

# Product data sheet

Specifications



## logic controller, Modicon M221, 24 I/O, relay

TM221C24R

### Main

|                           |                                                     |
|---------------------------|-----------------------------------------------------|
| Range of product          | Modicon M221                                        |
| Product or component type | Logic controller                                    |
| [Us] rated supply voltage | 100...240 V AC                                      |
| Discrete input number     | 14, discrete input conforming to IEC 61131-2 Type 1 |
| Analogue input number     | 2 at 0...10 V                                       |
| Discrete output type      | Relay normally open                                 |
| Discrete output number    | 10 relay                                            |
| Discrete output voltage   | 5...125 V DC<br>5...250 V AC                        |
| Discrete output current   | 2 A                                                 |

### Complementary

|                                        |                                                                                                                   |
|----------------------------------------|-------------------------------------------------------------------------------------------------------------------|
| Discrete I/O number                    | 24                                                                                                                |
| Maximum number of I/O expansion module | 7 (local I/O-Architecture)<br>14 (remote I/O-Architecture)                                                        |
| Supply voltage limits                  | 85...264 V                                                                                                        |
| Network frequency                      | 50/60 Hz                                                                                                          |
| Inrush current                         | 40 A                                                                                                              |
| Maximum power consumption in VA        | 55 VA at 100...240 V with max number of I/O expansion module<br>32 VA at 100...240 V without I/O expansion module |
| Power supply output current            | 0.52 A 5 V for expansion bus<br>0.16 A 24 V for expansion bus                                                     |
| Discrete input logic                   | Sink or source (positive/negative)                                                                                |
| Discrete input voltage                 | 24 V                                                                                                              |
| Discrete input voltage type            | DC                                                                                                                |
| Analogue input resolution              | 10 bits                                                                                                           |
| LSB value                              | 10 mV                                                                                                             |
| Conversion time                        | 1 ms per channel + 1 controller cycle time for analogue input analog input                                        |
| Permitted overload on inputs           | +/- 30 V DC for 5 min (maximum) for analog input<br>+/- 13 V DC (permanent) for analog input                      |
| Voltage state 1 guaranteed             | $\geq 15$ V for input                                                                                             |
| Voltage state 0 guaranteed             | $\leq 5$ V for input                                                                                              |

|                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
|------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Discrete input current</b>            | 7 mA for discrete input<br>5 mA for fast input                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| <b>Input impedance</b>                   | 3.4 kOhm for discrete input<br>100 kOhm for analog input<br>4.9 kOhm for fast input                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| <b>Response time</b>                     | 35 µs turn-off, I2...I5 terminal(s) for input<br>10 ms turn-on for output<br>10 ms turn-off for output<br>5 µs turn-on, I0, I1, I6, I7 terminal(s) for fast input<br>35 µs turn-on, other terminals terminal(s) for input<br>5 µs turn-off, I0, I1, I6, I7 terminal(s) for fast input<br>100 µs turn-off, other terminals terminal(s) for input                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| <b>Configurable filtering time</b>       | 0 ms for input<br>3 ms for input<br>12 ms for input                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| <b>Output voltage limits</b>             | 125 V DC<br>277 V AC                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| <b>Maximum current per output common</b> | 4 A at COM 2<br>7 A at COM 0<br>7 A at COM 1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| <b>Absolute accuracy error</b>           | +/- 1 % of full scale for analog input                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| <b>Electrical durability</b>             | 100000 cycles AC-12, 120 V, 240 VA, resistive<br>100000 cycles AC-12, 240 V, 480 VA, resistive<br>300000 cycles AC-12, 120 V, 80 VA, resistive<br>300000 cycles AC-12, 240 V, 160 VA, resistive<br>100000 cycles AC-15, cos phi = 0.35, 120 V, 60 VA, inductive<br>100000 cycles AC-15, cos phi = 0.35, 240 V, 120 VA, inductive<br>300000 cycles AC-15, cos phi = 0.35, 120 V, 18 VA, inductive<br>300000 cycles AC-15, cos phi = 0.35, 240 V, 36 VA, inductive<br>100000 cycles AC-14, cos phi = 0.7, 120 V, 120 VA, inductive<br>100000 cycles AC-14, cos phi = 0.7, 240 V, 240 VA, inductive<br>300000 cycles AC-14, cos phi = 0.7, 120 V, 36 VA, inductive<br>300000 cycles AC-14, cos phi = 0.7, 240 V, 72 VA, inductive<br>100000 cycles DC-12, 24 V, 48 W, resistive<br>300000 cycles DC-12, 24 V, 16 W, resistive<br>100000 cycles DC-13, 24 V, 24 W, inductive (L/R = 7 ms)<br>300000 cycles DC-13, 24 V, 7.2 W, inductive (L/R = 7 ms) |
| <b>Switching frequency</b>               | 20 switching operations/minute with maximum load                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| <b>Mechanical durability</b>             | 20000000 cycles for relay output                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| <b>Minimum load</b>                      | 1 mA at 5 V DC for relay output                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| <b>Protection type</b>                   | Without protection at 5 A                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| <b>Reset time</b>                        | 1 s                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| <b>Memory capacity</b>                   | 256 kB for user application and data RAM with 10000 instructions<br>256 kB for internal variables RAM                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| <b>Data backed up</b>                    | 256 kB built-in flash memory for backup of application and data                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| <b>Data storage equipment</b>            | 2 GB SD card (optional)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| <b>Battery type</b>                      | BR2032 lithium non-rechargeable, battery life: 4 year(s)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| <b>Backup time</b>                       | 1 year at 25 °C (by interruption of power supply)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| <b>Execution time for 1 KInstruction</b> | 0.3 ms for event and periodic task                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| <b>Execution time per instruction</b>    | 0.2 µs Boolean                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| <b>Exct time for event task</b>          | 60 µs response time                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| <b>Maximum size of object areas</b>      | 255 %C counters<br>8000 %MW memory words<br>512 %M memory bits<br>512 %KW constant words<br>255 %TM timers                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| <b>Realtime clock</b>                    | With                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| <b>Clock drift</b>                       | <= 30 s/month at 25 °C                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| <b>Regulation loop</b>                   | Adjustable PID regulator up to 14 simultaneous loops                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| <b>Counting input number</b>             | 4 fast input (HSC mode) at 100 kHz 32 bits                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| <b>Counter function</b>                  | A/B<br>Single phase                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |

Pulse/direction

|                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
|-----------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Integrated connection type</b>             | USB port with mini B USB 2.0 connector<br>Non isolated serial link serial 1 with RJ45 connector and RS485 interface<br>Non isolated serial link serial 2 with RJ45 connector and RS232/RS485 interface                                                                                                                                                                                                                                                                                                                                                                                                                  |
| <b>Supply</b>                                 | (serial)serial link supply: 5 V, <200 mA                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| <b>Transmission rate</b>                      | 1.2...115.2 kbit/s (115.2 kbit/s by default) for bus length of 15 m for RS485<br>1.2...115.2 kbit/s (115.2 kbit/s by default) for bus length of 3 m for RS232<br>480 Mbit/s for USB                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| <b>Communication port protocol</b>            | USB port: USB - SoMachine-Network<br>Non isolated serial link: Modbus master/slave - RTU/ASCII or SoMachine-Network                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| <b>Local signalling</b>                       | 1 LED (green) for PWR<br>1 LED (green) for RUN<br>1 LED (red) for module error (ERR)<br>1 LED (green) for SD card access (SD)<br>1 LED (red) for BAT<br>1 LED (green) for SL1<br>1 LED (green) for SL2<br>1 LED per channel (green) for I/O state                                                                                                                                                                                                                                                                                                                                                                       |
| <b>Electrical connection</b>                  | removable screw terminal block for inputs<br>removable screw terminal block for outputs<br>terminal block, 3 terminal(s) for connecting the 24 V DC power supply<br>connector, 4 terminal(s) for analogue inputs<br>Mini B USB 2.0 connector for a programming terminal                                                                                                                                                                                                                                                                                                                                                 |
| <b>Maximum cable distance between devices</b> | Shielded cable: <10 m for fast input<br>Unshielded cable: <30 m for output<br>Unshielded cable: <30 m for digital input<br>Unshielded cable: <1 m for analog input                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| <b>Insulation</b>                             | Between input and internal logic at 500 V AC<br>Non-insulated between analogue input and internal logic<br>Non-insulated between analogue inputs<br>Between supply and ground at 1500 V AC<br>Between sensor power supply and ground at 500 V AC<br>Between input and ground at 500 V AC<br>Between output and ground at 1500 V AC<br>Between supply and internal logic at 2300 V AC<br>Between sensor power supply and internal logic at 500 V AC<br>Between output and internal logic at 2300 V AC<br>Between Ethernet terminal and internal logic at 500 V AC<br>Between supply and sensor power supply at 2300 V AC |
| <b>Marking</b>                                | CE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| <b>Sensor power supply</b>                    | 24 V DC at 250 mA supplied by the controller                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| <b>Mounting support</b>                       | Top hat type TH35-15 rail conforming to IEC 60715<br>Top hat type TH35-7.5 rail conforming to IEC 60715<br>plate or panel with fixing kit                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| <b>Height</b>                                 | 90 mm                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| <b>Depth</b>                                  | 70 mm                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| <b>Width</b>                                  | 110 mm                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| <b>Net weight</b>                             | 0.395 kg                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |

## Environment

|                                              |                                                                                                                                                                  |
|----------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Standards</b>                             | EN/IEC 61010-2-201<br>EN/IEC 60664-1<br>EN/IEC 61131-2                                                                                                           |
| <b>Product certifications</b>                | CSA<br>LR<br>ABS<br>IACS E10<br>DNV-GL<br>RCM<br>cULus<br>EAC                                                                                                    |
| <b>Environmental characteristic</b>          | Ordinary and hazardous location                                                                                                                                  |
| <b>Resistance to electrostatic discharge</b> | 8 kV in air conforming to EN/IEC 61000-4-2<br>4 kV on contact conforming to EN/IEC 61000-4-2                                                                     |
| <b>Resistance to electromagnetic fields</b>  | 10 V/m 80 MHz...1 GHz conforming to EN/IEC 61000-4-3<br>3 V/m 1.4 GHz...2 GHz conforming to EN/IEC 61000-4-3<br>1 V/m 2...2.7 GHz conforming to EN/IEC 61000-4-3 |

|                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
|----------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Resistance to magnetic fields</b>         | 30 A/m 50/60 Hz conforming to EN/IEC 61000-4-8                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| <b>Resistance to fast transients</b>         | 2 kV (power lines) conforming to EN/IEC 61000-4-4<br>2 kV (relay output) conforming to EN/IEC 61000-4-4<br>1 kV (I/O) conforming to EN/IEC 61000-4-4<br>1 kV (Ethernet line) conforming to EN/IEC 61000-4-4<br>1 kV (serial link) conforming to EN/IEC 61000-4-4                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| <b>Surge withstand</b>                       | 2 kV power lines (AC) common mode conforming to EN/IEC 61000-4-5<br>2 kV relay output common mode conforming to EN/IEC 61000-4-5<br>1 kV I/O common mode conforming to EN/IEC 61000-4-5<br>1 kV shielded cable common mode conforming to EN/IEC 61000-4-5<br>0.5 kV power lines (DC) differential mode conforming to EN/IEC 61000-4-5<br>1 kV power lines (AC) differential mode conforming to EN/IEC 61000-4-5<br>1 kV relay output differential mode conforming to EN/IEC 61000-4-5<br>0.5 kV power lines (DC) common mode conforming to EN/IEC 61000-4-5                                                                                                                                                                                                                                                                                                                                  |
| <b>Resistance to conducted disturbances</b>  | 10 V 0.15...80 MHz conforming to EN/IEC 61000-4-6<br>3 V 0.1...80 MHz conforming to Marine specification (LR, ABS, DNV, GL)<br>10 V spot frequency (2, 3, 4, 6.2, 8.2, 12.6, 16.5, 18.8, 22, 25 MHz) conforming to Marine specification (LR, ABS, DNV, GL)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| <b>Electromagnetic emission</b>              | Conducted emissions - test level: 79 dB $\mu$ V/m QP/66 dB $\mu$ V/m AV ( power lines (AC)) at 0.15...0.5 MHz conforming to EN/IEC 55011<br>Conducted emissions - test level: 73 dB $\mu$ V/m QP/60 dB $\mu$ V/m AV ( power lines (AC)) at 0.5...300 MHz conforming to EN/IEC 55011<br>Conducted emissions - test level: 120...69 dB $\mu$ V/m QP ( power lines) at 10...150 kHz conforming to EN/IEC 55011<br>Conducted emissions - test level: 63 dB $\mu$ V/m QP ( power lines) at 1.5...30 MHz conforming to EN/IEC 55011<br>Radiated emissions - test level: 40 dB $\mu$ V/m QP class A ( 10 m) at 30...230 MHz conforming to EN/IEC 55011<br>Conducted emissions - test level: 79...63 dB $\mu$ V/m QP ( power lines) at 150...1500 kHz conforming to EN/IEC 55011<br>Radiated emissions - test level: 47 dB $\mu$ V/m QP class A ( 10 m) at 200...1000 MHz conforming to EN/IEC 55011 |
| <b>Immunity to microbreaks</b>               | 10 ms                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| <b>Ambient air temperature for operation</b> | -10...55 °C (horizontal installation)<br>-10...35 °C (vertical installation)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| <b>Ambient air temperature for storage</b>   | -25...70 °C                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| <b>Relative humidity</b>                     | 10...95 %, without condensation (in operation)<br>10...95 %, without condensation (in storage)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| <b>IP degree of protection</b>               | IP20 with protective cover in place                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| <b>Pollution degree</b>                      | <= 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| <b>Operating altitude</b>                    | 0...2000 m                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| <b>Storage altitude</b>                      | 0...3000 m                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| <b>Vibration resistance</b>                  | 3.5 mm at 5...8.4 Hz on symmetrical rail<br>3.5 mm at 5...8.4 Hz on panel mounting<br>1 gn at 8.4...150 Hz on symmetrical rail<br>1 gn at 8.4...150 Hz on panel mounting                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| <b>Shock resistance</b>                      | 98 m/s <sup>2</sup> for 11 ms                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |

## Packing Units

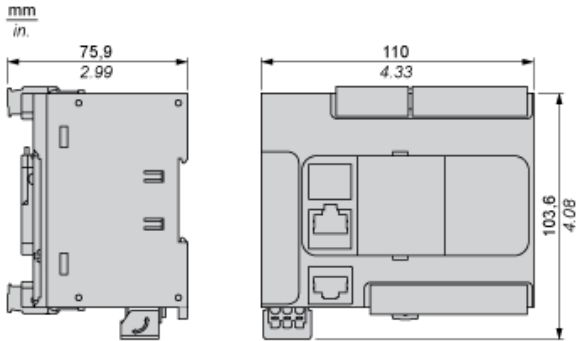
|                                     |           |
|-------------------------------------|-----------|
| <b>Unit Type of Package 1</b>       | PCE       |
| <b>Number of Units in Package 1</b> | 1         |
| <b>Package 1 Height</b>             | 11.116 cm |
| <b>Package 1 Width</b>              | 14.219 cm |
| <b>Package 1 Length</b>             | 15.643 cm |
| <b>Package 1 Weight</b>             | 640.0 g   |
| <b>Unit Type of Package 2</b>       | CAR       |
| <b>Number of Units in Package 2</b> | 20        |
| <b>Package 2 Height</b>             | 29.1 cm   |
| <b>Package 2 Width</b>              | 39.5 cm   |
| <b>Package 2 Length</b>             | 56.3 cm   |

|                              |          |
|------------------------------|----------|
| Package 2 Weight             | 13.87 kg |
| Unit Type of Package 3       | P12      |
| Number of Units in Package 3 | 240      |
| Package 3 Height             | 120.0 cm |
| Package 3 Width              | 105.0 cm |
| Package 3 Length             | 80.0 cm  |
| Package 3 Weight             | 164 kg   |

## Offer Sustainability

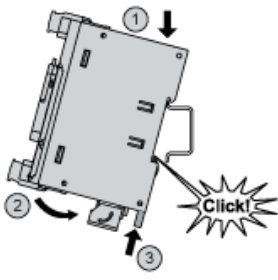
|                            |                                                                                                                                                                                                                                                                                             |
|----------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Sustainable offer status   | Green Premium product                                                                                                                                                                                                                                                                       |
| REACH Regulation           | <a href="#">REACH Declaration</a>                                                                                                                                                                                                                                                           |
| EU RoHS Directive          | Pro-active compliance (Product out of EU RoHS legal scope)<br><a href="#">EU RoHS Declaration</a>                                                                                                                                                                                           |
| Mercury free               | Yes                                                                                                                                                                                                                                                                                         |
| China RoHS Regulation      | <a href="#">China RoHS declaration</a>                                                                                                                                                                                                                                                      |
| RoHS exemption information | <a href="#">Yes</a>                                                                                                                                                                                                                                                                         |
| Environmental Disclosure   | <a href="#">Product Environmental Profile</a>                                                                                                                                                                                                                                               |
| Circularity Profile        | <a href="#">End of Life Information</a>                                                                                                                                                                                                                                                     |
| WEEE                       | The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins                                                                                                                                                                 |
| PVC free                   | Yes                                                                                                                                                                                                                                                                                         |
| California proposition 65  | WARNING: This product can expose you to chemicals including: Lead and lead compounds, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to <a href="http://www.P65Warnings.ca.gov">www.P65Warnings.ca.gov</a> |

Dimensions



**Mounting on a Rail**

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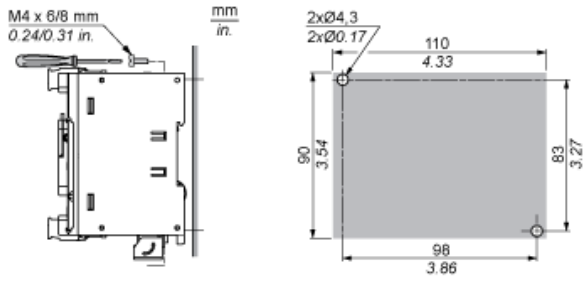
**Direct Mounting on a Panel Surface**

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(1) Install a mounting strip

**Mounting Hole Layout**





**Mounting**

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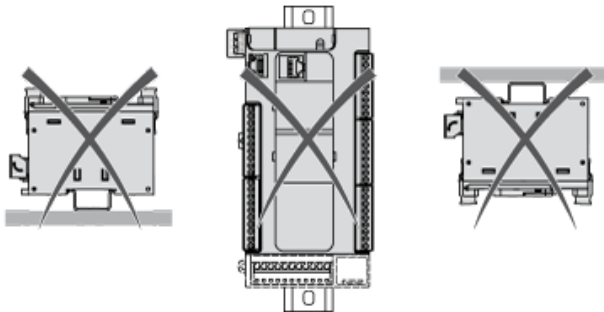
**Correct Mounting Position**



**Acceptable Mounting Position**

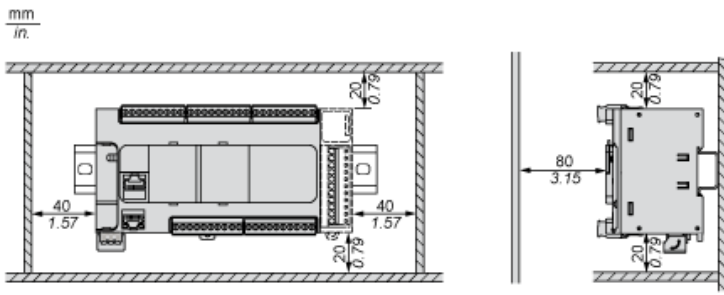


**Incorrect Mounting Position**



Clearance

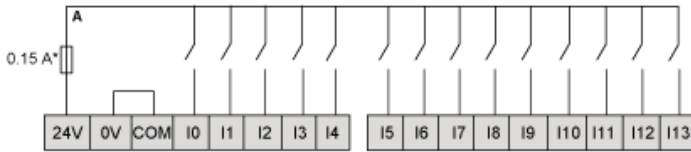
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Digital Inputs

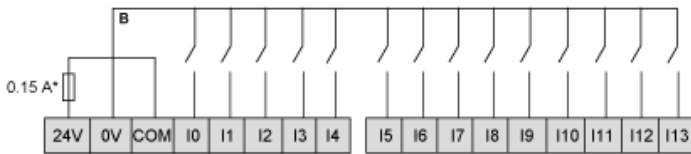
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Wiring Diagram (Positive Logic)



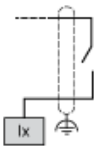
(\*) Type T fuse

Wiring Diagram (Negative Logic)



(\*) Type T fuse

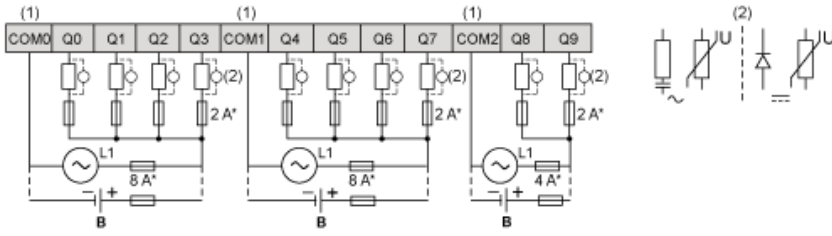
Connection of the Fast Inputs



I0, I1, I6, I7

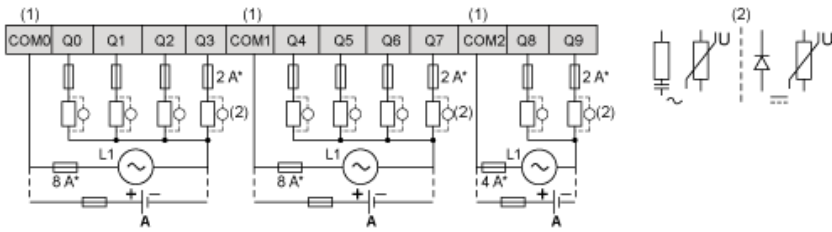
**Relay Outputs**

**Negative Logic (Sink)**



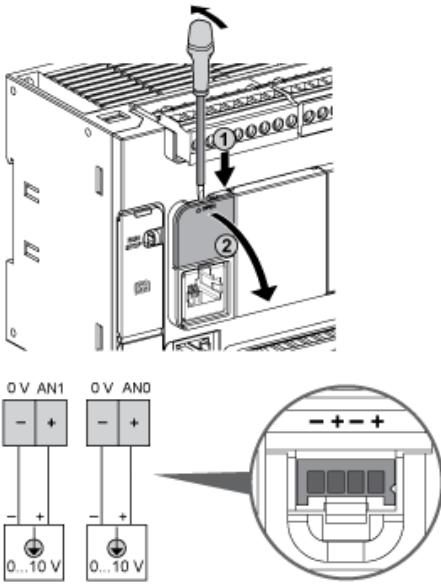
- (\*) Type T fuse
- (1) The COM0, COM1 and COM2 terminals are not connected internally.
- (2) To improve the life time of the contacts, and to protect from potential inductive load damage, you must connect a free wheeling diode in parallel to the contacts.
- B** Sink wiring (negative logic)

**Positive Logic (Source)**



- (\*) Type T fuse
- (1) The COM0, COM1 and COM2 terminals are not connected internally.
- (2) To improve the life time of the contacts, and to protect from potential inductive load damage, you must connect a free wheeling diode in parallel to the contacts.
- A** Source wiring (positive logic)

**Analog Inputs**

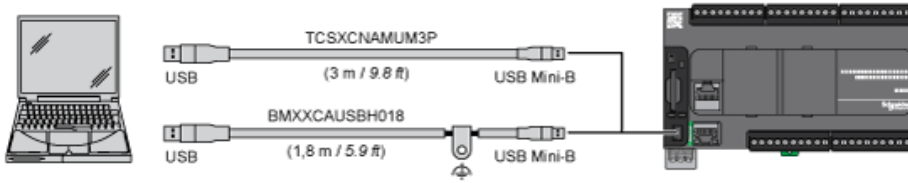


The (-) poles are connected internally.

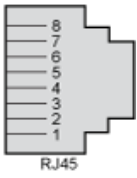
| Pin | Wire Color |
|-----|------------|
| 0 V | Black      |
| AN1 | Red        |
| 0 V | Black      |
| AN0 | Red        |

## USB Mini-B Connection

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**SL1 Connection**

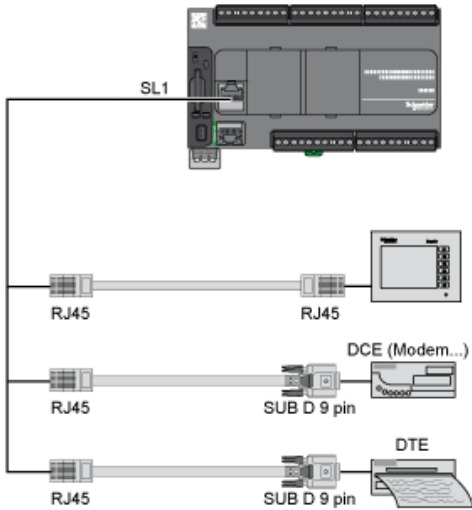


SL1

| N ° | RS 232 | RS 485 |
|-----|--------|--------|
| 1   | RxD    | N.C.   |
| 2   | TxD    | N.C.   |
| 3   | RTS    | N.C.   |
| 4   | N.C.   | D1     |
| 5   | N.C.   | D0     |
| 6   | CTS    | N.C.   |
| 7   | N.C.*  | 5 Vdc  |
| 8   | Common | Common |

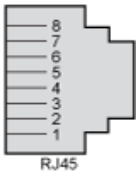
N.C.: not connected

\* : 5 Vdc delivered by the controller. Do not connect.



SL2 Connection

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| N ° | RS 485 |
|-----|--------|
| 1   | N.C.   |
| 2   | N.C.   |
| 3   | N.C.   |
| 4   | D1     |
| 5   | D0     |
| 6   | N.C.   |
| 7   | N.C.   |
| 8   | Common |

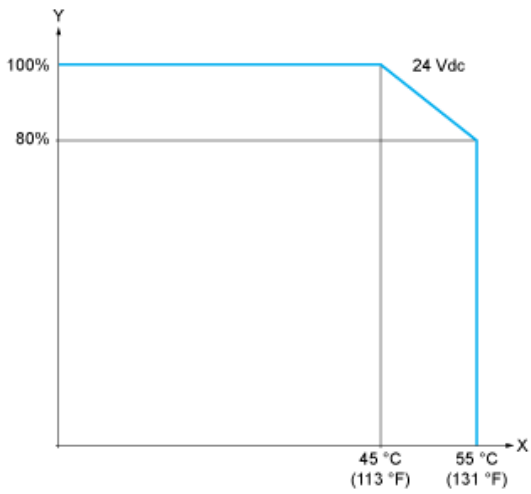
N.C.: not connected



**Derating Curves**

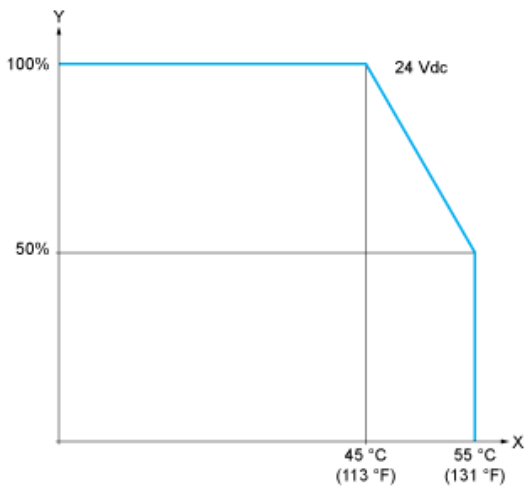
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**Embedded Digital Inputs (No Cartridge)**



X : Ambient temperature  
Y : Input simultaneous ON ratio

**Embedded Digital Inputs (with Cartridge)**



X : Ambient temperature  
Y : Input simultaneous ON ratio

**Recommended replacement(s)**