the service life of 20 years and report of the service life of 20 years and report of the service life of 20 years and report of 20 yea	SIL 3 air time of 100 hours) < 2.00E-05 < 1.00E-09  0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C
Performance level according to ISO 13849-1  SIL acc. to IEC 61508  Probability of failure (for service life of 20 years and report — Low demand mode: PFDavg in accordance with SIL3  — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  horizontal installation, min.  horizontal installation, max.	SIL 3 air time of 100 hours) < 2.00E-05 < 1.00E-09  0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
Performance level according to ISO 13849-1 SIL acc. to IEC 61508 Probability of failure (for service life of 20 years and reparation accordance with SIL3 — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  horizontal installation, min. horizontal installation, max.  vertical installation, min. vertical installation, max.	SIL 3 air time of 100 hours) < 2.00E-05 < 1.00E-09  0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C
Performance level according to ISO 13849-1 SIL acc. to IEC 61508 Probability of failure (for service life of 20 years and repart — Low demand mode: PFDavg in accordance with SIL3 — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  horizontal installation, min. horizontal installation, max.  vertical installation, min.	SIL 3 air time of 100 hours) < 2.00E-05 < 1.00E-09  0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
Performance level according to ISO 13849-1 SIL acc. to IEC 61508 Probability of failure (for service life of 20 years and reparation accordance with SIL3 — High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  horizontal installation, min. horizontal installation, max.  vertical installation, min. vertical installation, max.	SIL 3 air time of 100 hours) < 2.00E-05 < 1.00E-09  0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
Performance level according to ISO 13849-1 SIL acc. to IEC 61508 Probability of failure (for service life of 20 years and repartment of failure) Low demand mode: PFDavg in accordance with SIL3 High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions Ambient temperature during operation horizontal installation, min. horizontal installation, max.  vertical installation, min. vertical installation, max.  Ambient temperature during storage/transportation	SIL 3 air time of 100 hours) < 2.00E-05 < 1.00E-09  0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Performance level according to ISO 13849-1 SIL acc. to IEC 61508 Probability of failure (for service life of 20 years and report of the conditions of the conditions)  Ambient conditions  Ambient temperature during operation horizontal installation, min. horizontal installation, min. vertical installation, max.  Ambient temperature during storage/transportation min. max.	SIL 3 air time of 100 hours) < 2.00E-05 < 1.00E-09  0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C
Performance level according to ISO 13849-1 SIL acc. to IEC 61508 Probability of failure (for service life of 20 years and repartment of failure) Low demand mode: PFDavg in accordance with SIL3 High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  Indicate the horizontal installation, min. Indicate the horizontal installation, min. Indicate the vertical installation, min. Indicate the vertical installation, max.  Ambient temperature during storage/transportation Indicate the min. Indicate the max.  Ambient temperature during storage/transportation Indicate the min. Indicate the max.  Altitude during operation relating to sea level	SIL 3 air time of 100 hours) < 2.00E-05 < 1.00E-09  0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C
Performance level according to ISO 13849-1 SIL acc. to IEC 61508 Probability of failure (for service life of 20 years and reparture during operation horizontal installation, min. vertical installation, max.  Ambient temperature during storage/transportation min. max.  Ambient temperature during storage/transportation min. max.  Ambient temperature during storage/transportation min. max.  Altitude during operation relating to sea level Installation altitude above sea level, max.	SIL 3 air time of 100 hours) < 2.00E-05 < 1.00E-09  0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C
Performance level according to ISO 13849-1 SIL acc. to IEC 61508 Probability of failure (for service life of 20 years and repartment of failure) Low demand mode: PFDavg in accordance with SIL3 High demand/continuous mode: PFH in accordance with SIL3  Ambient conditions  Ambient temperature during operation  Indicate the horizontal installation, min. Indicate the horizontal installation, min. Indicate the vertical installation, min. Indicate the vertical installation, max.  Ambient temperature during storage/transportation Indicate the min. Indicate the max.  Ambient temperature during storage/transportation Indicate the min. Indicate the max.  Altitude during operation relating to sea level	SIL 3 air time of 100 hours) < 2.00E-05 < 1.00E-09  0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C

— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	165
User program protection/password protection	Yes
Copy protection	Yes
Block protection	Yes
·	1 65
Access protection	Yes
Password for display	
<ul> <li>Protection level: Write protection</li> </ul>	Yes; Specific write protection both for Standard and for Failsafe
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
programming / cycle time monitoring / header	
<ul> <li>lower limit</li> </ul>	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	1 978 g

11/3/2021

last modified: